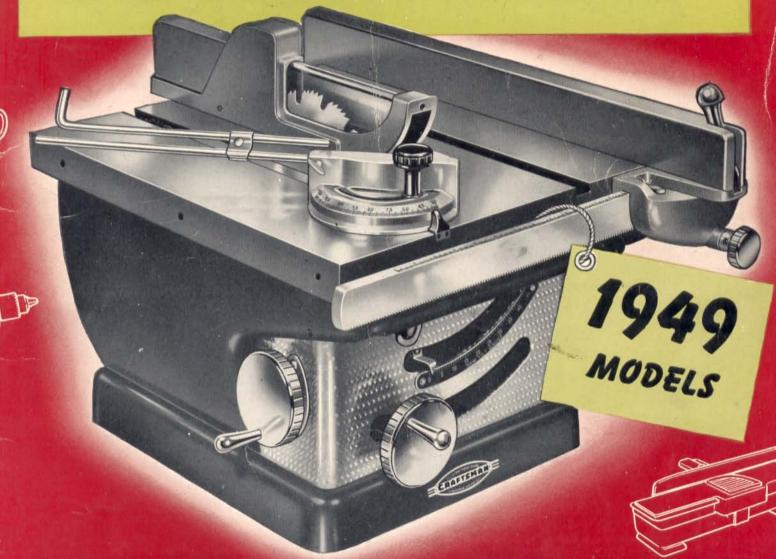
A COMPLETE LINE OF

CROSTATION.
REG. U. S. PAT. OFF.

# POWER TOOLS



SEARS, ROEBUCK and CO.

Satisfaction Guaranteed or Your Money Back . . .

### - INDEX -

Page	Page
ABRASIVES42, 43	LATHES—
AIR HAMMER31	WOOD AND ACCESSORIES14, 15
BAND SAWS	METAL AND ACCESSORIES 26, 27, 28, 29
BENCH SAWS	MOTORS, ELECTRIC
BUILDERS' SAWS4	MOTOR RAILS37
CHUCKS24, 25	POLISHING HEADS38
DRILL PRESSES	POLISHING MATERIALS42
DRILL PRESS ACCESSORIES	ROTARY TOOL41
DRILL SETS19	SANDERS: BELT AND DISC11
EASI-BILD PATTERNS46, 47	PORTABLE BELT12
ELECTRIC DRILLS22, 23	PORTABLE DISC
FENDER REPAIR TOOLS	SAW BLADES AND ACCESSORIES 8, 9
FLEXIBLE SHAFTS40	SHAPERS
GRINDERS38, 39	TILTING ARBOR SAW Inside Front Cover 1
HACK SAW, POWER34	TIMBER SAW33
HAND SAW, ELECTRIC	THICKNESS PLANERS
HAND TOOLS48, 49	TOOL LAMP
INSTRUCTION BOOKS8	V-BELTS44
JIG SAWS6, 7	VISES35
JOINTER-PLANERS16	WELDERS AND ACCESSORIES 30, 31, 32
	The state of the s

# Sears Easy Payment Plan

# Only a small down payment ... terms as low as \$5 a month

You, like thousands of our customers, will find our Easy Payment Plan a convenient, economical way to get the power tools and accessories you want now . . . to use and to enjoy while paying for them over the months ahead.

You don't have to have all ready cash, nor is it necessary to disturb your savings to buy Craftsman power tools and accessories... the better quality merchandise... from this new 1949 Power Tool Catalog. Everything, yes everything, we sell regardless of price is available on Easy Terms. The total purchase, however, must amount to \$20.00 or more (\$10.00 if you already have an open account). A small down payment with your purchase and the balance in convenient monthly payments brings you the things you want when you need them. Any of our salespeople will be glad to give you further details.

## **Important Notice about Prices**

The low prices in this catalog will be maintained if possible. However, because of the uncertainty of raw material markets we cannot guarantee to maintain the prices shown, and we reserve the right to increase the price of any item if it becomes necessary to do so.

Furthermore, should the Federal Government or any State increase by taxes or otherwise the cost or selling price of any of the merchandise shown in this book, we reserve the right to add such taxes or other increases of cost or selling to the prices shown in this catalog.



We guarantee that every article in this catalog is honestly described and illustrated.

We guarantee that any article purchased from us will give you the service you have a right to expect.

If for any reason whatever you are not satisfied with any article purchased from us, we want you to return it to us at our expense.

වෙන්න නිර්වන්න නිව්ය වන වන සහ

We will then exchange it for exactly what you want, or will return your money.

SEARS, ROEBUCK AND CO.

JA99210. Copyright 1948 by Sears, Roebuck and Co. Zone 1 10.26.48

# <u> [RAFTSMAN "100"</u>

NOW Craftsman offers you the most important and indispensable wood working power tool in TWO sizes . . . an 8- and 10-inch bench saw. These Craftsman Tilting Arbor Bench Saws are tough, rugged, powerful saws and are precision built to do accurate, high quality continuous production work.

Work stays level. No more holding lumber at an awkward, uncomfortable angle! The blade and arbor tilt 0 to 45 degrees... the table and work always stay level. Saw blade and arbor are rigidly supported in massive cradle and trunnions... raise and lower to vary depth of cut... lock at any desired angle. No twisted belt... motor tilts with the blade.

Exceptionally large table. Heavy cast semi-steel; precision ground. Has removable insert for dadoing or sanding. Quick-acting, self-squaring rip fence locks at both ends with one handle; can be used on either side of blade. Vernier adjustment. Grooved on both sides for right or left hand miter cuts. Cuts all angles including compound miters. Accurate miter gauge has stop rods for repetitive cuts.

Automatic leveling guard. Tilts with the blade. Has transparent plastic insert . . . protects the operator . . . permits him to see work. Guard equipped with non-kick back pawls and splitter blade. Has built-in sawdust chute and guard.

SPECIFICATIONS for 8-inch model:
<ul> <li>Depth of cut, maximum</li></ul>
• Blade, combination type—size 8 inch diameter bore % inch
• Table size
• Table size,
with front extension (not included)18x27 inches
Dado capacity: with 6-inch dado saw
width
Bearings Two sets precision ball
<ul> <li>Arbor speed recommended approx 4200 R.P.M</li> </ul>

Machine pulley (included)21/2	inches
Motor pulley (included),	inches
Mounting dimensions 1134x137/16	inches
Over-all dimensions: Height 171/ inch.	2.1.1

12 H P 3450 P P M

bore..... % inch

Blade, combination type—size....1C-inch diameter

## SPECIFICATIONS for 10-inch model:

• Depth of cut, maximum.....

201/2 inches; length 263/8 inches.

Motor recommended,

• Table size	hes
<ul> <li>Dado capacity: with 6-inch dado saw</li> </ul>	-
width	ich
depth13% inc	nes
Bearings	all
<ul> <li>Arbor speed recommended 3450 R.P.</li> </ul>	M.
Motor recommended,	
minimum34 H.P. 3450 R.P.	M.
<ul> <li>Machine pulley (included)</li></ul>	10%
<ul> <li>Motor pulley (included)</li></ul>	16%
<ul> <li>Mounting dimensions</li></ul>	105
• Mounting dimensions 1134x137/16 incl	105

Over-all dimensions: Height 18½ inches; width 21½ inches; length 33% inches.
B 99 AM 2241—10-inch model without motor. Shipping weight 160 pounds
99 AM 2250—10-inch model with 34 H.P. capacitor 3450 R.P.M. 110-120 volt 60-cycle A.C. motor

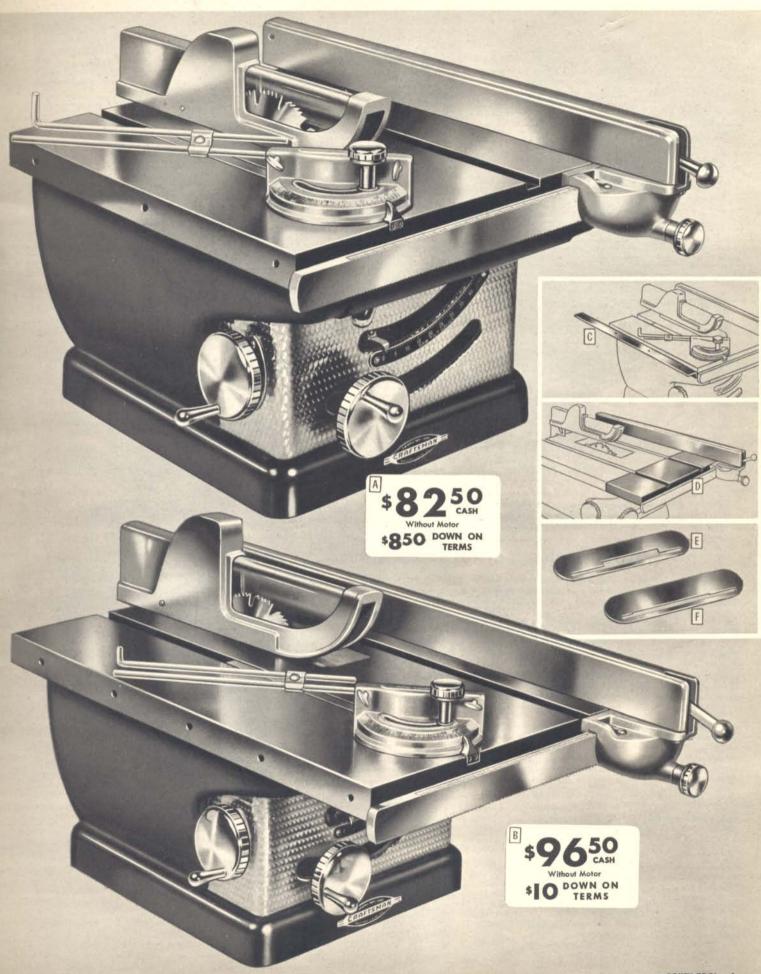
Shipping weight 208 pounds.....\$135.45

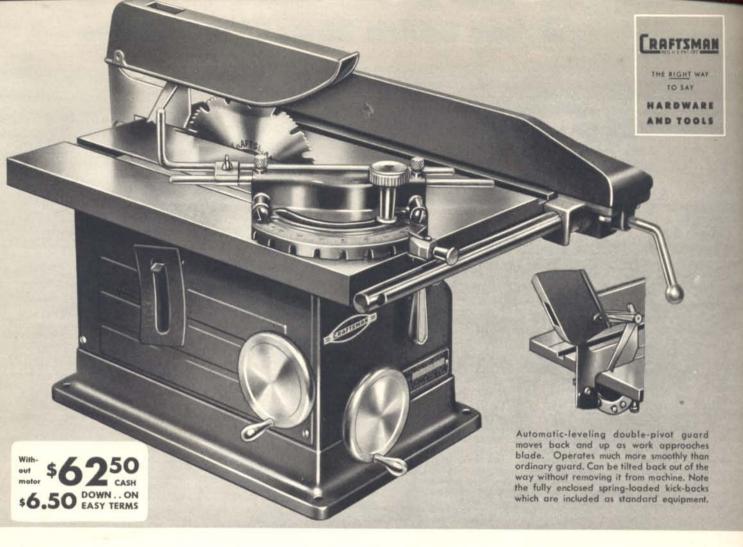
C	Table	Extension	Bracket.	For sid	e extension on
	above	8- and 10	-inch benci	a saws.	Comes packed
		et per pac	kage. voight 1 th	E	

9 A 2	253—Shi	pping weig	ht 1 lb, 5 o	z	80c
DT	able and	Rip Fence	Extension.	For above	e 8-inch
S	aw only.	Increases	table size	to 18x27	inches.
99 A	02245-S	hipping we	eight 18 lbs		. \$8.95

E	Dado Insert	. For 8 c	or 10-inc	in bench saws	above.
	9 A 2212-SI	nipping we	eight 12	OZ	90c
F	Sanding In:	sert. For	above	8- or 10-inch	saws.
	9 A 2283—SI	nipping w	eight 12	OZ	90c

# Tilting Arbor Bench Saws in two sizes





# [RAFTSMAN "80" 8-inch Tilting Table Saw

## Has maximum depth of cut of 2½ inches

Woodworkers.. modelmakers.. patternmakers.. building maintenance men.. home craftsmen! Here is the ideal saw for you men who want a sturdy, accurate tool. The Craftsman 8-inch tilting table bench saw meets the most rigid demands of amateur and professional craftsmen and industrial shops. It's big, rugged...a real brute of a tool. Heavy duty, too! It has the famous Craftsman quality in every detail. And it's priced so you can afford it. Check the following specifications and features for yourself. You'll agree it's an outstanding tilting table bench saw! Just the one you need for your work and your workshop.

Large capacity. Maximum depth of cut is  $2\frac{1}{2}$  inches. Depth of dado cut is  $1\frac{1}{2}$  inches and width of dado cut is  $9\frac{1}{10}$  inch maximum. With this saw, you can miter up to 2-inch lumber.

Ample working surface. The table, a full 15 ½x 18 ½6 inches, is sturdily made of heavy cast iron, smoothly ground and polished. It's large enough for you to handle good sized work. Table is rib braced for added strength and is grooved on both sides of blade for either left or right hand miter cuts. Removable insert for dadoing.

Table tilts to any angle up to 45 degrees on oversize double trunions. Table tilting easily and quickly controlled by convenient handwheel and self-locking screw. Table may be manually locked if desired. The accurate gauge shows angle of tilt.

Precision high speed ball bearing operation.

Arbor spins freely on two sets of ball bearings.

Bearings are accurately ground and finished, packed in grease and sealed against dirt and grit.

This assures you of smooth, long-life operation.

8-inch combination blade can be used as rip, crosscut or miter blade. Expertly made of heat treated "Super-Tuff" steel. Blade can be raised and lowered by convenient hand wheel control.

#### SPECIFICATIONS:

- Bore. ⅓ inch
   Bearings 2 sets ball
- Motor recommended (min.) ½ H.P. 3450 R.P.M.

With blade, machine pulley, rip fence, splitter; automatic-leveling double-pivot guard with enclosed spring loaded non-kick-back pawls, miter gauge and stop rods for repetitive cut-offs.

99 AM 2199-CRAFTSMAN 8-inch Bench Saw without motor. Shipping wt. 99 lbs. . . . . . \$62.50 99 AM 2197-CRAFTSMAN 8-inch Bench Saw with ½-H.P. 3450 RPM ball bearing capacitor 110-120-volt 60-cycle A.C. motor, 2½-in. motor pulley, ½x 44 in.V Belt. Shpg. wt. 135 lbs. . . . . . \$93.50



#### Table Extension Set for above saw

Increases the working surface of your 99 AM 2199 bench saw table to 26%x23% inches. Gives an additional 5%einch table surface ahead of saw blade. Fits 99 AM 2199 saw perfectly...gives you a solid working surface that permits you to handle larger work than you could without this extension set. Set includes: two cast iron front extensions, smooth ground and polished; two stamped steel side extensions; one rear support bar and all the necessary bolts and fittings needed to install extensions.

#### 99 A 02232—Shipping weight 31 lbs......\$14.95

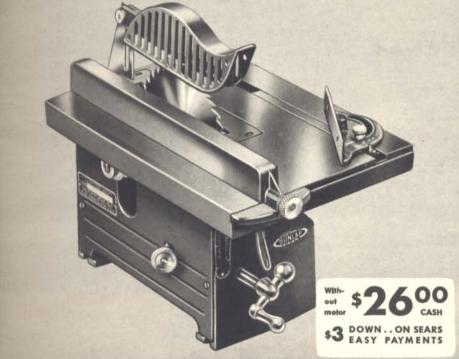
#### Replacement Blades

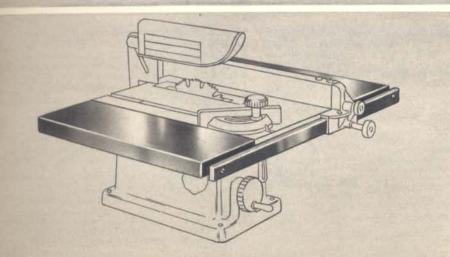
Eight-inch combination type circular saw blades for use on 99 AM 2199 saw are listed and shown on page 8 of this 1949 CRAFTSMAN Power Tool Catalog. Buy yours today!

#### Easy Terms

Short of cash? Buy your power tools on Sears Easy Terms. A small amount down; balance payable monthly ... see inside front cover.







# (RAFTSMAN "80" Tilting Table Saw

Rugged heavy duty type . . . our finest 7-inch tilting table saw. Massive, heavy cast iron construction throughout.

Bigger, heavier table. 16 3/6x1234-inch table tilts 0 to 45 degrees...locks in angle position. Grooved on both sides of blade for mitering. Has removable insert for dadoing. Selfaligning rip fence may be used on either side of blade.

Depth of cut adjustable 0 to 2½ inches. 7-inch combination blade with ½-inch bore. Table may be raised and lowered by geared mechanism. Convenient hand wheel controls depth of cut. Streamlined, metal guard over blade.

Massive cast iron base completely encloses mechanism. Selflubricating oilite bronze bearings; oil well around each.

Comes with guard, splitter, miter gauge, rip fence and blade.

#### SPECIFICATIONS:

SPECIFICATIONS:
• Depth of cut, maximum
• Blade 7-inch combination type with 1/2-inch bore
• Table size
• Table size with extensions (not included), 23 1/4 x 16 2/16 in.
• Dado capacity, max., with 6 inch head %16 inch
Bearings Two self-lubricating oilite bronze
<ul> <li>Recommended arbor speed (approx.)4400 R.P.M.</li> </ul>
• Motor recommended, minimum 1/2 H.P. 1750 R.P.M.
Machine pulley (included)
Motor pulley (not included)
• Mounting dimensions
<ul> <li>Over-all dimensions: Height 14½ inches; width 12¼ inches; length 20% inches</li> </ul>
99 A 02342-Without motor. Shpg. wt. 62 lbs\$37.50
99 AM 2378—With ½ H.P. 1750 R.P.M. split phase ball bearing motor for 110-120 volt A.C. 5-in. motor pulley, ½ x 42 inch
V Belt. Shpg. wt. 92 lbs

# OUNLAP 7-inch Tilting Table Saw

The ideal saw for home or small workshop use. It does a fine job of crosscutting, ripping, mitering and grooving.

Moximum depth of cut 21/4 inches. Has 7-inch combination blade. Ball crank mechanism raises and lowers blade.

14½x10%-inch table tilts 0 to 45 degrees. Table smooth ground; made of cast iron. Removable insert for dadoing. Self-aligning rip fence locks in position. Adjustable guard. Complete with guard, splitter, miter gauge, rip fence and blade.

	SPECIFICATIONS:
	• Depth of cut, maximum
	• Blade 7 inch rip blade with 1/2-inch bore
	• Table size
	• Extensions
	• Dado capacity, max., with 6 inch head
	Bearings Two self-lubricating oilite bronze
	<ul> <li>Recommended arbor speed (approx.)4500 R.P.M.</li> </ul>
	• Motor recommended, minimum H.P. 1750 R.P.M.
	• Machine pulley (included)
	Motor pulley (not included)4 inch
	• Mounting dimensions
	Over-all dimensions Height 111/2 inches; width 101/16 inches; length 173/2 inches.
į	99 A 02169—Without motor. Shpg. wt. 36 lbs \$26.00
	99 AT 2165—With 1/2 H.P. 1750 R.P.M. split phase ball bearing motor for 110-120 volt A. C. 4-inch motor pulley, 1/2 x40-inch

## **Table Extension**

besigned for use with CRAFISMAN 7-inch beavy duty tilting table saw, 99 A 02342, above. Fits perfectly. Provides much bigger working surface so you can handle larger work with greater ease. Total working surface of saw table increased from 12½x 16¾6 inches to 23½x16¾6 inches. Set consists of two smooth steel side extensions, each 5½x16¾6 inches in size, plus all necessary support bars and fittings for attaching extensions to saw. One extension is mounted on each side of blade. Rip fence may be used over the entire length of the extensions. Extensions easily installed.

9 A 2174—Shipping weight 7 lbs. 8 oz. . . . . . Set \$5.25

Motor Pulleys and V-belts

Supplied with all saws with motor shown on these two pages. For V-belts, see page 44; for pulleys, page 45.

Zone 1 POWER TOOL . . 3

ROSE TOOLS, INC.



# RAFTSMAN "100" Builder's Saw

## Heavy duty type to meet all your construction and production needs

Most outstanding builder's saw of the year! . . . perfect for cutting and ripping building materials, for cutting crating in shipping rooms and for making miter and dado cuts. Removable insert for dadoing. Sturdy steel frame, legs, and side panels welded into one solid unit...will withstand steady production use.

Extra large capacity. The 10-inch combination rip and crosscut blade allows you to make cuts up to 31/4 inches in depth. Saw travels full 151/2 inches. At any point in travel of saw the depth of cut can be easily adjusted by the large handwheel conveniently located at the front. Removable and adjustable saw guard raises and lowers with saw blade depending on depth of cut; also protects operator.

Lumber remains stationary. Forget about sliding long heavy lumber into the blade. Now . . . you simply hold lumber firmly on the table and move blade through it by pulling convenient handle. Cuts large heavy work faster, easier and more accurately than the ordinary bench saw.

Extra large table, 35x24-inch table top is onepiece steel, stamped and coined. Sturdy ribbing braces are welded to under sides. Equipped with two miter gauges: left hand is used when work is stationary and blade is pulled through work; right hand is used when blade is stationary for making shorter cuts. Rip fence locks at both ends for better squaring accuracy in cutting. It moves along table by pinion in rack under guide bar. Arbor is mounted on two roller type needle bearings.

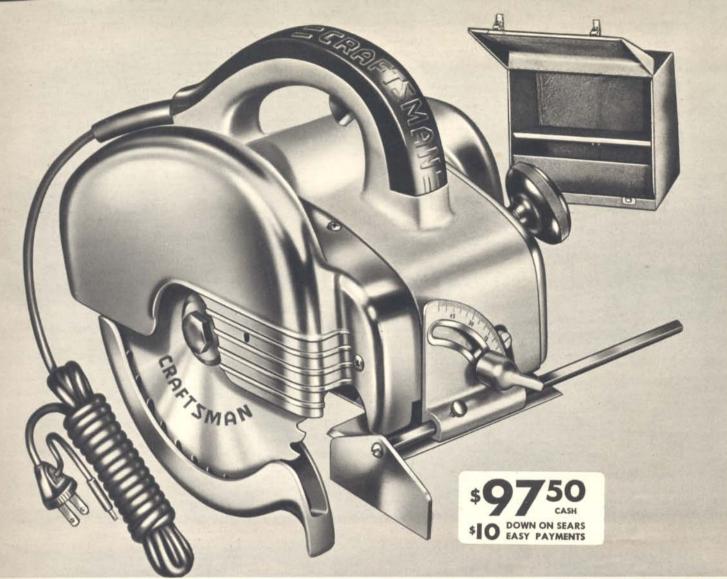
- Depth of cut, maximum...... Blade, combination type . . . . . 10-inch diameter 5%-inch bore
- · Dado capacity: with 6-in. dado saw Width, maximum......11/4 inch Depth, maximum.... ......11/4 inch
- SPECIFICATIONS:
- Bearings: arbor....2 sets of roller needle bearings

- Arbor speed recommended. (approx.) 4200 R.P.M. Motor recommended, min. ¾ H.P., 3450 R. P. M. Machine pulley (included) 2½-inch double "V" groove

- Motor pulley (included) 3 in. double "V" groove
- Switch (included)...... H.P. capacity
- Miter graduations R. H. . . . . . . . . 1° in 180° radius ...33 inches · Table height ...
- Over-all dimensions: Height (including handle) 40 inches; length 42½ inches; width 27 inches. 99AM2262—Without motor. Shpg. wt. 160 lbs. \$99.50

99 AM 2268-With 1 H.P. 1750 R.P.M. capacitor ball bearing, 110-120-volt, 60 cycle A.C. motor; two 1/2x43

in. V-belts and 6 in. double groove motor pulley. · Distance in front of blade (at miter gauge) . . 15 in. 





Perfect-fitting straight and compound miter cuts quickly and easily cut right on the job with this portable handsaw.



2%-in. depth of cut permits you to cut several pieces at once in vertical position ... up to 2-in. depth of cut at 45 degrees.



It's easy to cut large plywood panels; to notch and cut rafters, siding, and flooring. Saves you time and money.

# **ERAFTSMAN Electric Hand Saw**

## Cuts faster than any similar saw we know of . . only \$10.00 Down

The rugged, portable electric saw that does any sawing operation 10 TIMES FASTER than ordinarily performed with a hand saw... actual tests proved it. And it's so easy to use. Do your ripping, crosscutting, mitering and notching and cutting rafters, flooring, panels and siding the modern speedy way... with a Craftsman 8-inch Electric Hand Saw. Tremendously useful in carpentry, building construction, crate and box making, etc.

Super-large capacity. The base is adjustable for depth of cut: From 0 to 2½ inches in vertical position and 2 inches at 45 degrees. The 8-inch blade, mounted on right side for visibility and convenience, is protected at every angle by an automatic telescoping guard . . . rotates on needle bearings.

New close-coupled design. The motor and handle are mounted close to the blade . . . gives better balance . . . more efficient gear arrangement. Gears are made of helical cut alloy steel. One Zerk grease fitting lubricates all the gears. Knob handle on the left side for two handed operation.

#### SPECIFICATIONS:

The lightweight frame is made of strong, die-cast aluminum alloy. Actual weight of this Craftsman Electric Hand Saw is only 19 pounds. A convenient steel carrying case is included with saw. Open-front type with shelf for carrying saw and space below for storing extra blades, cords, tools, etc. Size of case is 16x13½x10 inches.

Complete with 8-inch blade, 10-foot 3 wire rubber covered cord, unbreakable plug, wrench and handy all steel carrying case. Shipping weight 38 lbs. 99 A 02560—Craftsman Electric Hand Saw...\$97.50

Zone 1 POWER TOOL .. 5



# [RAFTSMAN "100" Jig Saw

## Ball bearing equipped ... 24-inch capacity

Woodworkers! Pattern makers! Printers! Engravers! Sign makers! Here's an extra large capacity jig saw . . . cuts to center of a 48-inch circle in wood up to 2-inches thick . . . that will be a valuable asset in your plant or shop. Besides sawing wood, this Craftsman "100" jig saw, with the sensational "Walking Beam" drive action, is ideal for sawing metals, plastic, fiberboard and other materials. Especially designed for making intricate cuts and for doing fine pattern work. Read the full explanation (at the right) of the "Walking Beam" drive action. You'll want a Craftsman 24-inch jig saw in your shop today.

Extra large size table. Notice the 16x16-inch adjustable table. Plenty of working surface there. And it can be tilted 45 degrees either to the right or left or it can be tilted to the front or rear. To make this jig saw more adaptable to the delicate inside or outside scrollwork or fretwork, the blade and chuck swivel a full 90 degrees.

Lifetime lubrication. No need to worry about burned out bearings . . . no spoiled work due to oil spots...this jig saw is permanently lubricated. Double row precision ball bearings on drive shaft. Entering cuts at sharp angles are possible because the new blade support guides the blade above and below the work . . . close to the working surface . . . reduces blade breakage, too. Narrow, almost tissue paper thin cuts are possible on this jig saw because of the smooth, exclusive "Walking Beam" drive action. The hold down foot prevents lifting work off the table on the upward stroke of the blade.

Built-in blower. A blower, located in the head, delivers a constant air blast through the upper chuck. Keeps your work free of sawdust. Ideal when following a pattern. Lamp, built in the head, lights up the working area. In actual operation, this Craftsman jig saw is practically vibrationless and noiseless. Vibration reduced by the use of "Walking Beam" drive action which eliminates the usual jerky return spring and crankcase,

Check the following specifications. It's just THE saw you need for your production work.

SPECIFICATIONS:
• Depth of throat
Depth of cut, maximum, in wood 2 inches
in plastic1½ inches
in brass <sup>3</sup> / <sub>16</sub> inch
in aluminum and zinc
Table size16x16 inches
• Table can be turned 90 degrees, tilts up to 45 degrees

· Drive shaft has 2 rows precision ball bearings • Motor recommended, min. . . 1/4 H.P. 1750 R.P.M.

 Machine pulley (included) . . . 5 and 6-in. "V" type Motor pulley (not included) . . . . 2-inch and 3-inch

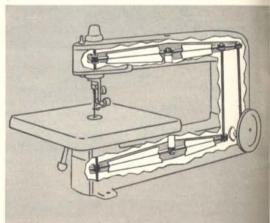
 Speed . . . . . . . • Work lamp (with cord and plug) ... 71/2 watt; built into the head; convenient switch

Sawdust blower . . . . . . . . . . . . Built into head

.5%x3011/16 inches · Mounting dimensions . · Over-all dimensions: Height 211/8 inches; length 39% inches; width 16% inches

The motor (not included) can be mounted above, below or behind the machine pulley. Pulley drive is at the rear on the side of the base. One 6-inch plain

end blade included. Shpg. wt. 124 lbs. 99 AM 2344-24-inch jig saw without motor . . \$75.00 99 AM 2393-24-inch jig saw with 1/4 H.P. 1750 R.P.M. split phase ball bearing 110-120 volt, 60ycle A.C. motor, 2-in. and 3-in. motor pulley, 3/2x36-in. V belt. Shpg. wt.148 lbs. . . . . . . . \$87.00



## "Walking Beam" Action

"Walking Beam" type of drive action is an "H" shaped stamped channel section, an exclusive feature of this new CRAFTSMAN "100" Jig Saw. This drive action operates through double bearing guides above and below blade. Eliminates the need for return spring (power delivered in both up and down stroke). Maintains uniform tension of blade on both up and down stroke to give blade longer life, even when using fine fret or jewelers' blades. This new design greatly minimizes blade breakage and vibration. It also eliminates any need for crankcase. And you'll find it's practically noiseless in operation.





## **CRAFTSMAN "40" Magnetic Jig Saw**

Our popular, low priced jig saw that operates without a motor or belt. Just plug it in ... snap the new on-off switch and go to work. That's all there is to it. Magnetic power unit, in the base, moves blade so rapidly ... 7200 strokes per minute ... that supersmooth edges are produced. No sanding necessary! Cuts to the center of a 22-in, circle. The safe, easy-to-operate hobby tool that every member of the family can use and enjoy. Less dangerous for a child to use than a hammer. It's more than a toy. It's a rugged, well-made power tool. Just the thing for making hundreds of articles from wood, plywood, thin plastic, or metal.

No motor to buy! No belt! No gears! No

No motor to buy! No belt! No gears! No oiling necessary . . . you don't have to worry

about parts burning out from lack of oil . . . or about oil spots on work. Portable too . . . can be used anywhere. So clean you can use it on the kitchen table.

#### SPECIFICATIONS:

# RAFTSMAN

# "80" Jig Saw

### 18-inch work capacity

- · Cuts to center of 36 inch circle
- · Handles material up to 2 inches thick

This CRAFTSMAN 18-inch Jig Saw is especially designed for your professional or hobby use. 12x12-inch table provides a large working surface. Smooth ground, cast iron table can be tilted up to 45°...locked in position.

Modified Scotch yoke action runs in a bath of oil. This gives the saw a well balanced, smooth cutting action. The new, strong blade chuck rotates 90 degrees; enables you to rip pieces longer than 18 inches. No twisting of blade . . . the shoe in chuck gives a firm grip between the blade and the clamping member.

Fully enclosed coil spring keeps the blade tight for smoother operation. Equipped with adjustable hold down and blade guides. Built-in air pump clears sawdust from working area. Oiltite bronze main bearings.

#### SPECIFICATIONS:

0	Depth of throat is menes
	Depth of cut, maximum 2 inches
	Table size12x12 inches
	Machine pulley (included) 4-inch single groove
•	Motor pulley (not included) 2 inches
	Motor recommended, minimum 1/4 H.P. 1750 R.P.M.

- ......860 R.P.M. · Speed. • Sawdust blower . . . . . . . . . . . . . . . . Built into head
- Mounting dimensions. 51/6x227/16 inches
   Over-all dimensions: Height 1725/12 inches; length 29 inches; width 12 inches.

Strong cast iron frame has three point mounting of base which eliminates cross strain. Upper arm is removable for saber sawing and filing. Uses five or six-in. plain end blade (one included). Shpg. wt. 72 lbs.

99 AM 2315-18-inch jig saw without motor . . . . \$32.00 99 AM 2360-18-inch jig saw with 1/4 H. P. 1750 R. P. M. split phase ball bearing 110-120 volt, 60 cycle A. C. motor. 2-in. motor pulley, ½x66-in. V belt. Ship ping weight 102 pounds......\$51.00



## **CRAFTSMAN** "40" Jig Saw

- Cuts to center of 24-inch circle
- Handles work up to 1 inch thick

A smooth operating small jig saw. Just the saw for use in your hobby shop or home work shop. This Jig Saw gives you a full 9x9-inch smooth ground cast iron table... can be tilted to any angle up to 45 degrees...can be locked in angle position. Belonced modified Scotch yoke action runs in a bath of oil. The fully enclosed coil type spring eliminates blade whip. Uses 5-inch pin type blade (one included). Adjustable blade guide and hold down.

SPECIFICATIONS.

	SPECIFICATIONS:
0	Depth of throat
	Depth of cut, maximum1 inch
ė	Table size
	Machine pulley (included) 4-inch single groove
٠	Motor pulley (not included)
	Motor recommended, minimum ¼ H.P., 1750 R.P.M.
	Speed
	Mounting dimensions

• Mounting dimensions: 103/479 inches; length 14% inches; length 17% inches; width 9 inches. Shpg. wt. 32 lbs. 99 A 02179—12-in. jig saw without motor......\$17.00

99 A 02179—12-in. jig saw without in H.P., 1750 R.P.M. split phase sleeve bearing 110-120 volt, 60 cycle A. C. motor. 2-in. motor pulley, ½x54-in. V belt, Shpg. wt. 56 lbs. \$28.50

Zone 1 2 POWER TOOL . . 7



# Circular Saws . . . precision heat treated

#### Cross and Rip Saws

CRAFTSMAN. Professional quality. Made to stand up under day-after-day production work in factories and shops. Made of special "Super-Tuff" steel, precision heat treated. Hammered to correct tension. Deep gullets to clear out sawdust. Expertly hand set and filed. State center hole size and diameter wanted.

Diam., in.	Gauge	Center Hole, in.	R.P.M.	Shpg. wt.	Each
6 7 8 10	18 .18 .18 .16	1/2 or 5/8 1/2 or 5/8 1/2 or 5/8 5/8 or 5/4 5/4 or 1	6830 6500 5700 4570 3810		\$2.50 2.95 3.35 4.25 5.50

9 A 4926 CRAFTSMAN Rip	
6	2.95 3.35 4.25

#### Flat-ground Combination Saws

A combination saw is the handiest of all circular saws. Practically three saws in one. Can be used equally well for crosscutting, ripping or mitering in hard or soft wood. Professional quality.

B CRAFTSMAN. Special "Super-Tuff" steel accurately heat treated and hardened . . . far superior to ordinary high carbon steel. Hammered for proper tension. Expertly hand set and filed.

State center hole size and diameter wanted.

Diam.,	Gauge	Center Hole, in.	R.P.M.	Shpg. wt.	9A 4937
6	18	1/2 or 5/8	6830	8 oz	. \$2.50
7	. 18, .	1/2 or 1/8	6500	13 oz.,	2.95
10	16	36 or 36	5700.	1 lb 12 oz	3.35 4.25
12	15	34 or 1	3810	2 lbs. 9 oz	5.50

#### Hollow-ground Saws

© CRAFTSMAN Combination type. Taper grinding makes this the best saw for all-around work. Runs with less set. Makes the smoothest cut of any circular saw . . . smooth enough to glue without sanding. Specially filed for ripping, cross-cutting or mitering. Special "Super-Tuff" steel, heat treated for toughness . . . far superior to ordinary high carbon steel . . . stays sharp much longer. 3-gauge taper grinding provides ample clearance for free, easy cutting. Hammered for proper tension. Ideal for fine woodworking. 9 A 4939—State center hole size and diameter of saw

9 A 4939—State center hole size and diameter of saw wanted when ordering.

in.	Taper	R.P.M.	Hole, in.	Lbs. Oz.	Each	
7	16 to 19 15 to 18 15 to 18	6500	.1/2 or 5/8 .1/2 or 5/8 .1/2 or 5/8	812	\$4.25 4.95 5.95	
	14 to 17	4570	.5% or 34		7.50 11.25	













#### **Power Tool Instruction Books**

35°

E The Drill Press. A superb Craftsman manual for the home craftsman and shop owner. Explains in detail the construction features and operation of the drill press.

Over 100 actual photographs and step-by-step illustrations explain vividly how to do drilling, shaping, sanding, mortising, dovetailing, routing and carving. Describes completely and accurately the uses of accessories and suggests many helpful homemade aids that will help you make and save money. Paper bound. 32 pages. Postpaid.

The Bench Saw and Jointer. CRAFTS-MAN instruction and information manual that describes the construction and over 100 operations of the circular saw and jointer. Photographs and step-by-step illustrations tell you exactly what to do and how to do it. Will help to make your bench saw and jointer more useful. Paper bound. 32 pages. Postpaid.

G Metal Lathe Manual. A complete, upto-date manual of metal lathe operations and machinists' tables. Easy to follow directions give you a sound, practical explanation of the construction of the metal lathe. Ideal book for students, apprentices, machinists and experienced lathe operators. Replete with actual photographs and pen and ink drawings. Index tabs separate each section. Paper bound; spiral back. 234

pages. Postpaid.

#### Saw File Sets

H CRAFTSMAN Jig Sow File Set. Handy set of 12 jig saw files. Fit all standard makes of jig saws. Help eliminate tedious hand filing on metal

Set

or wood patterns dies, scroll work, etc. 3½ in, long with ¼-in. round shank. Swiss pattern, size 00, sharp, deep-cut teeth.

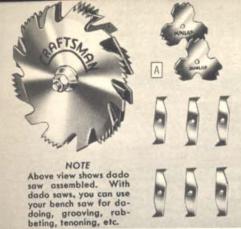
Set includes: 3 pillar files, 1 three-square file, 1 square file, 1 round file, 1 crochet file, 1 quarter-round file, 1 triangular file, 1 diamond file, 1 knife file and 1 round back file. In wooden box.

9 A 6778—Shipping weight 12 ounces......\$6.95

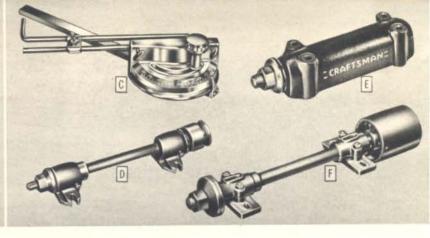
Special Jig Saw Files. Expertly made from special steel heat treated, tempered and hardened. Strong, deep-cut teeth stay sharp and wear long. Use of these files eliminates that tedious hand filing. Have ¼-inch square shanks. Shipping weight, each, 1 ounce.

ı	9 A 2742—Half Round File Each 59c
ζ	9 A 2740—Pillar File Each 59c
J	9 A 2738—Round File
И	9 A 2739—Crochet File
V	9 A 2737—3-Square File
2	9 A 2741—Square File

8 . . SEARS, ROEBOCK AND CO. Zone 1







# Dado Sets, Miter Gauge, Saw Mandrels

A DUNLAP 5½-inch Dodo Set. Tempered high carbon steel. Complete set includes: two ½-inch thick outside saws, and six ½-inch inside chippers. Shipping weight 1 pound 9 A 4888—With ½-inch hole. Set \$4.95 9 A 4889—With ½-inch hole. Set \$4.95 9 A 4884—Outside saw only. Specify ½- or Shipping weight 9 ounces. Each \$1.45 9 A 4881—Inside Chipper only. Specify ½- or Shipping weight 3 ounces. Each \$1.45 %-inch hole. Each \$1.45 %-inch hole. Each \$1.45 %-inch hole. Shipping weight 3 ounces. Each \$1.45 %-inch hole. E

Separate Dado Saw Parts. Specify 1/2 or 1/8-inch hole.

CRAFTSMAN Miter Gauge. Scaled from 30 to 90 degrees left and right. %x%x15½6 inch bar fits in miter groove in table top. Fitted with adjustable stop rods for repetitive cuts. Chromium plated knobs; other parts have rust-resisting cadmium plated finish. 9 A 2257—Shpg. wt. 4 lbs. ...\$4.50

D DUNLAP Bronze
Bearing Mondrels.
2-in. double V-pulley
for flat belt, single or multiple Vbelt drive. Steel shaft; stamped
steel flanges. Set collar takes up
end play. Oil plugs. 14 in. long.

on play. On plags. 12 in. long. 9 A4946—Please state size Size 00. %-in. shaft; turned to ½-in. at ends. Shog. wt. 5 lbs. 5 oz. . . \$3.75 Size 0. ¾-in. shaft turned down to %-in. at ends. Shog. wt. 6 lbs. \$3.90

E CRAFTSMANBall-bearing Mandrels. Streamlined cast iron housing. Improved, compact design. Oversize precision ball bearings grease sealed against dirt.

seared against dirt.

9 A 4948—Size 00. %-inch shaft turned down to ½-inch at ends. Length 91%2 inch. Shpg. wt. 3 lbs. 8 oz. . . . . . \$5.85 9 A 4949—Size 0. %-inch straight shaft with %-inch ends. Length 11½ inches. Shipping wt. 4 lbs. . . . . . . . \$6.15

\$585

\$290

F Heavy Duty Saw Mandrels. Precision built. High speed babbitted bearings. Machined steel collars. Cold rolled steel shaft. Set collar, With bolts. State size wanted.

Shaft Size Shpg. 99 A 04947 99 A 04932 Pulley Shaft Left hand Right hand threads threads Size at end inches wt. and face inches and face inches

2 x3 in. 16 x 34
2 x3 in. 16 x 2 x 2
2 x3 in. 16 x 2 x 2
2 x 3 in. 16 x 2 x 2
2 x 3 in. 16 x 2 x 1
2 x 3 x 4 in. 19 x 1 3 x 6
3 x 4 in. 19 x 1 3 x 6
5 x 6 in. 28 x 1 7 x 6
5 x 6 in. 30 x 1 x 1 x 8
5 x 6 in. 30 x 1 x 1 x 8
5 x 7 in. 30 x 1 x 8
5 x 7 in. 30 x 1 x 8
5 x 7 in. 30 x 1 x 8
5 x 7 in. 30 x 1 x 8
5 x 7 in. 30 x 1 x 8
5 x 7 in. 30 x 1 x 8
5 x 7 in. 30 x 1 x 8
5 x 7 in. 30 x 1 x 8
5 x 7 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 x 1 x 8
5 x 8 in. 30 \$2.90 4.20 5.20 6.30 7.40 15 lbs. 4.20 5.20 20 lbs. 24 lbs. 30 lbs. 6.30 40 lbs. 12.20 12.20

The state of the s
minimum minimu
**************************************
mannen ma
bemeet the transmission of
"""

## Jig, Fret, Coping Saw Blades

CRAFTSMAN. Special alloy "Super-Tuff" steel, heat treated and hardened for long life and fast easy cutting. 6 and 8½-in. plain end blades can be snapped off to fit machine taking shorter plain end blades. Saber tooth blades may be used for heavy cutting as well as saber work.

Catalog Number	Type End	Length inches	Teeth per inch	Thickness inch	Width inch	Blades in Pkg.	Shipping weight	Price Per Pkg.
A 2712	Pin	23/4	18	010	040	6	1 oz	
A 2690	Pin	5	18		040	6	1 oz	2
A 2705	Pin	5	15	020	110	6	1 oz	2
A 2704	Pin	5	10	020	110	6	1 oz	2
A 2703	Plain	6	32	020			1 oz	
A 2692	Plain.	6	22	800	035	8	1 07	2
A 2709		6	20	020	110	6	1 07	
A 2693	Plain				045			
A 2701	Plain				110			
A 2702	Plain	6	16	014	078	6	1 07	
A 2694	Plain				055			
A 2695	Plain				070			
A 2700	Plain	6	10	020	110		1 02	
A 2710	Plain				110			
A 2867		6	20	020	250		1 0Z	
	Saber		10	020	1075		1 0Z	
A 2869	Saber		10	028	1875	3	1 oz	
A 2866	Saber	0		820	250	3	1 OZ	
A 2707	Plain	8/2	15		110	6	1 oz	mercent d
A 2706	Plain	6/2			110	6	1 oz	

# CRAFTSMAN Band Saw Blades

#### Special length Band Saw Blades

9 A 2669F—Not brazed. Blades brazed for 45c each, in addition to prices below. State length and width wanted and if you want blades brazed. Shipped from factory in Chicago.

Width	Shpg. wt.	Per foot	
1/2 inch	1 ounce		
3/16 inch	1 ounce		
1/4 inch	1 ounce	130	
	1 ounce		
	1 ounce		
	1 ounce		
	2 ounces		
	2 ounces		
11/4 inches	3 ounces	290	
13/2 inches	3 ounces	350	



# RAFTSMAN "100"

# 12-inch Band Saw

#### Cuts wood 6 inches thick

Here's a mighty essential saw for all woodworking shops! You're able to saw curves in lumber up to 6 inches thick and to the center of a 24-inch circle with this CRAFTSMAN heavy duty Band Saw. This extra large, extra safe saw is designed to meet your toughest production problems. When equipped with special blades, it can be used for sawing asbestos, bakelite, paper, insulation, fiberboard, sheet metal, etc. When a rip fence (described below) is attached to the table, this saw is ideal for ripping lumber.

Large cutting capacity. The 143/16x121/2-inch table tilts and locks to any angle up to 45° . . . adjusts with accurate tilt angle indicator, With the non-tilting extension the table size is 18 1/2 x 143/16 inches. Regular table made of smooth ground heavy ribbed cast iron. In center of table, around the saw blade, is a soft aluminum throat plate that prevents damage to blade in case of breakage.

Extra safe. Notice the fully enclosed design! It's sleek, streamlined and safe. Safe because practically all the working parts, except the actual cutting section of the blade, are completely enclosed in a sturdy steel frame or casing. No chance of injury to the operator if the blade should accidentally break! It's inside the casing where it can't fly out This is one of the safest band saws ever built.

Rugged superior construction. The two rubber-tired cast iron wheels used in this Craftsman Band Saw are much heavier than conventional steel or die cast wheels found in other saws. The lower wheel is the driver and is connected by a belt to the motor. This feature and the extra weight gives a flywheel effect for exceptionally smooth operation even on deep cuts. The upper wheel raises and tilts on sturdy mounting to adjust the blade tracking and tension. Each wheel runs on two sets of ball bearings.

Accurate cutting. The saw guides, one above and one below the table, hold the blade firmly but gently in place . . . keep the blade from twisting and wobbling . . . enables you to make true, accurate cuts. The guides are made of hardened steel and have oil impregnated adjustable bronze blocks. Ball bearing thrust wheels.

#### SPECIFICATIONS:

The strong, rigid steel column and heavy cast iron castings form a super strong frame. All parts of the frame are locked in perfect alignment . . . helps eliminate vibration and insure smoothness of operation. Shipping weight 104 pounds.

99 AM 2337—CRAFTSMAN 12-inch Band Saw without motor....\$71.50 99 AM 2379—CRAFTSMAN 12-inch Band Saw with 1/4 H.P. 1750 R.P.M. ball bearing split phase, 110-120-volt, 60-cycle A.C. motor. 2-in. motor 

## Rip Fence for above Band Saw

Here's a very handy band saw accessory for use when making straight cuts on thin pieces of lumber. The best results can be obtained if you use it with a 1/2-inch blade. 1/2-inch blades have little tendency to be deflected by heavy grain in wood. Equipped with locks at front and rear for better alignment. Comes complete with all the necessary fittings. (Illustrated at left.) Shipping weight 5 pounds.

9 A 2343-Rip Fence for 99 AM 2337 Band Saw above ...... \$4.80

10 . . SEARS, ROEBUCK AND CO. Zone !

ROSE TOOLS, INC.

# (RAFTSMAN "100" 18-inch Band Saw

Entirely new! Extra large capacity Craftsman band saw. Now you can cut to the center of a 36-inch circle in lumber up to 12½ inches thick. It's the finest 18-inch band saw we've ever sold and the price is so low. Just the band saw for your pattern shop, hobby shop or plant.

Streamlined, fully enclosed design. All operating parts except the actual cutting edge of blade are covered by heavy gauge steel casing. Has heavy duty welded all steel frame. Two-wheel (rubber-tired) cast iron construction. Lower wheel is the driver and is connected by belt to motor.

Extro large table, 201/x171/2 inches, of smooth ground cast iron tilts down and locks at any angle from 0 degrees to 45 degrees. Saw guides above and below the table guide blade straight and accurately . . . have ball bearing thrust wheels . . . gives you accurate, true cutting.

#### SPECIFICATIONS:

Depth of Throat
• Depth of cut, maximum
• Table size
• Length of Blade (one %-in. width included)
• Width of Blade
BearingsSix sets of grease sealed precision ball bearings
Size of each wheel
Machine pulley (included)
Motor pulley (not included)
Motor recommended, minimum
• Over-all dimensions:
99 AM 2377—Without motor. Shipping weight 420 pounds\$260.00
9 A 2715—Woodcutting blades for above saw. State width wanted.
1/4-inch width. Shipping weight 3 ounces\$1.85
%-inch width. Shipping weight 4 ounces\$1.95
%-inch width. Shipping weight 6 ounces

See page 9 catalog No. 9A2669F for other band saw blades up to 1-in, width

# (RAFTSMAN "100" Belt and Disc Sander

One of the most versatile and useful Craftsman Power Tools. It takes the hard tedious work out of sanding. Both flat and curved surfaces can be sanded with it ... end grain and small work with the 9-in. disc; curved and irregular work with the end drums and all types of flat work with 6-inch wide flat belt.

Large adjustable sanding disc table. 61/x12-inch table can be tilted to any angle up to 45 degrees. Use the sanding plate and table on either right or left side of sander or at the end. Table and sanding disc can be removed to enable you to sand extra long work on the belt. Miter gauge included fits slot in table.

Position of belt sander easily adjusted. 6-inch belt sander can be used in vertical position (as shown in small illustration at right) or any intermediate angle 0° to 90° with sanding table mounted at end of machine, in horizontal position.

Quick-change belt release. Rapid change from belt of one grit to another. Lever releases belt tension. Rubber-covered belt rollers act as sanding drums.

Rugged, long-life construction. Large self-lubricating bronze bearings insure long life and smooth operation. Oil well around each. Table and frame made of durable cast iron, gray enamel finish.

#### SPECIFICATIONS:

• Width of belt 6 inches; Circumference of belt 485/16 inches
• Table size—sanding belt table
sanding disc table
Diameter of disc sander
Bearings
• Drum diameter
Machine pulley (included)
Motor pulley (not included)
• Motor recommended, minimum
Mounting dimensions
• Over-all dimensions: Ht. 111/4 in.; width 201/8 in.; lgth. 281/8 in.

Comes complete with miter gauge, adjustable stop guard, 9-inch sanding plate, sanding belt and 3-inch machine pulley.

For replacement belts and discs for above see 9A2167 or 9A2526 on page 43.





Zone 1 POWER TOOL .. 11





In the view at the left, you see the spiral cut steel gears used in CRAFTS-MAN Portable Belt Sander. The exclusive triple-drum construction makes possible a direct gear reduction from the motor to the drive shaft. No right-angle drive requiring a complicated arrangement of worm or bevel gears is needed.



Notice, in the drawing at the left, how the three-drum construction makes possible more efficient construction ... modern streamlined design. The sturdy motor is mounted in the center inside the housing for greater efficiency, better balance and easier handling. Permits use of a longer belt which gives you greater belt life.

# **ERAFTSMAN** Portable Belt Sander

## Exclusive 3-drum construction . . Heavy duty G. E. Universal Motor

Do your sanding the modern electric sander way! Save time...take this Craftsman Portable Belt Sander to the job.' You'll be amazed...it's so light weight and easy to handle. The frame and housing are made of strong die cast aluminum...motor is mounted in the center...completely protected. Here is the ideal sander for craftsmen, boat builders, cabinet makers, pattern makers, etc.

3-drum design. The great development in sander construction \*hat is far superior to conventional 2-drum con\_ruction. It permits direct spiral gear eduction to drive shaft. No right angle drives or complex worm or bevel gearing. It also makes possible the modern functional design... gives minimum clearance on one side and front for getting into tight places as well as close to walls and corners.

Superior sanding surface. The 26¾x3 inch sanding belt is longer and wider than belts used on conventional 2 drum sanders of the same general size.

This sander produces a new, clean, smooth surface swiftly. And it means less wear and longer belt life with fewer belt changes. Metal shoe, on bottom of sander, keeps belt in even contact with work.

Smooth, easy operation. The convenient quick-change belt release lever is located on outside of housing. Just flip it and belt is loose . . . ready to be removed. All you do is replace belt, flip lever again and you're set to go back to work. All three drums are equipped with dust-protected, self-lubricating bronze bearings . . . extra large oil reserves. Built-in fan air cools the motor.

#### SPECIFICATIONS:

- Belt release . . . . . . . quick change, cam operated
- Motor . . . . . G.E. universal, 110-120 volt AC-DC
- Switch . . . . . safety trigger type; non-locking
- Over-all dimensions: Height 8 inches; length 11¼ inches; width 5 inches

See inside front cover for Sears Easy Terms

12. SEARS, ROEBUCK AND CO. Zone 1





Really a work saver! Perfect for polishing your car, remov-ing rust, and similar jobs



Flexible sanding discs are just the thing for sanding curved or irregular work surfaces



Works in any for resurfacing position. Use floors, woodany work, ceilings, furniture, etc.



Takes the hard work out of polish-ing furniture, floors, linoleum, etc. Saves time in the home or shop

# RAFTSMAN Disc Sander, Buffer, Polisher

## Will actually do the job 10 times faster than by hand

Painters, cabinet makers, metal workers, auto refinishers, hobby crafters and housewives . . . you'll want this CRAFTSMAN Disc Sander for your work. Everyone who does sanding or polishing will want it. It's ideal for work on autos, boats, furniture, floors, wood or metal . . . and for all types of general maintenance work. You'll actually be able to do your sanding, polishing and buffing jobs 10 times faster than by hand. Produces a better job without all the hard work.

Easy to operate. Just think . . . No rubbing! No pressing! No more aching arms and backs! You'll be amazed at how easy this disc sander is to operate and how swiftly it does your work. Simply plug it in , snap the handy trigger switch . . . and go to work. The machine does the work for you almost like magic. All you do is guide it.

Lightweight. It weighs only 6 pounds. So light and well designed that it's as easy to handle as an ordinary flatiron. Women can use it to zip through those ordinarily tiresome polishing tasks in the home.

Sturdy construction. Frame is made of strong diecast aluminum alloy . . . makes this disc sander light and easy to operate yet withstands many long hours of steady use. Equipped with a heavy duty 110-120volt General Electric Universal A.C.-D.C. motor develops 1/4 H.P. maximum. Formex insulation . . . giving long motor life. The motor, mounted directly over disc, provides maximum power and perfect balance.

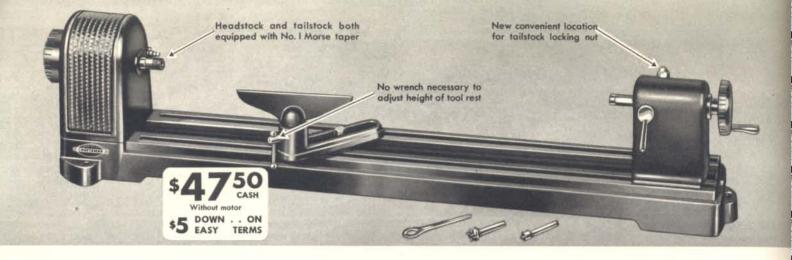
#### SPECIFICATIONS.

SPECIFICATIONS:	
· Disc size, diameter.	6 inches
· Over-all height, with	disc7 inches
• Bearings	
• Gears	
· Free speed of disc	1600 R.P.M.
• Switch	Trigger type; Non-locking
• Motor	.G.E. Universal 110-120 volt,
	25-60 cycle, A.CD.C.

Handy knob and switch. Convenient, easy to control trigger switch is located on hand-fitting handle. Switch is non-locking. Large plastic knob for two hand control can be mounted on either side.

Accessories included. Comes complete with 10-ft. 3-wire rubber covered cord and plug, 6-inch flexible rubber sanding disc, 7-inch lamb's wool buffing bonnet, 6 assorted sanding discs, socket wrench for attaching discs and steel case to hold sander and accessories. Sander may be used on wood, metal, plastic, concrete, stone, wallboard etc. either flat or curved surfaces. Shipping weight 12 pounds. 99 A 02561—CRAFTSMAN Disc Sander......\$41.50

Sanding discs for above sander. Made of silicon carbide abrasive. Choice of four grits; 00 (extra fine), 0 (fine), 1 (medium) or 21/2 (coarse). Package of 6 of any one grit. Diameter of discs 6 inches. 9 A 2562-State grit wanted. Shpg. wt. 7 oz......39c



# RAFTSMAN "100" Ball-bearing Lathe

## Ball Bearings in Headstock—Threaded Spindle

9-inch swing . . . 30 inches between centers . . . 46%-inch bed. By far our finest wood-turning lathe. A big, production-type lathe-with extra heavy duty construction throughout. A perfect tool for the master craftsman. Because of its excellence in every detail, it is sure to gain an important place in professional woodworking and pattern shops all over America.

Extra heavy cast semi-steel construction reduces vibration. Even under heavy cuts or high speeds this lathe operates with exceptional smoothness and accuracy. Bed is sturdy, rigid and well braced. Three-point mounting helps eliminate twist and strain. All parts are accurately machined.

Two precision ball bearings—oiled for life—and one ball thrust bearing in headstock. Provide almost limitless service. Protected against grit and dirt. Assures longer life-greater accuracy in operation. Ball thrust bearing absorbs end thrust.

No. 1 Morse taper in both headstock and tailstock. Easy to use with work arbor, drill chuck, etc. Removable cover on outboard end of 3/4-inchx16 left hand thread headstock spindle permits outboard turning of larger diameter work without reversing motor. Has indexing pin for use in fluting. May be driven from rear or below. Has attractive rust-resisting gray enamel finish.

Comes complete with tool rest, spur and cup centers, wrench (same wrench is used for both tool-rest slide and tailstock), 4-inch 4-step motor pulley. 1/2x44 in. V-belt. Chromium plated hand wheels and headstock spindle cover.

#### SPECIFICATIONS:

- Machine pulley (included)......4-in. 4-step V type cone
- Motor pulley recommended (not included)......4-in. 4-step V type cone

- Over-all dimensions.....height 10¼ in.; width 8% in.; length 50% in. 99 AM 2396-With 1/3 H. P. split phase 1750 R.P.M. 110-120-volt 60-cycle A.C. ball bearing motor and 4-inch, 4-step motor pulley. Shpg. wt. 112 lbs......\$66.00

#### CENTERS

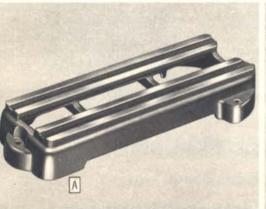
For Centers to fit the CRAFTSMAN Lathe above see page 25

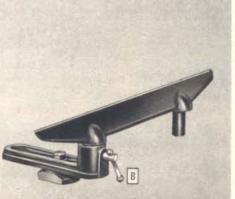
#### CHUCKS

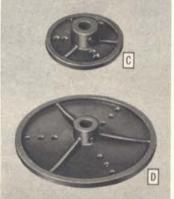
For Chucks to fit the CRAFTSMAN Lathe above see page 25

#### ARBORS

For Arbors to fit the CRAFTSMAN Lathe above see page 25







\$ 95



#### Lathe Bed Extension

A Exceptionally handy acces-A Exceptionally handy accessory for your lathe when doing extra long turning such as table legs, bed posts, lamp standards, etc. It's 18 inches long. Increases the distance between centers to anything you require.

Heavy cast semi-steel in one piece. It's ribbed and reinforced just like lathe bed. For CRAFTSMAN 99AME 201 lathe shown above or 2318. Shpg. wt. 20 lbs.

9 A 2488. \$8.95

9 A 2488 ..... \$8.95

#### **Long Tool Rest**

B A great convenience when mak-

ing long turnings such as table legs, bed posters, lamp spindles, etc. Makes it unnecessary to shift the standard tool rest down

the bed.

It's extra long . . . a full 20-inches.

Made of high quality cast semisteel . . . well machined and nicely
finished. Mounts rigidly on lathe
bed. Readily adjusted for height.
May be used on the CRAFISMAN
9 AM 2307 lathe above or 2318.

With one bed broker. With one bed bracket.

9 A 2316—Shpg. wt. 10 lbs. . . \$5.00

#### EASY TERMS

It's easy to buy the power tools you need in one order for only a small amount down if you use Easy Terms. See inside front cover.

#### **High grade Face Plates**

Make your lathe much more useful. High quality cast iron construction. Complete with setscrew.

9 A 2320 © For 99A02160 lathe shown on opposite page or any other lathe with %-inch straight unthreaded spindle.
9 A 2320—4-inch diameter. Shpg. wt. 1 lb. 5 oz....\$1.95

For 99AM2307 lathe shown above or any other lathe with 3/x16-thread spindle. Shipping weight 2 pounds.

9 A 2489—4-in. diam. For inboard turning. \$2.20
9 A 2490—8-in. diam. For inboard turning. \$3.95
9 A 2492—8-in. diam. For outboard turning. \$3.95
9 A 2492—8-in. diam. For outboard turning. \$4.00
3-inch diameter. (Not shown.) Complete with spurs, removable center and screw center.

9 A 2091—Shipping weight 1 pound 12 ounces..... \$1.65

#### Sanding Plates

Carefully machined and balanced. Fitted with sandpaper. Cast iron construction.

For 99 AM 2307 lathe shown above or other 1/2-in.x16 right hand threaded spindles.

For 99 A 02160 lathe on opposite page or other %-inch straight un-threaded spindles.

For 2318 lathe or any lathe with %-inch plain unthreaded spindle. A 2308-8-inch diameter. Shpg. wt. 2 lbs. 8 oz . . . . . . . . \$3.60

14 . . SEARS, ROEBUCK AND CO. Zone 1



# RAFTSMAN "40" Lathe .. new design, features

# Only \$3 down will put this fine Wood Turning Lathe in your shop

8-inch swing . . . 24 inches between centers . . . 364-inch bed. Famous CRAFTSMAN quality is built into every part of this rugged, well made lathe. Modern in every way . . . with many important post-war improvements in design and construction. We believe you will find it impossible to buy another lathe in this price range that matches this CRAFTSMAN Lathe for quality features, performance and capacity. It's a "must" in any well equipped work shop.

Heavy cast semi-steel construction for smooth, accurate operation. Entire bed is made in one piece, ribbed and reinforced to reduce vibration to a minimum. All parts are accurately machined. 3-point mounting helps eliminate twist and strain. Tailstock easily and quickly adjusted.

Two oilite self-lubricating bronze bearings and one ball thrust bearing in headstock. Oil well surrounds each bearing. This close, tight seal keeps spindle journals accurate-protects them against dirt and grit. Oil actually filters through bronze. Assures longer life and greater accuracy in operation. Ball thrust bearing absorbs spindle thrust to give smooth, accurate operation.

%-inch straight unthreaded spindles in headstock and tailstock. Removable cover on outboard end of spindle makes it easy to turn large diameter work without reversing the motor. May be driven from the rear or below. Comes complete with tool rest, spur and cup centers, wrench (for tool rest slide, tool rest, and tailstock lock) and 3-inch 3-step pulley. (V-belt not included.) Attractive rust-resisting gray enamel finish; handles and headstock spindle cover are cadmium plated.

#### SPECIFICATIONS:

• Spindle	%-inch straight unthreaded
• Spindle	Three 1025 1750 and 2085 R P M
• Spindle speeds	. Three: 1025, 1750 and 2765 Ici. 152,
a Tailetock ram travel	menes
Machine pulley (included)	
* Motor pulley recommended (not included)	3-inch 3-step V-type cone
Motor recommended (minimum)	16 H P 1750 R.P.M.
Motor recommended (minimum)	228/ = 6 in
Mounting dimensions (hole centers)	
Over-all dimensionsHe	ight 878 in.; width 7 in.; length 40 in.
99 A 02160—Without motor. Shipping weight	54 pounds \$25.00
99 A 02100—Without motor. Shipping weight	130 scale 60 escale A C 1750 R P M
99 AM 2162—With 1/4 H.P. split phase 110	16 26 : at 1971 but Chinging weight
ball bearing motor. 3-inch 3 step cone-type pulle	y, 12x30-inch V -beit. Simpping weight
84 pounds	

#### CENTERS

For Centers to fit the CRAFTSMAN Wood Turning Lathe above—turn to page 25

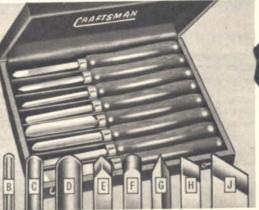
#### CHUCKS

For Chucks to fit the CRAFTSMAN Wood Turning Lathe above—turn to page 25

#### **ARBORS**

For Arbors to fit the CRAFTSMAN Wood Turning Lathe above—turn to page 25







### **CRAFTSMAN Jack Shaft**

A CRAFTSMAN Cone Pulley Jack
Shart. Used with matching
cone pulley on machine. Provides broad speed variations on
lathes, drill presses, jig saws, sanders, grinders,
etc. Speed is varied in certain definite steps.
It is most commonly used between the motor
and tool being driven. With proper pulleys,
the speed of the jack shaft itself may be varied
from motor speed, thus raising or lowering
the range of speeds which are available in the
driven machine.

Has self-aligning self-labbricating because

Has self-aligning, self-lubricating bronze bearings with oil reservoirs. Cast iron base. Shaft of durable cold rolled steel. Die-cast pulleys. For use with ½-inch V-belts. Ship-ping weight each 7 pounds 8 ounces.

9 A 2494—Please state size wanted. With 4-inch 4-step pulley......\$6.25
With 5-inch 4-step pulley.......6.40

### **CRAFTSMAN Turning Chisels**

In these fine chisels, you get genuine CRAFTSMAN quality at moderate prices. All have brightly polished 4-inch steel blades, carefully tempered to take and hold a keen edge for fast, clean cutting. Expertly ground. 8-in. handles of smoothly finished hardwood, securely fastened to blades. Heavy ferrule. Average over-all length 13 inches. Shpg. wt. each 13 oz.

		and a second	
(B)	9	A 2850—Gouge, ¼-inch wide	\$1.25
(C)	9	A 2851 - Gouge, 1/2-inch wide	1.35
		A 2852—Gouge, 34-inch wide	1.50
(E)	9	A 2854-Spear Point Chisel, 1/2-in. wide	1.05
		A 2856-Round Nose Chisel, 1/2-in. wide	1.10
(G)	9	A 2858-Parting Tool, 1/8-in. wide	1.30
		A 2862—Skew Chisel, 1/2-in. wide	1.10
		A 2863—Skew Chisel, 1-inch wide	1.30

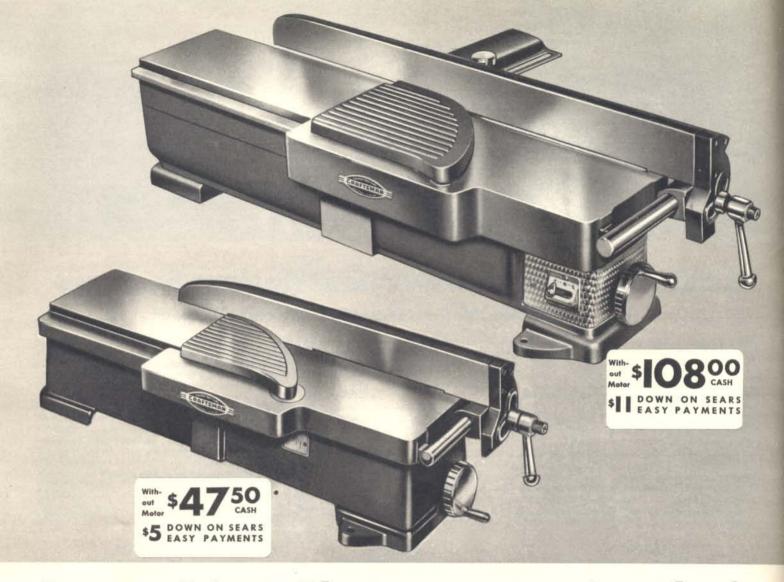
### **CRAFTSMAN** heavy duty Chisels

The finest wood-turning chisels we have ever sold. Real professional quality. Forged "Super-Tuff" steel blades, about 6 inches long, heat treated to take and hold a super keen edge. Expertly ground. Blades are highly polished and beautifully finished. 10-inch maple handles; lustrous natural finish. Average length 16¾ in. Shpg. wt. each, 1 lb. 2 oz.

(K)	9	A 2877—(	Gouge, 1/4-inch wide	\$2.25
(1)	9	A 2878—(	Gouge, 1/2-inch wide	2.40
(M)	9	A 2879-C	Gouge, %-inch wide	2.55
(N)	9	A 2890-5	Spear Point Chisel, 1/2-inch wide	1.60
(P)	9	A 2891-1	Round Nose Chisel, 1/2-inch wide	1.60
(R)	9	A 2893-1	Parting Tool, 1/8-inch wide	2.05
(5)	9	A 2894-	Skew Chisel, 1/2-inch wide	1.60
(T)	9	A 2895-S	Skew Chisel, 1-inch wide	1.80
400				

9 A 2898—Set of 8 professional chisels listed above, in heavy wood box covered with attractive artificial leather. Shipping weight 11 lbs. \$17.50

Zone 1 15 . . POWER TOOL



# [RAFTSMAN Jointer-Planers . . . accurate and safe

## CRAFTSMAN "80" ball bearing type

The ideal jointer-planer for small woodworking shops, school shops and home workshops. The three 4% inch high speed steel knives in the 4%-inch cutter head are securely locked in. Retain sharp, easy-cutting qualities.

Front and rear table are precision ground cast iron and operate on accurately machined ways to insure perfect alignment. 19½-inch fence tilts 45 degrees either way . . . locks in position. Rugged one-piece cast iron base, with three-point mounting, eliminates twist or strain, gives rigid support.

Quick-acting guard gives positive protection . . . readily removable for making rabbeting cuts. Accurate gauge indicates depth of cut and angle of tilt with rip fence. Ball bearings sealed against dirt and lubricated for life.

#### SPECIFICATIONS:

SPECIFICATIONS:
• Width of cut
• Depth of cut
• Rabbet depth
Bearings
• Cutter knives
• Length of front table
• Length of rear table
• Length of fence
• Spindle diameter
Recommended speed, approximately
Motor recommended, minimum
Machine pulley (included)
Motor pulley (not included)
Mounting dimensions
<ul> <li>Overall dimensions: Height 8 inches; width 9¾ inches; length 29<sup>7</sup>/<sub>16</sub> inches</li> </ul>
99 AM 2334—CRAFTSMAN Jointer without motor. Shpg. wt. 95 lbs \$47.50
99 AM 2340—CRAFTSMAN Jointer with 1/4 H.P. 1750 R.P.M. ball bearing split
phase motor for 110-120-volt 60 cycle AC. 5-inch motor pulley, 1/2x40-inch V-belt.
Shipping weight 95 lbs\$66.00
4%-inch Jointer Replacement Knives. High speed steel blades; ground to a keen edge. Set of three for above jointers or for Nos. 2287 and 2290.

9 A 2291—Shipping weight 7 ounces...... Set \$3.25

## CRAFTSMAN "IOO" ball bearing type

Heavy duty jointer-planer gives you greater accuracy, smoother operation and greater safety. 6-inch solid steel cutterhead has 3 high speed steel knives.

Sturdy construction. Extra long precision ground cast iron table. Three-point suspension mounting of rear table aligns it perfectly with front table. Front table mounted on double set of widely spaced ways. One-piece base is rugged cast iron for rigid support. Three-point-of-contact mounting eliminates twist.

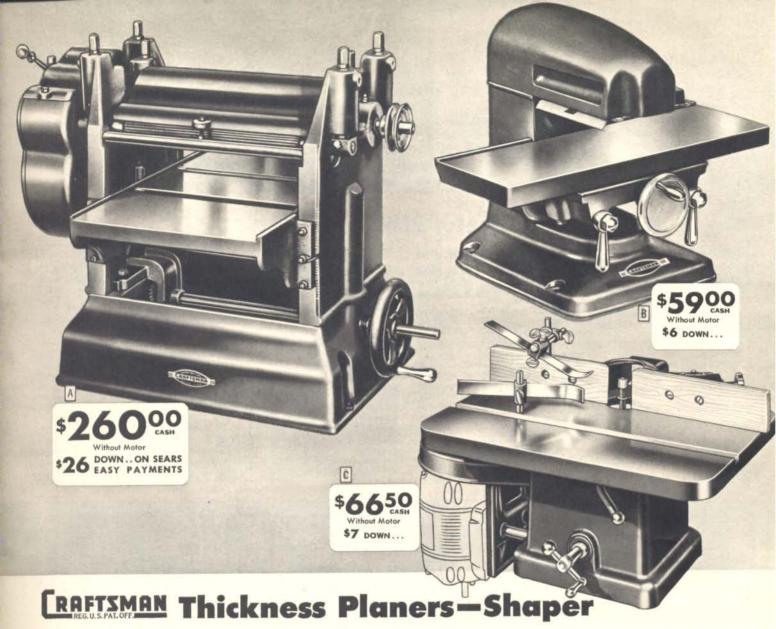
Quick-acting spring-loaded guard gives complete protection. It never needs to be removed while machine is running. Guard can be removed in one motion for rabbeting cuts. Belt and pulley fully enclosed by guard for safety, 31%-6-inch fence tilts up to 45° in either direction . . . locks in place.

#### SPECIFICATIONS:

• Width of cut
• Depth of cut. ½ inch
• Rabbet depth½ inch
Bearings
• Cutter knives
• Length of front table
• Length of rear table
• Length of fence
• Spindle diameter. 5% inch
• Recommended speed, approximately
• Motor recommended, minimum
Machine pulley (included)
• Motor pulley (not included)
Mounting dimensions
• Over-all dimensions: Height 11% inches; width 20 inches; length 42% inches
99 AM 2390-CRAFTSMAN Jointer without motor, Shpg. wt. 151 lbs \$108.00
99 AM 2391—CRAFTSMAN Jointer with 1/2 H.P. 3450 R.P.M. ball bearing capacitor
motor for 110-120-volt 60 cycle A.C. 21/2-inch motor pulley, 1/2x42-inch V-belt.
Shipping weight 188 lbs. \$139.00
요즘 없는 생명한 사람이 아니는 아니라 한 그리다는 아내가 하는 사람들은 사람들이 아니라 가게 없는 그리고 있다. 그리고 있는 것은 아니라 한 이 이번 살아 없는 것이다. 그리고 있는 것이다.
6 1/8 -inch Jointer Replacement Knives. Made of high speed steel; expertly

ground. Set of three for above jointer and for thickness planer No. 2370.

9 A 2293—Shipping weight 10 ounces......\$4.00



#### **CRAFTSMAN Power Feed Planer**

A CRAFTSMAN "100" heavy duty thickness planer . rugged and sturdy to withstand big daily production work. Extremely accurate cutting . . . holds cut to within a few thousandths of an inch . . . extra large diameter cutter with 3 knives and fast smooth power feed.

Extra large capacity. Planes lumber up to 12 in. wide and 4 in. thick . . . as short as 6 in. and as thin 5 1/16 in. Maximum depth of single cut 5/42 in.
Solid, massive construction. Ribbed table fitted to

massive one-piece cast iron frame by precision ways. Table quickly raised and lowered by handwheel.

Safety type cutter head. 334-in. diameter. Machined from solid bar steel and fitted with 3 high speed steel knives. Chip breaker and pressure bar hold lumber firmly to bed. Solid steel feed rolls grip

lumber and feed at rate of 17 lineal feet per minute.
SPECIFICATIONS:
• Depth of cut, maximum 5/32 inch
* Width of cut, maximum
Table size
• Size of cutter head
• Knives three; size 12x3/6x3/6 inches
Bearings
• Power feed rate 17 lineal feet per minute
Machine pulley (included) 3 inches
Motor pulley (not included)
Motor recommended (variable)
Motor recommended (variable) 4 to 2 H.P.; 1750 R.P.M.
· Recommended cutter head speed, approxi-
mately
Mounting dimensions
• Over-all dimensions: height 23 in.; width 33 in.;
· Over-an dimensions, neight 25 m., widen 55 m.,

depth 20 in. 99 AM 2349—Without motor. Shpg. wt. 300 lbs. \$260.00

#### **CRAFTSMAN Hand Feed Planer**

B Now you can salvage old material . . . finish rough sawed lumber . . . reclaim marred or painted wood . . . make flat stock out of warped boards, etc. . . . all with this Craftsman "100" thickness planer.

Large capacity. Planes material up to 6 in. wide and 2 in. thick . . . as small as 4 in. long and 1/4 in. thick. Open side design allows you to plane 12-in. boards. Depth of cut adjusted by convenient hand wheel. Gives accurate operation . . . holds cut to few thousandths of an inch.

Rugged long-life construction. Ribbed cast iron table and frame. Ways milled into one casting. Hand feed construction. Chip breaker and pressure bar guard head.

#### SPECIFICATIONS: • Depth of cut, maximum......5/32 inch

Width of cut, maximum 6 inches
• Table size
• Size of cutter head 25% inches diameter
• Knives three; size 61/8x11/16x1/8 inches
Bearings 2 sets precision ball
<ul> <li>Machine pulley (included)2 inch "V" groove</li> </ul>
<ul> <li>Motor pulley (not included)2½ inch "V" groove</li> </ul>
<ul> <li>Motor recommended (min.). ½ H.P.; 3450 R.P.M.</li> </ul>
Mounting dimensions8x10 inches
<ul> <li>Over-all dimensions; height 15<sup>2</sup>½<sub>2</sub> inches; width 15<sup>2</sup>¾<sub>2</sub> inches; length 19<sup>3</sup>¼<sub>6</sub> inches.</li> </ul>
99 AM 2370-Without motor. Shpg. wt. 84 lbs.\$59.00
00 AM 2271 With 1/ H D 2450 P P M hall bearing

99 AM 2371—With ½ H.P. 3450 R.P.M. ball bearing capacitor motor for 110-120-volt 60-cycle A.C. 2½-in. machine pulley, 1/2x58-in. V belt. Shipping weight 120 pounds . . . . . . . . . . . . . \$90.00

9 A 2293—Set of 3 extra knives for above planer. Shipping weight 10 ounces.....\$4.00

#### **CRAFTSMAN Shaper**

C One of the finest tools of its kind . . . sturdy, accurate and dependable. Built for high speed light duty production work. Cuts smoothly and rapidly at all possible angles to the grain of the wood. Ideal for shop and light commercial applications.

Extra large heavy duty table. 21x15 inches. Ad-

justable in height. Bevel gears and screw mechanism moves table up and down on a tubular steel column. Scale shows depth of cut. Fence is adjustable with

one side movable in or out for planing operations.

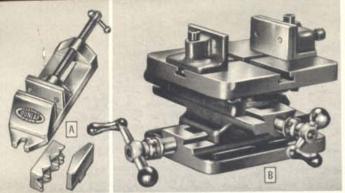
Fixed spindle construction. Spindle and bearing assembly solidly mounted in frame for smooth, vibrationless operation. Tapered spindle permits use of wide variety of cutters. Cutters prevented from coming loose by keyway in shaft with keyed washer.

Built-in motor mount; spring hold-downs included.
SPECIFICATIONS:
• Cutter height
• Cutter bore½ inch
• Spindle bearings 2 sets ball bearings
• Table size
• Table height (variable) 101/4 to 121/4 inches
• Miter gauge slot 34 in. wide; 36 in. deep.
• Right fence face adjustable up to 1/2 inch
• Spindle½-in.; ½x24 thread
<ul> <li>Spindle speed, recommended 8270 R.P.M.</li> </ul>
• Machine pulley (included)
• Motor pulley (included).4-inch diam.; 1/2-in. bore
• V-belt (included)
<ul> <li>Motor recommended (min.) ⅓ H.P., 3450 R.P.M.</li> </ul>
• Mounting dimensions103/x91/2 inches
<ul> <li>Over-all dimensions: height 18% in.; width 16 in.;</li> </ul>

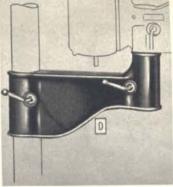
99 AM 2381-Without motor. Shpg. wt. 116 lbs.\$66.50

depth (without motor) 27 in.

Zone 1 POWER TOOL .. 17









# Fine quality, useful drill press accessories . . .

#### **Drill Press Vise**

A Increases accuracy by holding work firmly in position while it is being drilled or worked on. Increases the range in size of work you can handle. Makes working with small pieces more convenient.

Strong, accurately cut steel screw; knurled end; sliding handle. Cast of non-ferrous metal. 25/8vise 1014 inches. Shipping weight 4 pounds.

inch jaws with steel faces; open 3 inches. Complete with 2 extra cast iron jaws: one for round or irregular work and one for tapered pieces. Overall length of

9 A 2436...... \$3.25

## CRRFTSMAN Drill Press Milling Vise

[8] Use this drill press milling \$3500 vise to increase the usefulness of your drill press! This \$3.50 DOWN versatile accessory enables you

to handle all types of accurate drilling, layout and spacing work-straight lines, radial and circular work; also light milling. Can be used with shaper, lathe or grinder for jobs in which accurate feeds in one or two directions are required.

Bolts on drill press table. The work is locked on the table between two adjustable jaws. By use of the two cross feed controls, work may be moved to any desired horizontal position. Base is graduated through 180 degrees so vise table may be rotated to any angle and set accurately. Table is 7x7 inches. Travel on both cross feeds is 6 inches. Capacity of vise 3½ inches. Husky jaws are 3 inches wide; 1½ inches high. Dovetailed ways assure smooth, accurate operation at all times. Complete with wrench.

99 A 02432—Shipping weight 18 lbs. . . . . . \$35.00

#### Hold-down Guide

CRAFTSMAN. Made to fit almost any drill press table. Indispensable in mortising or repetitive drilling. Fingers on hold-down prevent work from being lifted when chisel or drill is raised. Easily adjustable for thick or thin materials. Fence keeps work lined up. Attachment bolts to drill press table; may be adjusted forward or backward simply by loosening bolts. Fence section can also be used without hold-down to serve as guide in routing, inlay work, repetitive drilling and similar operations. Durable heavy cast iron construction. Shipping weight 6 lbs. 6 oz.

9 A 2457 . . . . . . . . . . . . \$4.75

#### **Drill Press Radial Arm**

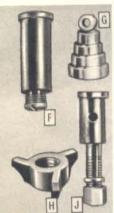
D Increases to 24 inches the distance from main column to chuck. Enables you to drill to center of a 48-inch circle. Can be swung to almost any horizontal position. When used in conjunction with column collar, arm can be left loose on column and head swung about for routing and similar operations. Permits drill head to be mounted above or below arm for more versatile operation.

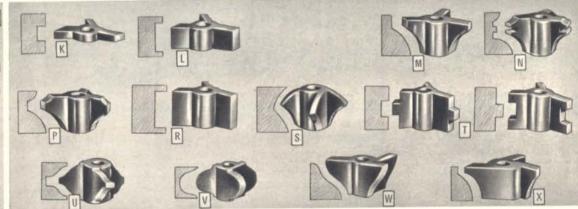
Extra heavy casting of rugged construction provides necessary rigidity. Co-ordinate clamps lock arm rigidly to column. Can be used only with floor type drill press having 2¾-inch outside diameter column, such as 99 AM 2314 drill press on page 20. 99 A 02418—Shipping weight 35 lbs.....\$20.00

#### **Drill Press Collar**

E Locks on column under drill press head. Makes it easy to swing head when head clamp is released. Use on drill presses on page 20 or any drill with a 23/4-inch outside diameter column.

9 A 2429—Shipping wt. 4 lbs. 8 oz.........\$1.85







# ... increase tremendously the usefulness of your drill press

#### **Adapters and Cutters**

F Adapter for 9 A 2438 sash cutter below. Fits spindles of CRAFTSMAN drill presses 9A2362, 9A2364, 9A2313 and 9A2314 (see pages 20 and 21), or any drill press with No. 33 Jacobs taper spindle and knurled locking collar to hold adapter flange securely.

9 A 2437—Shipping weight 7 oz . . . . . . \$1.25

Shaper Collars. Mount beneath shaper cutters to control depth of cut on curved work. Fit 1/2-inch spindle. 9 A 2367—Shipping weight 6 oz . . . set \$1.65

Sash Cutter. Threaded for use with

adapter 9 A 2437 above. 9 A 2438—Shipping weight 4 oz . . . . . \$2.29

Adapter for all 1/2-inch bore shaper cutters shown at right. Fits spindles of CRAFTSMAN drill presses 9A2362, 9A2364, 9A2313 and 9A2314 (pages 20 and 21), or

any drill press with No. 33 Jacobs tapered spindle and knurled locking collar. 9 A 2435-Shipping weight 7 oz .... \$1.19

#### Shaper Cutters for drill press or shaper

These high speed shaper cutters add tremendously to the usefulness of your drill press. Permit you to form almost any kind of contour quickly and accurately . . . do many types of shaping work. Made of finest quality special alloy tool steel; carefully hardened and ground for keen, long lasting edges. Precision machined and ground to exact dimensions. Cutters have 1/2-inch bore. Use with adapter 9A2435 at left when used on drill press with Jacobs taper. Sharpen by grinding front face on flat, fine grit wheel.

K 9 A 2319—1/4-in. high; 1/8-in. radius. Shipping weight 6 ounces....Each \$1.35

9 A 2321-1/2-in. high; 1/8-in. radius. Shipping weight 6 ounces. . . . Each 1.60

9 A 2323-1-in. high; 76-in. radius. Shipping weight 6 ounces. . . . Each 1.90

9 A 2327—1-in. high; 1/8-in. radius. Shipping weight 6 ounces .... Each 1.90

9 A 2329-1-in. high; 1/8-in. radius. Shipping weight 6 ounces.... Each 1.90

9 A 2333-1-in. high; 7/8-in. radius. Shipping weight 6 ounces...., Each 1.85

9 A 2335-1-in. high; 1/8-in. radius. Shipping weight 6 ounces ... Each 1.90 A complete matched set of tongue and groove cutters to be used in connection with your drill press or shaper. Precision ground and matched for accurate fit. 1/2-

inch bore; 1-inch high; 1/8-inch radius.
9 A 2365—Shpg. wt. 10 oz ...... Set \$3.75 U 9 A 2345—Large size cutter. 1-inch high; 114-inch radius. Shipping weight

Each \$2.75 8 ounces 9 A 2346—Large size cutter. 1-inch high; V 9 A 2346—Large size Cutton 1¼-inch radius. Shipping weight Each Each \$2.75 8 ounces .

W 9 A 2347—Large size cutter. 1-inch high; 11/4-inch radius. Shipping weight Each \$2.75

9 A 2348-Large size cutter. 1-inch high; 114-in. radius. Shpg. wt. 8 oz. Ea. \$2.75

#### Collet Chucks

Y For cutters at right or any 1/4 or 1/4-in. diam. shank. 1/2-in. capacity with 1/4-in. bushing. Fits any drill press with No. 33 Jacobs taper spindle having threaded locking collar on quill. Replaces three jaw chucks on any work developing side thrust, as in routing. Threaded collar holds chuck securely. Shpg. wt. 8 oz.

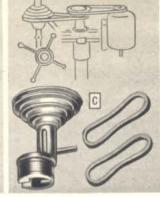
9 A 2455 ..... \$1.25

Z Screw-on type collet chuck. 1/4-in. capacity. Use with cutters at right. Fits drill press or any spindle with 1/2-in. x 20 thread (see 9A2310 and 9A2172, page 29). Shpg. wt. 3 oz. 

18 . . SEARS, ROEBUCK AND CO. Zone 1







#### **Head and Table Lift**

A For Craftsman 99 AM 2314 and many other floor model drill presses with 2¾-inch outside diameter columns. For fast, easy raising or lowering of drill press head or table. Support collars for drill head and table are positioned by Acme-threaded lift screw with bevel-gear drive controlled by handy crank handle. Both support collars have co-ordinate clamp locks. When head support collar is tightened, lower collar may be loosened for raising or lowering table. Similarly, when table collar is tightened, it serves as support for positioning drill press head.

Each turn of crank gives 1/2-inch travel. Maximum travel at any one setting is 12 inches. Two bevel gears, thrust bearing and crankshaft are all housed in gear case which is cast in one piece with the upper support collar. Ball thrust bearing absorbs the load on the screw.

99 A 02419—Shpg. wt. 18 lbs. . . \$19.50

#### **CRAFTSMAN Multi-Speed Attachments**

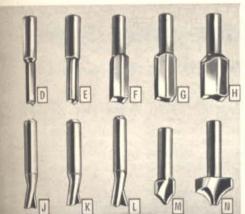
Use the correct speed for every job. The right speed means better performance and smoother cutting. Enables you to get the most out of your drill press. Gives 20 speeds from 200 R.P.M. to about 15,000 R.P.M. . . . 8 are under 1,000 R.P.M., a complete range for low speeds required for metal drilling even with ½-inch drills . . . remaining speeds offer correct, most efficient speed for wood drilling, shaping, routing, carving, dovetailing, etc.

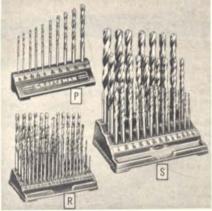
Finest ball bearing construction. Balanced pulley. 2 V-belts included. We recommend use of ½-H.P. 1750 R.P.M. motor (minimum) to secure high speeds.

9 A 2399 (Not illustrated). Fits former drill presses 2482, 2483 and some others with 2½-inch (plus .005-inch) inside diameter column. Shipping weight 5 lbs.......\$11.00

© 9 A 2394—Fits former drill presses 2407, 2392, 2423 and some others with 25%-inch (plus .005-inch) inside diameter columns. Shipping weight 5 lbs.....\$11.00

9 A 2397—(Not illustrated). Fits former drill press 2380 and some others with 2-inch (plus .005-inch) inside diameter column. Shipping weight 5 pounds........\$11.00





#### **Woodworking Cutters**

These handy drill press accessories permit you to do accurate carving, round-end mortising, dovetailing, boring, round edging, reeding and general routing. Precision made of the finest quality high speed steel, carefully ground with keen edges. Perfectly ground to exact dimensions. All have 14-inch shanks. Use with either 9A2455 or 9A2271 collet chucks shown on opposite page. Routing bits are used most efficiently when work is held against a fence to obtain parallel and accurate routing (see 9A2457 Hold-down Guide on opposite page). Courion: Use these cutters in collet chucks only—NEVER in Jacobs or other three jow drill chucks! Shpg. wt. each 6 oz.

D	9 A 2400-1/s-inch router	1.20
E	9 A 2401 — 14-inch router	1.30
1	9 A 2402-%-inch router	1.35
G	9 A 2403—1/2-inch router	1,55
	9 A 2404—5%-inch router	
	9 A 2409-14-inch dovetail	
K	9 A 2410-%-inch dovetail	1.35
	9 A 2411-16-inch dovetail	1.55
M	9 A 2415-16-inch carving	1,55

N 9 A 2416-34-inch carving ...... 1.80

#### **CRAFTSMAN Drill Sets**

Our finest Craftsman twist drills for home, shop and industrial use. Your choice of low speed carbon tool steel or high speed steel. Use carbon tool steel drills for hand or breast drills; high speed drills for electric drills and power driven drill presses. Hardened and tempered to stay sharp; precision ground. Come in handy drill stands.

P Ten-piece drill sets in drill stand. Sizes 1/16,
5/84, 3/32, 7/64, 1/8, 9/64, 5/32, 3/16, 7/32 and
34-inch. Shipping weight per set, 8 oz.
9 A 6705—10-piece carbon tool steel drill
set and stand\$1.85
9 A 6703—10-piece high speed steel drill
set and stand

set and stand...... 24.50

# DRILL PRESS ACCESSORIES

#### **Mortising Chisel Housing**

CRAFTSMAN. Cut square holes with your drill press. Housing mounts on quill. Bit drills round hole; hollow chisel trims corners square. Makes your drill press a mortising machine that cuts clean, accurate mortise joints. Aid to woodworkers.

U 9 A 2420—Hollow Chisel. For 9A2463 and 9A2461 (listed above). 1/4, 3/4 and 1/2-inch. State size, Shpg. wt. 4 oz. \$3.40

#### **Dovetailing Attachment**

#### **Barron Rotary Planer**

Five tools in one! Does routing, planing, rabbeting and paneling. Dresses, trues-up and finishes all types of wood. Won't burn, gouge or scratch. Will plane and resurface 12x28-inch board in 45 to 60 seconds! Fits any drill press with ½-inch chuck capacity. Adapter for Jacobs No. 33 taper spindle is included.

Diameter 3 in.; ½-in. round arbor. Special molybdenum tungsten tool steel blades. Set includes: Adapter, Allen wrench, set-up gauge, push-down pin and instructions. (Shpg. wt. 2 lbs.) 9 A 2289—Postpaid...Complete set. \$7.50

#2 Morse male taper shank drill to #33 Jacobs male taper spindle. 9 A 2445—Shipping weight 8 oz.....\$2.25

#### **Roto-Vert Senior**

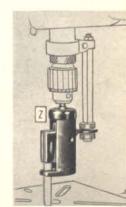
CRAFTSMAN. For drill press and electric hand drills having chuck capacity of ¾-inch or greater. Converts electric drill or drill press into a power sawing and filing machine. Uses standard hack saw blades and files.

Only two moving parts...both made of tough, wear-resistant tool steel. No gears or springs to break or get out of order. Solid brass case has gray wrinkle finish; contrasting chromium plated trim. 5% inches long. Complete instructions. 9 A 2600—Shpg. wt. 2 lbs. 13 oz....\$14.75





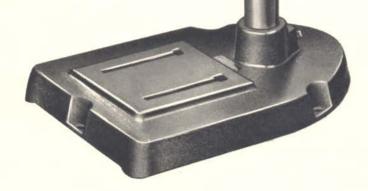








Jacobs No. 6A-33 Chuck for use with No. 33 Jacobs Taper Arbor supplied with CRAFTSMAN "100" Drill Presses. Capacity 0 to ½ inch. Precision made.



# [RAFTSMAN heavy duty type

## Drills to the center of 15-inch circle

CRAFTSMAN "100" heavy duty Drill Press. Packed with power and capacity. Gives accuracy in operation not found in others several times the cost. Notice the modern designed streamlined head . . . no unsightly spindle extending above head . . . easy-acting three lever feed handle. This drill press will give you superb performance on those steady day-in day-out production jobs.

Perfect accuracy. You'll be able to do work that's accurate to the thousandths of an inch. The table is held in perfect alignment at 0 degrees by a taper pin. Absolutely prevents table from tilting even a fraction of an inch. Pin is removable for tilting table from 0 to 90 degrees right or left.

Double-acting shoe locks. Securely lock head to column, table to column and quill. Precision made . . . keeps table, column and head in perfect alignment. Operated by convenient handles on the side.

New spirol coil spring for quill return practically eliminates breakage. Quill return shock absorbed by rubber cushion. Pre-loaded ball bearings in quill. Extra long quill support in head casting. Has famous "Floating Drive" spindle assembly. Spindle has No. 33 Jacobs taper. Built-in holder for chuck key.

SPECIFICATIONS:	A 99 A 2314	B 99 A 2313
• Depth of throat	734 inch	734 inch
• Spindle	No. 33 Jacobs Taper	No. 33 Jacobs Taper
• Bearings	4 heavy duty ball	4 heavy duty ball
· Chuck capacity (Jacobs 6A-33)	0 to 1/2 inch	0 to 1/2 inch
Spindle travel	4 inches	4 inches
· Depth gauge, graduations	1/16 of an inch	1/16 of an inch
· Column diameter (outside)	2% inches	2% inches
Table size	10x10 inches	10x10 inches
Table travel	4111/32 inches	13 3/32 inches
· Distance table to chuck, maximum	4111/32 inches	13 3/32 inches
· Distance base to chuck, maximum	45% inches	17% inches
Machine and motor pulley (in- cluded)	5 in. 4 step	5 in. 4 step
· Motor recommended, minimum	1/2 H.P. 1750 RPM	1/2 H.P. 1750 RPM
• 11 speeds from	625 to 5000 RPM	625 to 5000 RPM
- Manually disconsists	161/-w141/ inches	01/x141/ inches

68¾ inches 18⅓ inches 36% inches 12% inches

Width....

Overall dimensions: Height.....



# [RAFTSMAN Drill Press . . improved models

## **Ball bearing Drill Press**

A It's the CRAFTSMAN "100". The sturdy, rugged drill press for your wood and metal work. Designed to give utmost accuracy. Notice that the spindle does not project above head . . . Sears new modern, compact, streamlined design. It's a beauty.

Drills to center of 13½-inch circle. Maximum spindle travel 3½ inches. Adjustable stop collar with lock can be set for repetitive drilling.

be set for repetitive drilling.

Perfectly aligned table. Tapered pin holds the 9x9inch table on support in perfect alignment at horizontal
position. Table can be tilted 0 to 90 degrees either right
or left. Made of smooth ground cast iron.

Coil spring for quill return. Practically eliminates breakage. Rubber cushion absorbs quill shock. Long quill support in head casting. Quick-acting double shoe quill lock. "Floating Drive" spindle assembly gives smoother operation. Sliding feed handle easily adjusted.

SPECIFICATIONS:	
• Depth of throat	634 inches
• Spindle	No. 33 Jacobs taper
• Bearings	4 sets heavy duty ball
• Chuck capacity	0 to 1/2 inch
Spindle travel	
. Depth gauge graduations	1/16 inch
• Outside column diameter	
Table size	9x9 inches
Table travel	
Table to chuck, maximum.	105/10 inches
Base size	
· Base to chuck, maximum	
· Machine and motor pulley (i	
A	5 in 4 step V-Cone type
· Motor recommended, minimum	m. 36 HP, 1750 R.P.M.
• Eleven speeds	625-5000 R.P.M.
Mounting dimensions	856x121/52 inches
Over-all dimensions: Height	31% inches: width 11%
inches: depth 16% inches.	278
menes, depen 10 % menes.	

99 AM 2364—Without motor, Shpg. wt. 107 lbs...\$67.00

volt60-cycle A.C. ball bearing motor. Shpg.wt. 142 lbs\$94.50

## **Bronze bearing Drill Press**

B CRAFTSMAN "80"... one of our lower priced drill presses. Ideal for drilling operations in smaller shops. Efficient work can be done on either wood or metal.

Drills to center of 121/4-inch circle. Spindle travel 3 inches. Runs on three long-life, self-lubricating oilite bronze bearings; ball thrust bearing absorbs spindle thrust. Adjustable stop collar for repetitive drilling.

Famous "Floating Drive" spindle assembly. Eliminates "whip"; absorbs belt pull. New improved spiral coil spring quill return. Rubber cushion absorbs quill return shock. Feed lever handle quickly adjusted for greater leverage. 7¾-inch square table. Provides ample working surface. Table is non-tilting.

#### SPECIFICATIONS:

• Depth of throat
• Spindle 1/2-20 thread or No. 33 Jacobs Tape
Bearings 1 ball thrust; 3 porous bronz
• Chuck capacity 0 to 1/2 in. or Jacobs 5/64 to 1/2 in
Spindle travel
Outside diameter of column
• Table size
• Table size
• Table to chuck (maximum)87% inche
Base size9x14 inches
Base to chuck (maximum)14 % inches
Machine and motor pulley (included) 4 inch 4 ste
• Motor recommended, minimum 1/2 H.P. 1750 R.P.M
• Eleven speeds
• Mounting dimensions 75/16x111/16 inches
<ul> <li>Overall dimensions; Height 26% inches; width 103</li> </ul>
inches; depth 151/2 inches.

Three-jaw self-centering chuck and V-belt are included.
99 AM 2310—Without motor. Shpg. wt. 77 lbs. . . . \$38.00
99 AM 2311—With ½ H.P. 1750 R.P.M. split phase 110120-volt A.C. ball bearing motor. Shpg. wt. 106 lbs. \$55.50
© 99 AM 2362—Similar to 99 AM 2310 above but equipped
with No. 33 Jacobs tapered spindle and No. 33 Jacobs
key chuck 16 to 16 inch capacity. Shpg. wt. 77 lbs. \$44.50
99 AM 2363—Same as 99 AM 2362 with 16 H.P. 1750 R.P.M.
split phase 110-120-volt A.C. motor. Shpg.wt. 107 lbs. \$62.00

## Low priced Drill Press

D This CRAFTSMAN "40" has the same rugged construction and quality as our other Craftsman Drill Presses but is built for smaller utility. You can now have a good low priced drill press in your hobby or small work shop. Can be used for drilling wood or metal.

Drills to center of 9-inch circle. Maximum spindle travel 11½6 inches. Equipped with top quality self-lubricating oilite bronze bearings.

bronze bearings.

Adjustable head, table and idler drive.

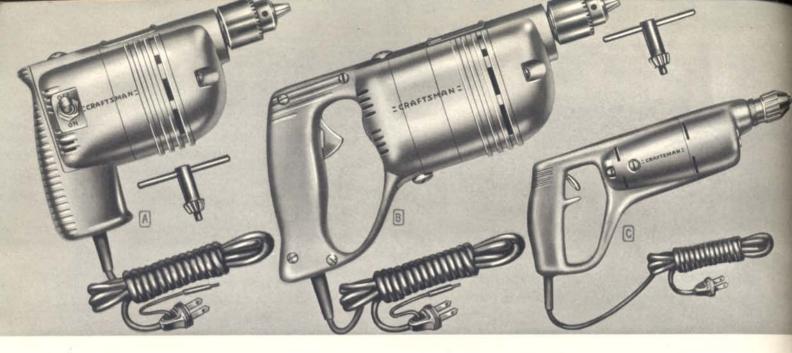
SPECIFICATIONS:

• Depth of throat 4½ inches
• Spindle½-20 thread
· Bearings3 porous bronze, 1 ball thrust
• Chuck capacity 0 to % inch
• Spindle travel
• Outside column diameter 11/8 inches
• Table size51/6x51/8 inches
• Table travel
• Table to chuck, maximum 101/16 inches
• Base size

- Base to chuck, maximum....11½ inches
  Machine pulley (included).....3 inch;
  3-step Cone type for %-in. "V" Belt
- Motor pulley (not included)....3 inch, 3-step Cone "V" type
- Motor recommended, minimum . ¼ H.P. 1750 R.P.M.
- Belt (included).....3% x 56 inch.
- Seven speeds....1150 to 3450 R.P.M. • Mounting dimensions.....8x6¼ inches
- Overall dimensions: Height 24<sup>25</sup>%<sub>2</sub> inches; depth 13¼ inches; width 7<sup>1</sup>½<sub>6</sub> inches.

99 A 02172-Without motor, Shipping weight 26 pounds. \$17.50 99 AT 2166—With ½ H.P. 1750 R.P.M. split phase, ball bearing, 110-120-volt 60-cycle A. C. motor, 3 step cone type motor pulley. Shipping weight 55 pounds. \$35.50

Zone 1 POWER TOOL . . 21



# [RAFTSMAN Electric Drills . . . pack lots of power

Here are the tremendously popular, powerful, small size electric drills that are taking the place of large, heavy, hard-to-handle drills. Why? These Craftsman "80" electric drills are small . . . light . . . easy to handle . . . literally power-packed. We tried but just couldn't stall one using a ¼-inch bit on steel plate.

\$2450 \$2.50 DOWN

Expertly designed and engineered. Lightweight diecast aluminum frame is exceptionally strong for its weight . . . drill actually weighs less than 3 pounds. Approved by Underwriters' Laboratories, Inc.

Precision ball bearings at points of greatest wear ... one as thrust bearing, one at gear end of motor. Needle bearing on chuck gear spindle. Gives true-running, dependable long life. Equipped with famous No. 1B Jacobs ¼-in. geared key chuck which seats drills firmly yet can be quickly and easily removed.

Double reduction gears are cut from special alloy steel . . . are perfectly meshed for smooth, quiet operation and lower, more practical spindle speed of 1600 R.P.M. Equipped with powerful universal motor for use on 110-120-volt, 25-60-cycle A.C.-D.C.

Comes with 10 feet of three-wire rubber covered cord and unbreakable plug. The ideal tool for utility or general maintenance use. Your choice of either pistol-grip or saw-grip models,

A 9 A 2577—Pistol-grip model. Has single pole toggle switch. Over-all length 7¾ inches.

Shipping weight 4 pounds 4 ounces.......\$24.50

B 9 A 2578—Sow-grip model. Has single pole safety trigger switch. Over-all length 9¾ inches.

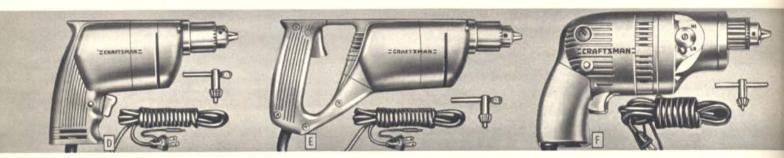
Shipping weight 4 pounds 8 ounces.......\$24.50

#### CRAFTSMAN "40" 1/4-inch Drill

Rew! Completely new . . . both inside and out. Fine quality, light, utility electric drill for home craftsmen who want big-tool design and precision construction at low cost. Compact and strong. Has power and torque to drive ¼-inch bits into steel. Approved by Underwriters' Laboratories, Inc.

Sturdy 110-120-volt 25 to 60-cycle A.C.-D.C. universal motor has Formex insulated armature and field coils for maximum protection against motor burn-out. Jacobs ¼-inch "Hand-tite" chuck. Bronze bearings throughout for smooth, quiet operation. Double reduction gears of alloy steel. 1600 R.P.M. Die-cast aluminum frame has saw-grip handle. With 6-ft. rubber covered cord and plug. 12 in. long.

9 A 2575—Shipping weight 3 lbs. 12 oz . . . . . \$14.50



#### CRAFTSMAN "100" 1/4-inch heavy duty Electric Drills

Here's just the drill for those heavy jobs where a compact, lightweight ¼-inch drill is needed. We believe it is the finest combination of maximum power, lightweight and compact design of any drill of this type on the market. The ideal tool for production line service . . . will give long, efficient service in your shop, or in the factory.

\$3450 \$3.50 DOWN

Super-powered. Will not stall on the toughest job. Built for production-line service. Will take the day after day punishment of continuous operation and give dependable long-life service. Not a standard, but a heavy duty drill.

Accurately balanced, power packed universal motor runs smooth and cool. For use on 110-120-volt 25 to 60-cycle A.C.-D.C. Automatic safety release trigger switch has lock button for continuous running. Underwriters' Laboratories approved.

Excellent design and construction, both inside and out. Strong die cast aluminum frame makes this drill unusually light weight. Compact functional design . . . . your choice of either easy-to-hold pistol or saw-grip handled models.

Equipped with precision ball bearings throughout. Needle roller bearing on chuck spindle. Double reduction gears of nickel chrome molybdenum steel for long life and quiet transmission of greatest power. No-load chuck speed of 1600 R.P.M. Chuck is largest and finest available for drill of this type . . . heavy duty ¼-inch Jacobs No. 7B geared key chuck.

Each drill supplied with 10-ft. three-wire rubber covered cord and unbreakable plug and Jacobs chuck key. Your choice of two models.

E 9 A 2571—Saw-grip model. 10¾ inches long. Shipping weight 5 pounds 3 ounces...... \$34.50

#### CRAFTSMAN 2-speed Drill

F You can now have the best speed for every job with this Craftsman electric drill. Exclusive convenient gear shift per-

mits change of speed without loss of power. Two speeds—2000 R.P.M. in low gear for general work and 4000 R.P.M. in high gear for high speed drilling . . . best for small size bits.

Die-cost aluminum housing makes it lightweight and easy-to-handle, yet rugged and sturdy. Precision ball bearing construction throughout. Equipped with ¼-in. No. 1B famous Jacobs geared key chuck. Handy trigger switch has locking button for

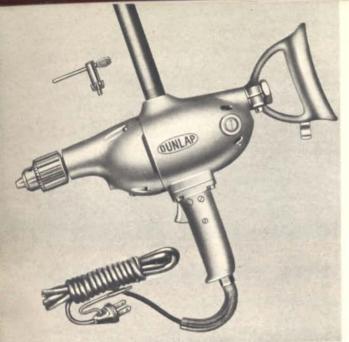
continuous operation. Fan-cooled universal motor for use on 110-120-volt, 25 to 60-cycle A.C.-D.C.

Comes with 10-foot three-wire rubber covered cord and unbreakable plug and Jacobs chuck key.

Over-all length 10½ inches.

9 A 2550—Shipping weight 5 pounds......\$39.50

Why not pay for your equipment while using it? See inside front cover for details on Sears Easy Terms.



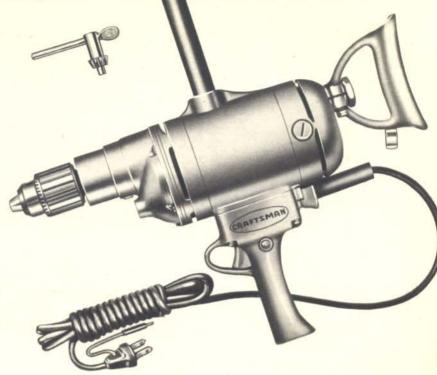
## OUNLAP 1/2-inch Electric Drill

Has that extra power necessary for those tough jobs. Ideal utility drill for farmers, garage mechanics and maintenance men. It's well balanced and easy to handle. Runs smoothly and quietly without chatter.

Gears, pinions, motor shaft and chuck spindle are heat treated alloy steel. Double reduction gears are heat treated chrome nickel steel . . improve with use. Self-lubricating bronze oilite bearings. Ball thrust bearing on spindle takes up end thrust. Streamlined housing made of sturdy, yet lightweight aluminum alloy. Top handle and rear grip are removable for close quarter work.

Equipped with 1/2-inch capacity No. 33B Jacobs geared key chuck finest chuck available. Underwriters' Laboratories approved, fully enclosed, double-pole automatic releasing switch; locks for continuous running. Powerful universal motor operates on 110-120-volt, 25 to 60cycle A.C.-D.C. No-load spindle speed 400 R.P.M. most practical for general drilling, hole saws, wood augers, twist drills, cylinder grinders, etc. Complete with 10-foot three-wire rubber-covered cord and unbreakable plug. Over-all length 16 inches.

99 A 02584—Shipping weight 15 pounds......\$39.95



## CRAFTSMAN production-type Drills

Built for heaviest production work in shop, factory or mill. Has plenty of surplus power . . . really power packed . . . won't stall on any job when used with the largest drill size specified. Special triple reduction gears are heat treated chrome-nickel steel . . . supply extremely high torque. Armature shaft runs smoothly on New Departure ball bearings; sealed in

99 A 02585

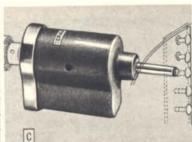
\$6.50 DOWN

oil. Equipped with genuine Jacobs geared key chuck. Underwriters' Laboratories approved double-pole switch locks for continuous running. Lightweight aluminum frame and modern design give maximum operating ease and efficiency. Top and rear handles removable for more versatile operation, makes it especially suitable for close quarter work. Heavy duty universal ball bearing motor for use on 110-120-volt, 25 to 60-cycle A.C.-D.C. Comes with 10 feet of 3-wire, rubber-covered cord and unbreakable plug. Over-all length 181/4 inches.

	pounds									
69.95	pounds	t 30	weight	Shipping	R.P.M.	525	drill,	A 02586-%-inch	99	
74.95	pounds	t 31	weight	Shipping	R.P.M.	475	drill,	A 02587—3/4-inch	99	











# Accessories to give your 1/4-in. drill new uses

Solid brass cases, with gray wrinkle finish. Only two moving parts in each tool; no gears or springs. All working parts made of tool steel, accurately machined and assembled for smooth operation and long life. For general application on drills from 1600 to 2500 R.P.M. Easily attached. Complete instructions included.

#### Roto-Vert

CRAFTSMAN. Your 1/4inch electric drill becomes a portable power saw and fil ing machine when you attach this roto-vert. Ideal for cutting straight or irregular shapes in wood, metal, wallboard, etc. Fine for close quarters and hard-to-get-at places. Uses standard hack saw blades and files. Used by electricians, plumbers, heating and ventilating men: in home and auto repair shops. Length 3% inches. Shpg. wt. 2 lbs. 9 A 2590 ..... \$12.50

#### Roto-Snip

B CRAFTSMAN. Now you can do metal shearing two to three times faster. Eliminates the tiring work of cutting metal with hand snips. Roto-Snip converts 1/2-inch electric drills into a power shears.

Cuts sheet metal up to 20-gauge, either straight or circle, down to 1½-inch radius. Scribe lines can be followed easily. Cutting edges easily adjusted and resharpened. Height 37% inches. Shpg. wt. 2 lbs. 9 A 2591.....\$18.75

### CRRFTSMAN Roto-Pein

Converts 1/4-in. electric drill into power hammer. Complete with riveting attachment. Length 41/4 in.

9 A 2592—Shipping weight 2 pounds 3 ounces.....\$12.50

9 A 2595—14-inch Concrete Drill. Shipping weight 4 ounces. .79c

9 A 2596—5/16-inch Cold Chisel. Shipping weight 3 ounces........49c 9 A 2597—14-inch Wood Chisel. Shipping weight 3 ounces.......79c

9 A 2598—5/16-inch Center Punch, Shipping weight 3 oz.....49c 9 A 2599—Set of two 5/16-in. tool steel blanks. Shpg. wt. 3 oz . . . . 49c

## **Electric Drill Attachments**

Spin-a-Brush Attachment changes your electric drill into a 

E Circular Hole Saw. For electric drills. Finest heat treated high speed steel. Cut clean, round holes in wood or metal. Depth of cut 1/2 inches. Use 1/2-inch drill or larger. Comes Depth of cut 1/2 inches. Use 1/2-inch drill or complete with mandrel. Please state size wanted.

8 oz. 9 oz. 14 oz. 15 oz. \$3.69 \$3.69 \$3.69 \$3.69 1 lb. 4 oz. 1 lb. 6 oz. \$4.10 23/2 \$4.59 Size, in...

Saw Blade only for circular hole saw

11/4 11/2 8 oz. 9 oz. 89c 89c 1 6 oz. 89c 12 oz. \$1.29

F Arbor for electric drill. For holding grinding wheels, wire wheels, buffing wheels, etc. 14-inch shank. Arbor is 14-inch by 20 thread. 3 5/16 inches long. 114-inch flanges and nuts in 

Zone 1 23 . . POWER TOOL





# Jacobs Chucks for drill presses, lathes, electric drills, etc.

Genuine Jacobs chucks and arbors, nationally famous for their correct design, excellence of materials and precision manufacture. All Jacobs chucks and accessories described on this page are postpaid

#### **Jacobs Commutator Kit**

A For holding armature shafts rigidly during reconditioning. Kit includes: No. 75A armature driving chuck: No. 100 center rest chuck (¼ to ¾-inch capacity); two arbors (No. 2 Morse taper, shank end; No. 3 Jacobs taper head end); chuck key. omes complete in strong metal box.
297—Postpaid. (Shipping weight 7 pounds 4 ounces)......\$20.30

#### **Jacobs Headstock Chucks**

9 A 2121—Jacobs No. 59B. Capacity 3/18 to 3/4 inch. Fits only 11/4-inch 8-thread spindle. Cannot be used with any type of arbor. Postpoid.

#### Jacobs Drill Chucks for No. 33 Jacobs Taper Arbor

© 9 A 2142—Jacobs No. 33 Key-type chuck. Fits arbors with No. 33 Jacobs taper. Capacity 5/64 to ½ inch. Postpoid. (Shpg. wt. 1 lb. 8 oz.)...... 

**Jacobs Center Rest Chuck** 

#### Jacobs Chuck Arbors

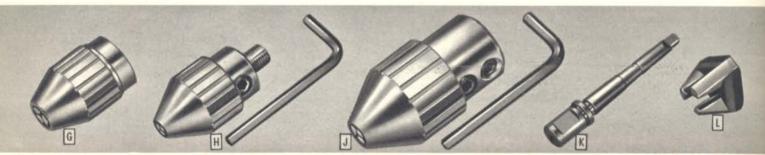
Precision ground . . . extremely accurate . . . to insure maximum accuracy of machine spindle and chuck performance.

Jacobs chuck arbors to fit 9 A 2142 and 9 A 2143 chucks, listed at left. 9 A 2131—No. 0 Morse taper and No. 33 Jacobs taper. Postpaid. (Shipping weight 8 ounces). 9 A 2123-No. 1 Morse taper and No. 33 Jacobs taper. Postpoid. (Shipping weight 10 ounces) 9 A 2124-No. 2 Morse taper and No. 33 Jacobs taper. Postpaid. (Shipping weight 14 ounces) . . . . For 9 A 2129, 9 A 2144 and 9 A 2991 Jacobs chucks, listed at left. 9 A 2133—No. 0 Morse taper and No. 3 Jacobs taper. Postpaid. (Shipping weight 10 ounces) 9 A 2154—No. 1 Morse taper and No. 3 Jacobs taper. Postpaid. (Shipping weight 12 ounces) A 2126-No. 2 Morse taper and No. 3 Jacobs taper. Postpaid. (Shipping weight 14 ounces) . . . .

**Jacobs Chuck Keys** 

F 9 A 2051—Jacobs No. 1 key. Fits Jacobs following chucks: Nos. 1, 1A, 1B, 1BB, 1BS. Postpoid. (Shipping weight 4 ounces)...... 9 A 2053 — Jacobs No. 4 key. Fits following Jacobs chucks: Nos. 4, 16, 18, 36, 36B, 59B. Postpoid. (Shipping weight 12 ounces).

Sears Easy Terms make it easy for you to have a completely equipped power tool shop . . . see inside front cover



#### **Jacobs Hand Tite Chucks**

For use with many electric tools.

G 9 A 2175—Jacobs No. 4164. Capacity 0 to 14 in. Tapped 14 in. x 20-thread. Postpoid. (Shpg. wt. 8 oz.). \$1.30

9 A 2145-Jacobs No. 4165. Capacity 0 to 1/4 inch. Tapped 1/2 in. x 24-thread. Postpaid. (Shpg. wt. 8 oz.)...........\$1.30

9 A 2146—Jacobs No. 4191. Capacity 0 to 1/4 inch. Tapped 3/6 in. x 24-thread.
Postpaid. (Shpg. wt. 8 oz.)....................\$1.30

9 A 2176—Jacobs No. 4364. Capacity 0 to 3/2 inch. Tapped 3/2 in. x 20-thread.
Postpoid. (Shog. wt. 1 lb. 2 oz.)...\$2.00

9 A 2147—Jacobs No. 4365. Capacity 0 to 3½ inch. Tapped 3½ in. x 24-thread. Postpaid. (Shpg. wt. 1 lb. 2 oz.)...\$2.00

9 A 2177-Jacobs No. 4464. Capacity 1/8 to ½ in, Tapped ½ in. x 20-thread.
Postpaid, (Shpg. wt. 1 lb. 2 oz.) . . \$2.00

to 1/4 in. Tapped 1/4 in. x 24-thread.
Postpaid. (Shpg. wt, 1 lb. 2 oz.) . . . \$2.00

9 A 2149-Jacobs No. 4465. Capacity 1/2

#### Jacobs Hex Key Chucks

For use with many electric tools,

H 9 A 2992—Jacobs No. 6141. Capacity 0 to 34 in. Spindle 34 in. x 24-thread. Postpoid. (Shpg. wt. 12 oz.).\$2.30

9 A 2993—Jacobs No. 6344. Capacity 0 to 1/8 inch. Spindle 1/2 in. x 20-thread. Postpaid. (Shpg. wt. 1 lb. 8 oz.)...\$4.00

9 A 2999 — Jacobs No. 6444. Capacity 1/8 to 1/4 inch. Spindle 1/4 in. x 20-thread.
Postpaid. (Shpg. wt. 1 lb. 8 oz.) . . . \$4.00

J 9 A 2936—Jacobs No. 6325. Capacity 0 to ½ in. Bored ½-inch straight hole. Postpaid. (Shpg. wt. 1 lb. 8 oz.).\$4.00

9 A 2937—Jacobs No. 6326. Capacity 0 to 3½ inch. Bored 3½-inch straight hole.
Postpaid. (Shpg. wt. 1 lb. 8 oz.).....\$4.00

9 A 2938—Jacobs No. 6425. Capacity 1/8 to 1/2 in. Bored 1/2-inch straight hole.
Postpoid. (Shpg. wt. 1 lb. 8 oz.)...\$4.00

9 A 2939—Jacobs No. 6426. Capacity 1/8 to 1/2 in. Bored 1/6-inch straight hole.
Postpaid. (Shpg. wt. 1 lb. 6 oz.)...\$4.00

#### **Jacobs Arbors**

K 9A2384—Jacobs No. A0025. Fits chuck 9A2936 (Jacobs 6325) and 9A2938 (Jacobs 6425) at left. No. 0 Morse taper on one end. ½-inch ground straight shank on other. Postpoid. (Shpg. wt. 8 oz.)90c

9A2386—Jacobs No. A0125. Fits chucks 9A2936 (Jacobs 6325) and 9A2938 (Jacobs 6425) at left. No. 1 Morse taper on one end. ½-inch ground straight shank on other. Postpoid. (Shpg. wt. 12 oz.)....90c

9 A 2387-Jacobs No. A0126. Fits chucks 9A2937 (Jacobs 6326) and 9A2939 (Jacobs 6426) at left. No. 1 Morse taper on one end, %-inch ground straight shank on other. Postpoid. (Shpg. wt. 12 oz.)....90c

9 A 2388—Jacobs No. A0225. Fits chucks 9A2936 (Jacobs 6325) and 9A2938 (Jacobs 6425) at left. No. 2 Morse taper on one end, ½-inch ground straight shank on other. Postpoid. (Shgs. wt. 14 oz.). . . . 90c

9 A 2389—Jacobs No. A0226. Fits chucks 9A2937 (Jacobs 6326) and 9A2939 (Jacobs 6426) at left. No. 2 Morse taper on one end. 5%-inch ground straight shank on the other end. Postpoid. (Shpg. wt. 14 oz.)90c

#### **Jacobs Collets**

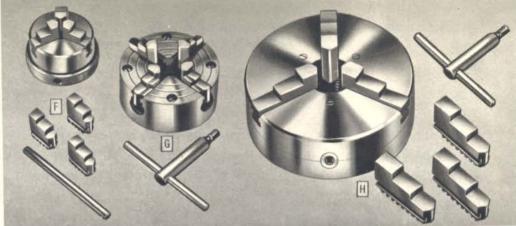
Replacement collets that fit Jacobs chucks as listed.

9 A 2181 — Jacobs No. J63. Capacity 0 to 36 inch. Fits chucks 9A2176, 9A2147, 9A2993, 9A2936, 9A2937, listed at left. Interchange-able in chucks using 9A2182 below. Postpaid below. Postpaid. (Shpg. wt. 8 oz.)....\$1.40

9A2182—Jacobs No. J64. Capacity 1/4 to 1/4 inch. Fits chucks 9A2177, 9A2149, 9A2938, 9A2939, 9A2999 listed at left. Interchange-able in chucks using 9A2181 above. Postpoid. (Shpg. wt. 8 oz.).... \$1.40

24 . . SEARS, ROEBUCK AND CO. Zone 1





## **Drill Chucks, Arbors**

#### 3-jaw Chucks . . screw-on type

CRAFTSMAN quality. Hardened steel jaws center accurately. Knurled for firm grip. Check spindle size.

Tapped to fit 1/2-inch x20 thread spindles.

9 A 2243—3/8-inch capacity.	Shpg. wt. 12 oz80	)c
9 A 2256-1/2-inch capacity.	Shpg. wt. 12 oz	C
Tapped to fit 1/2-inch x24 thre	ad spindles.	
9 A 2130—1/4-inch capacity.	Shog, wt. 5 oz 65	c
9 A 2244—%-inch capacity.	Shpg. wt. 8 oz	)c

© 9 A 2164—CRAFTSMAN general purpose Work Arbor. 

#### Arbors with 3-jaw, 1/2-inch Drill Chucks

9 A 2151—Chuck and ½-in. x 20 thread arbor with steel flanges. Fits ½ or ½-in. unthreaded straight spindle. Fastens with 2 set screws. Stote whether for ½ or ½-in. spindle. Shpg. wt. 1 lb. 10 oz ........ \$1.35

# **ERAFTSMAN quality Lathe Chucks**

#### 3-jaw Universal

F CRAFTSMAN. Finest quality in design, materials and construction. Self-centering, lever-operated type . . . has only two main parts, body and scroll. Ideal for production work because of speedy gripping. Accurate within standard chuck tolerances which is approx. .003 inches.

Case-hardened, cold rolled steel jaws; polished steel body and scroll. Knurled rim permits easy hand operation. Body casting is precision threaded. Self-centering, lever-operated type .

tion. Body casting is precision threaded to fit directly on spindle. Has two sets of jaws; one for outside and one for inside gripping. Chuck wrench included. In five sizes. Fit lathes with spindle diameters and threadings listed below.

9 A 2295—CRAFTSMAN. Fits ½-in. by 20-thread spindle. Diameter 2 in. Shpg. wt. 1 lb. 12 oz..... \$16.75 9 A 2296—CRAFISMAN. Fits ½-in. by 20-thread spindle. Diameter 3 in. Shpg. wt. 3 lbs. 5 oz . . . . \$17.75 9 A 2297—CRAFTSMAN. Fits 1-in. by 8-thread spindle. Diameter 4 in. Shpg. wt. 6 lbs. 5 oz . . . . \$21.50 9 A 2298—CRAFTSMAN. Fits 1½-in. by 8-thread spindle. Diameter 5 in. Shpg. wt. 10 pounds. . . . . \$25.50 99 A 02299—CRAFTSMAN. Fits 1½-in. by 8-thread spindle. Diameter 6 in. Shpg. wt. 15 lbs. . . . \$32.50

#### 4-jaw Independent

CRAFTSMAN. Precision made of G CRAFISMAN. Precision made of finest materials. Body of special alloy steel has deep, wide jaw slots for added strength and greater bearing surface. For average supposeds.

Four reversible jaws, drop forged from a solid bar of special steel, work independently; especially useful for holding irregular shaped pieces. Large diameter jaw screw for extra strength; Acme threaded. T-handle chuck wrench included. Fit any lathe with spindle diameters and threads per inch listed below. In six sizes:

9 A 2137—CRAFTSMAN. Fits ½-inch by 24 thread spindle. Diameter 3 in. Shpg. wt. 2 lbs. 8 oz. . . . . \$6.95 9 A 2157—CRAFTSMAN. Fits ½-inch by 20 thread spindle. Diameter 3 in. Shpg. wt. 2 lbs. 10 oz.......\$6.95 9 A 2156—CRAFTSMAN. Fits ¾-inch by 16 thread spindle. Diameter 4 in. Shpg. wt. 3 lbs. 10 oz . . . . . . \$7.95 9 A 2138-CRAFTSMAN. Fits 1-inch by 8 thread spindle. Diameter 4 in. Shpg. wt. 3 lbs. 12 oz ...........\$7.95 9 A 2139—CRAFTSMAN. Fits 1½-inch by 8 thread spindle. Diameter 6 in. Shpg. wt. 9 lbs. 10 oz. . . . . \$14.95 

#### 3-jaw Universal

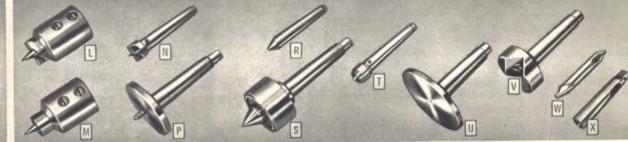
H CRAFTSMAN fine quality in precision construction, materials and craftsmanship. 3-jaw, self-centering type Jaws are controlled by single screw and pinion gear . . . ideal for production work because of their speedy grip-ping and accurate centering.

Chuck body casting of high strength semi-steel con-struction. Special alloy met-al scroll and alloy steel pinion. Alloy steel jaws are heat treated and hardened; have raised, precision ground steps ... accurate within standard chuck tolerances. Complete with two sets of jaws (outside and inside). T-handle chuck wrench included.

9 A 2150—Fits 116-inch by 8 thread spindle. Diameter 5 inches. Shipping wt. 6 lbs. 11 oz. . . . . . \$36.50

Buy it NOW on Sears Easy Terms. See inside front cover.





#### **Arbors and Chucks**

Work Arbors. For mounting drill chucks and holding grinding, buffing and wire scratch wheels, etc. 3/2-in. x 20 thread. Morse taper shank. 2 steel flanges with nut on head end for clamping wheels. 9 A 2117—No. 0 Morse taper. Shpg. wt. 8 oz... 90e 9 A 2153—No. 1 Morse taper. Shpg. wt. 9 oz... 85c 9 A 2152—No. 2 Morse taper. Shpg. wt. 10 oz. 95c

Work Arbors with Chucks. Work Arbors with Chucks.
3-jaw, screw-on type
chucks, tapped ½-inch x 20
thread; ½-inc napacity, Have
Morse taper, shank end.
9 A 2234—No. 1 Morse taper
with chuck and arbor.
Shpg. wt. 1 lb. 8 oz... \$1.85
9 A 2247—No. 2 Morse taper
with chuck and arbor.
Shpg. wt. 1 lb. 8 oz... \$1.85

Lothe Centers. Ideal for use on any lathe with %-inch straight spindle. Fasten with 2 set screws. Precision made of ground and hardened steel. Especially designed for maximum strength and rigidity. Has replaceable center point.

- N Spur Centers. Use for wood turning. Accurately ground for perfect fit. Morse taper shank as listed below.

  9 A 2108—No. 0 Morse taper. Shipping weight 3 ounces......65c 9 A 2106-No. 1 Morse taper. Shipping weight 4 ounces......75c 9 A 2107-No. 2 Morse taper. Shipping weight 7 ounces.....80c
- P Screw Centers. For facing and hollowing operations. Replaceable center. Morse taper shank as listed below 9 A 2116—No. 1 Morse taper. Shipping weight 12 ounces... \$1.35 9 A 2115—No. 2 Morse taper. Shipping weight 14 ounces... 1.35
- R 60-degree Centers. Morse taper shank as listed below. 9 A 2103—No. 0 Morse taper. Shipping weight 3 ounces... 55c

## CRAFTSMAN fine quality Lathe Centers and Accessories

Precision ball bearing 60-degree center. (Center point rotates on ball bearing.) Recommended for high speed operations. Morse taper shank as listed below.

9 A 2112-No. 1 Morse taper. Shipping weight 8 ounces..., \$2.70 9 A 2113-No. 2 Morse taper. Shipping weight 8 ounces.... 2,70

Tailstock Cup Centers. Supports work in tailstock. Ground and hardened steel with replaceable center point. Morse taper shank as listed below.

9 A 2109-No. 0 Morse taper. Shipping weight 3 ounces..... 60c 

9 A 2187—Drill Pad. Used in tailstock as rigid support for drilling flat or square work in headstock. Steel shank has No. 2 Morse taper. Dia. of face is 31% in. Shpg. wt. 1 lb. 2 oz.... \$1.35

9 A 2114—Crotch Center. Automatically centers round work in tailstock for accurate cross-drilling. V-slot is precision machined. Steel shank has No. 2 Morse taper. Shpg. wt. 1 lb. . . \$1.35

9 A 2061 - Center Drill. Combination drill and countersink. In 1/2 or 1/8-in. size. State size wanted. Shpg. wt. 1 oz........45c 

Zone 1 POWER TOOL . . 25

# RAFTSMAN "80" Metal Turning Lathe

New Design... New Features... Sturdier

- "V" type ways...hardened and ground spindle
- Offset center construction gives increased cutting capacity
- Wide speed range permits wood and plastic turning
- Taper turning easily and quickly accomplished by setting-over tailstock





## 6-inch swing .. I21/8 inches between centers .. 237/16-in. bed

A new complete back-geared screw cutting lathe that will increase tremendously the work you can do in your shop. It is specially designed for precise work such as turning armatures, model making, repair, experimental and tool room work. The speed range . . . 120 to 1325 R.P.M. . . . permits wood and plastic turning. The precision construction in every detail plus the Craftsman quality features make this lathe a sensational buy!

Offset center construction. Centers offset %/16 inch back of bed center line increase the lathe capacity; give greater support to compound and keeps pressure of work on tool bit between the ways, helps you when handling larger work.

Sturdy cast iron bed has heavy cast inverted U type ribbing. V-way bed and undercuts machined at same time for better alignment. Removable No. 0 Morse taper centers in headstock and tailstock. Tailstock may be set over 14-inch for turning tapers.

Double bearing headstock. Oilite bronze front bearing adjustable. Taper take-up in front spindle bearing adjusts for longer wear, smoother, more accurate operation.

Compound rest and cross feed. Accurately gibbed for wear-take-up. Complete with accessories shown at left. For arbors and chucks to fit above lathe, see pages 24 and 25.

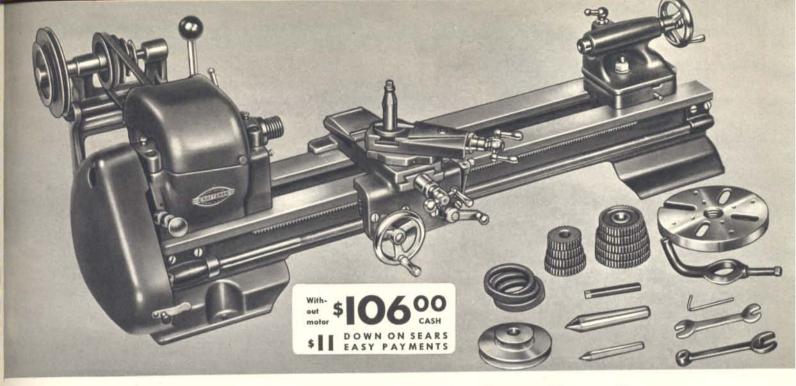
#### SPECIFICATIONS:

• Swing over bed
• Distance between centers121/8 inches
• Spindle: Nose size
TaperNo. 0 Morse
Bore
Bearings
• Thread range
• Feeds
• Back gear ratio
• Compound rest travel
• Cross slide travel
• Tailstock ram travel
• Tailstock set over
• Motor recommended minimum 1/4 H.P. 1750 R.P.M.
• Machine pulley (included) 3 step "V" type
• Motor pulley (included) 4 step "V" type
• Speeds
Mounting dimensions
<ul> <li>Over-all dimensions: Height, 10¼ inches; width, 9½ inches; length, 26¾ inches.</li> </ul>
99 AM 2127—Without motor. Shpg. wt. 58 lbs \$43.00
99 AM 2128—With ¼ H.P. 1750 R.P.M. 110-120 volt 60 cycle
A.C. split phase sleeve bearing motor. Shpg. wt. 82 lbs. \$53,50

# 6-piece Tool Bit Set . . ground and shaped

Six-piece set of 1/4-inch bits of high speed tool steel. Accurately ground to shape and ready for immediate use. Finest materials and workmanship. Good bits for steady production work. Set includes one each of the following: threading bit, left hand facing bit, right hand turning bit, round nose turning bit, right

hand facing bit and left hand turning bit. 9 A 2205—Shipping weight 8 ounces...... Set of six \$2.25



# RAFTSMAN Model Makers' Lathe

The lathe designed, built and priced just for you; model makers, hobbyists, tool makers, etc. Guaranteed accurate within 1/1000th of an inch at spindle.

Full 6-inch swing . . . 18 inches between centers . . . 30 inch bed. Allows you to do wide variety of jobs. Has massive, one-piece, cast semi-steel, precision ground bed. Carriage has hand wheel for manual operation and feed lever for reversible automatic power longitudinal feed. Set-over for taper turning.

Cuts 8 to 96 threads per inch, right or left hand. Back gears give 16 speeds from 54 to 3225 R.P.M. A correct speed for all turning, finishing or polishing. Graduated compound rest swivels 360 degrees.

SPECIFICATIONS:
• Swing over bed
• Distance between centers 18 inches
• Spindle: Nose1 inch-8 thread
TaperNo. 2 Morse
Bore
• Spindle bearing 2 oilite bronze; 1 ball thrust
• Thread range 8 to 96, right or left hand
• Feeds Four: .0024, .0039, .0048 and .0078
• Back gear ratio approximately 6½ to 1
Countershaft and back gear bearings
4 oilite bronze
- Contra aver corriege A14 inches

• Cross sinde travel
Tailstock taper
• Tailstock ram travel
• Tailstock set-over
Motor recommended, minimum
• Machine pulley (included)4 step
Motor pulley (included)2 step
• Mounting dimensions
<ul> <li>Over-all dimensions: Height 10¼ inches; width 21½ inches; length 33½ inches</li> </ul>
Comes with instructions and accessories shown above
99 AM 2048-Without motor. Shipping weight
110 pounds\$106.00

## Accessories for above lathe to make it more useful



## Steady Rest

Base clamps securely to bed ways. Gives added support needed when turning long pieces. Handles diameters up to 2½ inches. Shipping weight 5 lbs. 8 oz.

9 A 2041 ..... \$6.00



#### Follower Rest

B Mounts on back of carriage dovetail slide...moves with cutting tool to provide support needed to prevent deflection when turning long, slender work. Shpg. wt. 3 lbs. 8 oz. 9 A 2042 ..... \$4.15



#### **Reversing Switch**

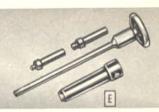
Reverses motor and spindle direction when grinding, polishing, tapping and wood and metal finishing. Not suitable for repulsion-induction motors. Shpg. wt. 5 lbs. 9 A 2039......\$9.25



#### Milling Attachment

D Has graduated swivel vise, flat block and V-block for holding cylindrical objects. Vise capacity 2 inches; vertical feed 134 inches. Graduated swivel. Shipping weight 8 pounds 8 ounces.





## **Holding Collet**

E This attachment will hold threaded-hole angular milling and keyway cutters and ½-inch end mills. Shipping wt. 2 lbs.

9 A 2059.....\$8.85

#### **Tool Holders**

Designed to fit 99 AM 2048 Lathe above. Made of special drop forged steel, expertly heat treated and hardened. Accurately machined. Set screws of finest alloy steel. Holders use 3/18-inch tool bits listed at right.

## Formed Tool Bit Set

M Six-piece set of <sup>3</sup>/<sub>16</sub> inch tool bits. Made of high speed tool steel. Accurately ground to shape, ready for use. Good for production work. Set includes one each of the following: threading bit, left hand facing bit, left hand turning bit, right hand turning bit, right hand round nose turning bit. 9A 2043—Shpg. wt. 5 oz. ..... \$2.20

#### **Tool Post Set**

N Ideal for precision boring jobs requiring rigid tool mounting. Tools mount directly in tool post. Made of high speed tool steel. Set includes the following: four boring bars, internal threading tool, external threading tool, external threading tool post spacers for height spacing.

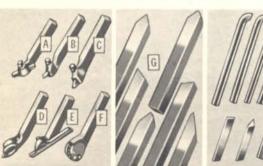
9 A 2038—Shpg. wt. 14 oz . . . . . \$7.75

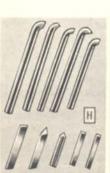
Buy your Power Tools on Sears Easy Terms . . . only 10% down . . . balance monthly. See inside back cover for details

Zone I POWER TOOL . . 27



## Accessories for metal lathe shown above











#### **Tool Holders**

Steel forgings; expertly made and carefully finished. For use with 14-inch tool bits shown below. Shanks are 14-inch high; 14-inch wide. Shipping weight each 2 pounds.

#### **6 Formed Tool Bits**

G Handy bits that are ground ready to use. 1/4-inch size. Fit the tool holders listed above. Shipping weight 8 ounces. Set includes: Round nose turning bit Right hand facing bit Left hand turning bit Threading bit Left hand facing bit Right hand turning bit 9 A 2205—Set of 6 tool bits......\$2.25

#### **Tool Post Tool Set**

H Set includes 4 boring tools (%6. 14. 16 and 16 inch); 14-inch inside threading tool; 16-inch turning tool; 16 inch threading tool and set of tool post spacers. 

28 . . SEARS, ROEBUCK AND CO. Zone 1

#### Lathe Dog

K Forged steel. Heat treated hardened set screw Choice of four sizes. State size.

9 A 2183—Shipping weight each, 1 pound. 1 inch ..... \$1.00 1½ inch...... 1.15 ¾ inch. ........98c

#### **Face Plates**

For use on lathe with ½-in. 20-thread spindle. 9 A 2468—4-inch. Shpg. wt. 3 lbs...........\$3.50 

#### Micrometer Carriage Stop

M Has adjustable micrometer stop to indi-M Has adjustable micrometer stop to indicate stopping place for carriage in boring or facing to a given depth; cutting off at a given point; duplicating longitudinal cuts; and laying out work on a cylindrical surface. Clamps on front of bed way. Fits CRAFTS-MAN lathes listed at top right and on bottom of conseits rese tom of opposite page.

9 A 2185—Shipping weight 1 lb.....\$5.00

#### Mica Undercutter

Easily and quickly fastens to the back of carriage. Screw feed regulates height of cutter and carriage feed moves cutter into commutator slot. For use on 110-120 volt 25-60 cycle A.C. or D.C. Complete with motor, switch, cord, set of 5 undercutting saws. Fits all Craftsman lathes listed at top right and on bottom of the convolite care. and on bottom of the opposite page

9 A 2989—Shipping weight 10 lbs.. \$40.00

# Guaranteed accurate to one-thousandth inch

- Famous Timken tapered roller bearings maintain spindle alignment and absorb radial and thrust loads
- Guards completely cover headstock and motor pulley
- Thread range from 4 to 96 threads per inch, either right or left hand (standard) Metric .5 to 7.0 m.m.
- Reversible power cross feed makes facing work easier

\$21.00 DOWN . . ON RS EASY PAYMENTS

The ability of this Craftsman metal turning lathe to cut accurately to 1/1000th inch even after years of usage is the result of precision construction and expert design. It's outstanding in workmanship, materials, versatility and price.

Famous Timken tapered roller bearings in headstock assure smooth, fast cutting even at high spindle speeds. Maintain spindle alignment and absorb the radial and thrust loads. Rugged massive construction.

Reversible power cross feed and longitudinal feed permits you to do your facing work accurately and automatically. Simple and easy to operate. Tailstock has set over for taper turning.

Quick-change countershaft. Guards completely cover headstock and motor driven pulleys. Hinged for quick speed changes. Powered with V-belt drive. Keeps lathe clean; helps prevent accidents. Check the following specifications.

Swing over bed	SPECIFICATIONS	99 AM 2075	99 AM 2079
• Distance between centers. 24 inches	<ul> <li>Swing over bed</li> </ul>	121/4 inches	1214 inches
Spindle, Nose size. 1⅓ in—8 thread. 1⅓ in—8 thread  Taper. No. 2 Morse. No. 2 Morse  Bore. ¾½ inch. ¾½ inch  Spindle bearings. 2 sets Timken roller. 2 sets Timken roller  Thread range. 4 to 96 R.H. or L.H. 4 to 96 R.H. or L.H.  Feeds	<ul> <li>Distance between centers</li> </ul>	24 inches	36 inches
Taper. No. 2 Morse Bore. 2½1 inch 2½1 inch  Spindle bearings 2 sets Timken roller 2 sets Timken roller  Thread range 4 to 96 R.H. or L.H. 4 to 96 R.H. or L.H.  Feeds	Spindle, Nose size	136 in-8 thread	116 in —8 thread
Bore.   2½1 inch   2½2 inch   2½2 inch	Taper	No. 2 Morse	No 2 Moree
Spindle bearings 2 sets Timken roller 2 sets Timken roller Thread range 4 to 96 R.H. or L.H. 4 to 96 R.H. or L.H. 96 R.H. or L.H. 4 to 96 R.H. or L.H. 96 R.H. or L.H. 4 to 96 R.H. or L.H. 96 R.H. or L.H. 96 R.H. or L.H. 97 N.H. or L.H. 98 N.H. or L.H. 98 N.H. or L.H. 98 N.H. or L.H. 4 to 96 R.H. or L.H. 98 N.H. or L.H. 98 N.H. or L.H. 4 to 96 R.H. or L.H. 98 N.H. or L.H. 4 to 96 R.H. or L.H. 98 N.H. or L.H. 4 to 96 R.H. or L.H. 98 N.H. or L.H. 4 to 96 R.H. or L.H. 4 to 97 N.H. or L.H. 4 to 97 N.H. or L.H. or L.H. or L.H. 4 to 11 to 12 t			
• Thread range	Spindle bearings	2 sets Timken roller	2 sats Timber roller
• Feeds	Thread range	4 to 96 R H or I H	A to 06 P H or I H
• Countershaft and back gear bearings. 4 oilite bronze. 4 oilite bronze  • Swing over carriage 8% inches 85% inches  • Compound rest travel 2½ inches. 2½ inches  • Cross feed Reversible; power feed Reversible; power feed  • Cross slide travel 6½ inches 6½ inches  • Tailstock taper No. 2 Morse taper No. 2 Morse taper  • Tailstock ram travel 2½ inches 2½ inches  • Tailstock set over ½ inch 3½ inch  • Machine pulley (included) 6 inch 4 step 6 inch 4 step  • Motor pulley (included) 4½ inch 2 step, 4½ inch 2 step  • Motor pulley (included) 4½ inch 2 step, 4½ inch 2 step  • Speeds Sixteen 28 to 2072 R.P.M. 28 to 2072 R.P.M.  • Mounting dimensions 6½ x35½ inches 25½ inches  • Over-all dimensions, Height 20 inches 25½ inches  Length 45 inches 57 inches  Comes with tool post wrench, threading gears and 234-page lathe manual.	• Feeds	0024; .0035; .005; .0071	; .0087
bearings	Back gear ratio	Approx. 6 to 1	Approx. 6 to 1
Swing over carriage 8½ inches 8½ inches  Compound rest travel 2½ inches 2½ inches  Cross feed Reversible; power feed Reversible; power feed  Cross slide travel 6½ inches 6½ inches  Tailstock taper No. 2 Morse taper No. 2 Morse taper  Tailstock ram travel 2½ inches 2½ inches  Tailstock set over ¼ inch  Machine pulley (included) 6 inch 4 step 6 inch 4 step  Motor pulley (included) 4½ inch 2 step, 4½ inch 2 step  Speeds Sixteen 28 to 2072 R.P.M 28 to 2072 R.P.M.  Mounting dimensions 6½ x351½ in 6½ x471½ in.  Over-all dimensions, Height 20 inches 25½ inches  Width 25½ inches 25½ inches  Length 45 inches 57 inches  Comes with tool post wrench, threading gears and 234-page lathe manual.			
Compound rest travel 2½ inches 2½ inches 6. Cross feed Reversible; power feed Reversible; power feed Reversible; power feed 6. Cross slide travel 6½ inches 6. 6½ inche 6. 6½ inches 6.			
Cross feed	<ul> <li>Swing over carriage</li> </ul>	85% inches	85% inches
Cross feed	<ul> <li>Compound rest travel</li> </ul>	2% inches	2% inches
• Cross slide travel 6⅓ inches	Cross feed	Reversible: power feed.	Reversible: nower feed
• Tailstock taper No. 2 Morse taper No. 2 Morse taper • Tailstock ram travel 2½ inches 2½ inches • Tailstock set over ½ inch ¾ inch • Machine pulley (included) 6 inch 4 step 6 inch 4 step • Motor pulley (included) 4½ inch 2 step 4½ inch 2 step • Speeds Sixteen 28 to 2072 R.P.M 28 to 2072 R.P.M. • Mounting dimensions 6½ x351½ in 6½ x471½ in. • Over-all dimensions, Height 20 inches 20 inches	<ul> <li>Cross slide travel</li> </ul>	61/2 inches	61% inches
• Tailstock ram travel	• Tailstock taper	No. 2 Morse taper	No. 2 Morse taper
• Tailstock set over	<ul> <li>Tailstock ram travel</li> </ul>	2 1/8 inches	25% inches
Machine pulley (included). 6 inch 4 step. 6 inch 4 step     Motor pulley (included). 4½ inch 2 step. 4½ inch 2 step     Speeds. Sixteen. 28 to 2072 R.P.M. 28 to 2072 R.P.M.     Mounting dimensions. 6½ x35½ inch. 6½ x47½ inch.     Over-all dimensions, Height 20 inches. 20 inches     Width 25½ inches. 25½ inches     Length 45 inches. 57 inches     Comes with tool post wrench, threading gears and 234-page lathe manual.  99 AM 2075—Shipping weight 275 pounds. \$210.00	<ul> <li>Tailstock set over</li> </ul>	34 inch	34 inch
• Motor pulley (included)	<ul> <li>Machine pulley (included)</li> </ul>	6 inch 4 step	6 inch 4 step
Speeds Sixteen 28 to 2072 R.P.M 28 to 2072 R.P.M.     Mounting dimensions 6⅓6 x35¹⅓6 in 6⅓6 x47¹⅓6 in.     Over-all dimensions, Height 20 inches 20 inches Width 25⅓ inches 25⅓ inches Length 45 inches 57 inches  Comes with tool post wrench, threading gears and 234-page lathe manual.  99 AM 2075—Shipping weight 275 pounds \$210.00	<ul> <li>Motor pulley (included)</li> </ul>	41/2 inch 2 step	41% inch 2 step
Mounting dimensions. 69/6 x3511/6 in. 69/6 x4711/6 in.     Over-all dimensions, Height 20 inches. 20 inches     Width 251/4 inches. 251/6 inches     Length 45 inches. 57 inches Comes with tool post wrench, threading gears and 234-page lathe manual.  99 AM 2075—Shipping weight 275 pounds. \$210.00	<ul> <li>SpeedsSixteen</li> </ul>	28 to 2072 R.P.M	28 to 2072 R.P.M.
• Over-all dimensions, Height 20 inches	<ul> <li>Mounting dimensions</li> </ul>	61/16 x3511/16 in	61/16 x4711/16 in.
Width 25½ inches	· Over-all dimensions, Heigh	ht 20 inches	20 inches
Length 45 inches			
Comes with tool post wrench, threading gears and 234-page lathe manual.  99 AM 2075—Shipping weight 275 pounds	Leng	th 45 inches	57 inches
99 AM 2075—Shipping weight 275 pounds\$210.00	Comes with tool post wrenc	h, threading gears and 234-r	page lathe manual
99 AM 2079—Shipping weight 295 pounds\$230.00	99 AM 2075-Shipping weigh	at 275 pounds	\$210.00
	99 AM 2079-Shipping weigh	ht 295 pounds	\$230.00

# For arbor see page 24 . . . For chucks see page 25











#### **Taper Attachment**

An accurate taper attachment that's easily and quickly installed . . . simple to operate. You don't have to move the tailstock out of alignment when you use this attachment. Duplicate tapers can be cut accurately on pieces of different lengths. Internal boring work can be done as easily as external work. The index plate is graduated 7° and 3 in. both sides of the center line. Equivalent to taper of 21316 in. per foot. Designed to fit lathes listed at top and bottom of this page. 9 A 2984—Shipping weight 10 pounds......\$24.00

## **Reversing Switch**

B Drum type reversing switch that is essential for grinding, tapping and all types of fine metal and wood finishing. The reversing motor reverses direction of lathe spindle. (Note: Do not use with repulsion—induction motors.) Comes with cord and plug. 

#### **Steady Rest**

The sturdy solid brass jaws give rigid support to insure accuracy in turning, boring, and threading on your lathe. Especially useful for accuracy when turning, boring or threading long slender pieces. Clamps securely and rigidly to the bed ways. Has a capacity up to 2% inches. Comes complete with extra jaws. Ready for use. 9 A 2050—Shipping weight 7 pounds..... \$7.80

#### **Follower Rest**

Here's the accessory that will give you the necessary support for jobs that require a long cut on a small diameter. Enables you to do much more accurate and precise work. It fastens securely to the back of the carriage dovetail slide . . . follows the cutting tool. Essential for long slender pieces. Very convenient and easy to use.

9 A 2988—Shipping weight 4 pounds...... \$5.50

#### Milling Attachment

Complete as shown, with graduated swivel vise, V-block for holding cylindrical objects. Vise capacity 2½ inches. Vertical feed 2½ inches. Cross feed 5 inches. Has graduated micrometer feed screw. Angular swivel accurately graduated in degrees. Easily and quickly mounted in place of compound rest. 9 A 2987—Shipping weight 16 pounds......\$26.00

#### **Holding Collet**

All the accessories shown above fit CRAFTSMAN lathes numbers 2065, 2067, 2069, 2071, 2073, 99AM2075, 2077, and 99AM2079

# RAFTSMAN Oxy-Acetylene Welders

## Only \$6.50 down on Easy Terms . . . Welders' Handbook included

Farmers! Factories and industrial shops! Garages, repair and welding shops! Scrap vard operators! Maintenance men! Just what you've been looking for . . . a quality-built oxy-acetylene welding outfit at a price you can afford. Soon pays for itself! Farmers, you can save money, make real profits, doing professional type welding for yourself and your neighbors.

It's easy to learn how to do welding, cutting, brazing and soldering. Informative Welders' Handbook, included with outfit, tells you what to do and shows you how to do it. A little practice gives you the skill needed to do a real job.

Oxy-acetylene welding outfit is readily portable. You can use it anywhere, even in areas where electrical power is not available or accessible. Make farm repairs in the field . need to bring work into shop. Consult your classified telephone directory for nearest supplier of oxygen and acetylene.

Guaranteed quality! Actually triple tested to highest standords! (1) Every part individually factory tested many times during construction . . . and factory approved before shipment. (2) Tested and approved by Underwriters' Laboratories, Inc. (3) Tested and approved by Sears own Merchandise Testing Laboratory. In addition, these outfits are approved by Associated Factory Mutual Insurance Company.

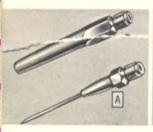
You know CRAFTSMAN oxy-acetylene welding outfits are safe. All parts coming into contact with gas are made of SOLID brass or bronze. All joints are ground and hand fitted to eliminate danger of leaks. Regulators are equipped with patented safety pressure-relief devices. Exclusive balanced-pressure non-flash mixer is located beyond the head of the torch and outside of the torch handle for safety. Possibility of "flash-back" and burning on interior of torch has been minimized. No doubt about it, there's real super-quality built into every part of this outfit!

Heavy duty construction throughout! Made to handle toughest jobs! 1714-inch bronze non-flash torch with mixer and 6-inch gooseneck. Gooseneck is bronze drop forging . . . will not bend. Forged solid-bronze-bodied regulators have two pressure gauges with brass cases: 0 to 80 and 0 to 3000-pound oxygen regulator, and 0 to 80 and 0 to 500-pound acetylene regulator.

Also included in this outfit! Five wide-range tips of one-piece solid drawn copper, highly polished (AA-1, AA-2, AA-3, AA-4, and AA-5); two 121/4-foot lengths of 1/4-inch high-pressure hose, tested to 800 lbs. per square inch; assorted welding rods; flux; lighter; two wrenches; 50-mm. welders' goggles and 224-page Welders' Handbook. Welder may be used as cutting torch, using 9 A 5444 attachment. See opposite page.

99 A 05442—As described above. Shpg. wt. 28 lbs......\$62.50 9 A 5410-Flux only. Can be used for all types of acetylene welding. Shipping weight 1 pound 3 ounces. 1-lb. can...... 9 A 541 1—224-page Welders' Handbook. Helpful; easy to understand. Postpaid. (Shipping weight 1 lb.)......\$3.50

\$650 DOWN . . ON TERMS RAFTSMAN THE RIGHT WAY TO SAY ARDWARE AND TOOLS CONFISMAN ...



# CRAFTSMAN C

#### **Welding Tips** craftsman. As supplied with ove welding out-\$ 55

above welding outfit. Interchangeable. Made by new "swaging"
process from heavy, one-piece
solid drawn pure copper containing minimum of lead and
tin. Withstands extremely high
(6000°F) oxy-acetylene flame
temperatures. Highly polished.
Shipping weight 4 oz. each.
State size wanied.
9 A 5441....... Each \$1.55

9 A 5441	Each \$1,55
Size	Welding capacity; in.
AA-0	For soldering
AA-1	164 to 1/16 in
AA-2	164 to 1/8 in
AA-3	1/8 to 3/6 in
AA-4	lis to % in
AA-5	3/8 to 3/6 in
AA-6	36 to 34 in
AA-7	% to 1 inch
	1 inch and up

# **Welding Torch**

B CRAFTSMAN.
Model, A. 1734
inches long. Bronze
non-flash torch
with 6-inch gooseneck mixer.
Gooseneck is solid bronze drop
forging . . will not bend. Permits you to cut steel, using 9 A
5444 cutting attachment, shown
and described on the opposite
page. Shipping weight 3 pounds.
9 A 5429. . . . . . . Each \$16.00

## **Mixing Chamber**

#### **Welding Rods**

D CRAFTSMAN. 90 assorted rods. A \$475 complete selection of rods that permits you to do oxy-acetylene mits you to do oxy-acetylene welding on bronze, cast iron, aluminum and mild steel. For most repair and production work, welding rod metal should be same as or similar in characteristics to metal being welded. (For example, mild steel rods on steel).

acteristics to metal being welded. (For example, mild steel rods on steel).

This assortment includes: four ½x18-in. Tobin bronze rods; four ½/6x18-in. Tobin bronze rods; thirty ½x2x18-in. mild steel rods; twenty-two ½x18-in. mild steel rods; twenty-two ½x18-in. mild steel rods; eight ½x18-in. mild steel rods; four ½/6x18-in. mild steel rods; four ½/6x18-in. drawn aluminum rods; and seven ½x24-in. cast iron rods. Shipping weight 11 lbs.

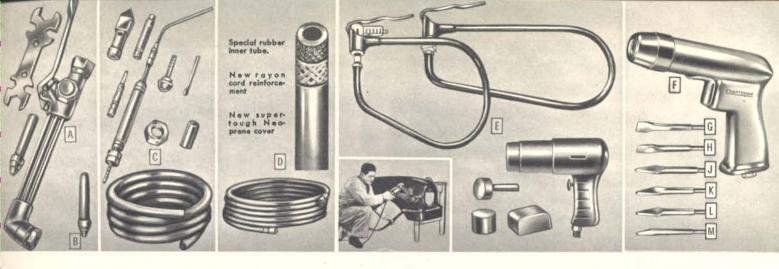
9 A 5440—90 rods.....\$4.75

## 1/4-inch Hose

E CRAFTSMAN. Tested to 800 lbs.
per square inch.
Working pressure 200 lbs.
M-inch inside diameter.
One-braid construction with
three tough lavers. Rayon three tough layers. Rayon cord reinforcement stronger than usual cotton hose yarn. Super tough, heat and abrasion-resistant Neoprene cover. Threaded brass connectors. State length wanted. 12½ or 25-ft.

9 A 5437—Green Oxygen Hose. 12½-foot length. Shpg. wt. 1 lb. 13 oz..\$1.65 25-foot length. Shipping weight 4 pounds....\$2.65 9 A 5438-Red Acetylene Hose, 12½-foot length. Shipping wt. 1 lb. 13 oz...\$1.65 25-ft. lgth, Wt. 4 lbs... 2.65

#### **Gas Regulators**



# Welding Needs . . . Body and Fender Tools

#### **Cutting Attachment**

CRAFTS- \$1600 places mixer on 99 A 05442 outfit on opposite page. One B-3 tip, wrench and instructions included. 9 A 5444—Shipping weight 3 pounds 6 ounces.....\$16.00

#### **Cutting Tips**

B CRAFTSMAN. For above cutting attachment. Ship-ping weight 6 oz. each. State size when ordering.

9 A	5447	I	Each \$2.35
	Cuts steel		
B-1 B-2	up to 1/8 in. 1/8 to 1/2 in. 1/2 to 1/4 in.	B-4 B-5	11/2 to 4 in. 4 to 6 in.
B-3	134 to 134 in.		

#### **Brazing Outfit**

C CRAFTSMAN. Use with Prest-O-Lite cylinders. Operates on acety-lene only, requires pressures up to 4 lbs. for largest tips.

Outfit includes: Handle; three heating tips; soldering copper; paint burning tip; tank connection; tip cleaner; 5 feet of rubber hose; instructions. 9 A 5446-Shpg. wt. 2 lbs., \$6.75

#### CRAFTSMAN Air Hose

Sensational post-war improvements give this hose super-strength. Per foot 99 A 08800 Superbly made of three 99 A 08 tough layers . . . (1) Special rubber inner tube . . . (2) rayon cord reinforcement . . . TWICE as strong as ordinary hose yarn . . . (3) new super tough Neoprene cover gives greater resistance to sun, oil, chemicals, abrasion, etc. than hose with old-style rubber covers.

Ideal for use with all pneumatic tools, for air lines on spraying equip-ment, for tire inflation, for cleaning with compressed air, for use wherever air or non-corrosive gas is conducted.

With Standard Diass couplings.
9 A 1875—15-foot lengths. ¼-inch inside diameter. Shipping weight 1 pound 12 ounces
9 A 1876—25-foot length. <sup>5</sup> / <sub>16</sub> -inch inside diameter. Shipping weight 4 pounds 8 ounces
9 A 1878—Male coupling for joining two or more lengths of above hose. Shipping weight 3 oz
Also available by the foot without coupling. Any desired length up to 500 ft. in one piece. State length wanted.

Catalog	Inside diameter	Shpg. wt. per foot	Price per foot
99 A 08800 99 A 08801 99 A 08802 99 A 08803	.5/16 inch.	2 ounces 3 ounces 3 ounces	96 126 136

#### **CRAFTXMAN Pneumatic Body and Fender Set**

Expression Pneumatic Body and Fender Set

Expression Pneumatic Body and Fender Set

Expression Fig. 1. Says and Fender Set

Expression Pneumatic hammer has drop forged steel body; piston of ball bearing steel. Gleaming chromium plated finish.

Check these four outstanding features of this tool: (1) It's air lubricated . . . needs no oil for lubrication. Free-floating piston actually glides on film of air, keeping hammer cool and clean. (2) No delicate values to pamper. Dirt and scale which would clog ordinary air hammer blow out through large holes and exhaust port. (3) "Easy Control" lever. You can control pressure, speed and power without changing hand position. (4) Safer because tool can't accidentally fly out of gun with tool off work. No beehive spring. Use 90-lb. air supply at 10 C.F.M.

Set includes: Two 1 \$\frac{1}{16}\$-inch tubular steel arms (one 20x23 in.; other 18x30 in.); 63%-in. long pneumatic hammer; one upper dolly; two lower dollies. With instructions.

99 A 02510—Pneumatic Body and Fender Set. Shipping weight 33 pounds. . . . Set \$74.95

#### **CRAFTXMAN Air Hammer and Chisels**

E Built extra heavy duty for steady production work. Simple, compact. Drop forged steel body; piston of super-tough ball bearing steel. All working parts are heat treated and hardened.

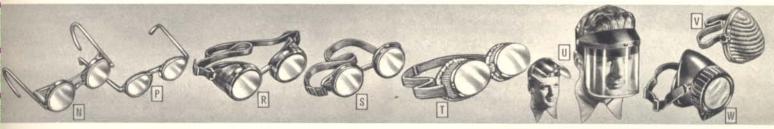
Air lubricated . . . no delicate valves to pamper . . needs no oil for lubrication. Piston glides smoothly, easily. Frankly, we believe it's ON EASY TERMS the finest and most durable air-hammer on the market.

3200 power packed strokes per minute! Plenty of power for chiseling, scaling, metal forming and finishing semograp points explose that the Efficient and hard trips of the proper for chiseling.

3200 power packed strokes per minutel Plenty of power for chiseling, scaling, metal forming and finishing, removing paint, carbon, rust, etc. Efficient one-hand trigger control. Special friction collar keeps tools from flying out of gun accidentally. Length 7 inches. Uses 90-lb. 10 C.F.M. air supply. Chromium plated.

9 A 2500—Air Hammer only. Shipping weight 3 pounds 12 ounces. \$29.95 CRAFTSMAN Air Hammer Chisels for above. Heat treated alloy steel; hammer-forged. Average length about 7 inches. Buy a complete set for your shop!

(G) 9 A 2501—1½-inch Scaling or Goo Chisel. Shpg. wt. 12 oz. \$1.29 (H) 9 A 2502—3½-inch Cape Chisel. Shpg. wt. 12 oz. 1.29 (J) 9 A 2503—3½-inch Cape Chisel. Shpg. wt. 12 oz. 1.29 (K) 9 A 2505—3½-inch Round Nose Cape Chisel. Shpg. wt. 12 oz. 1.29 (M) 9 A 2505—3½-inch Round Nose Cape Chisel. Shpg. wt. 12 oz. 1.29 (M) 9 A 2505—3½-inch Round Nose Cape Chisel. Shpg. wt. 12 oz. 1.29 (M) 9 A 2505—3½-inch Round Nose Cape Chisel. Shpg. wt. 12 oz. 1.29 (M) 9 A 2505—3½-inch Round Nose Cape Chisel. Shpg. wt. 12 oz. 1.29 (M) 9 A 2505—3½-inch Round Nose Cape Chisel. Shpg. wt. 12 oz. 1.29 (M) 9 A 2505—3½-inch Round Nose Cape Chisel. Shpg. wt. 12 oz. 1.29 (M) 9 A 2505—3½-inch Round Nose Cape Chisel. Shpg. wt. 12 oz. 1.29 (M) 9 A 2505—3½-inch Round Nose Cape Chisel. Shpg. wt. 12 oz. 1.29 (M) 9 A 2505—3½-inch Round Nose Cape Chisel. Shpg. wt. 12 oz. 1.29 (M) 9 A 2505—3½-inch Round Nose Cape Chisel. Shpg. wt. 12 oz. 1.29 (M) 9 A 2505—3½-inch Round Nose Cape Chisel. Shpg. wt. 12 oz. 1.29 (M) 9 A 2505—3½-inch Round Nose Cape Chisel. Shpg. wt. 12 oz. 1.29 (M) 9 A 2505—3½-inch Round Nose Cape Chisel. Shpg. wt. 12 oz. 1.29 (M) 9 A 2505—3½-inch Round Nose Cape Chisel. Shpg. wt. 12 oz. 1.29 (M) 9 A 2505—3½-inch Round Nose Cape Chisel. Shpg. wt. 12 oz. 1.29 (M) 9 A 2505—3½-inch Round Nose Cape Chisel. Shpg. wt. 12 oz. 1.29 (M) 9 A 2505—3½-inch Round Nose Cape Chisel. Shpg. wt. 12 oz. 1.29 (M) 9 A 2505—3½-inch Round Nose Cape Chisel. Shpg. wt. 12 oz. 1.29 (M) 9 A 2505—3½-inch Round Nose Cape Chisel. Shpg. wt. 12



#### Spectacle type Safety Goggles

With side shields. For grinding, chipping and hazardous work. Both frontal and side protection. Ample ventilation minimizes fogging. Non-corroding frame; wire mesh side shields. Insulated temple pieces. Heat and perspiration resistant. Adjustable nose piece. Clear, hardened, ground 50-min. lenses. 28 A 6070—Shipping weight 8 ounces. \$2,19

P Lightweight type. No side shields. Crystal clear 44-mm. flat lenses. Full angle vision. Non-inflammable plastic frame. Wire cored padded temples. 28 A 6067—Shipping weight 5 ounces. \$1.69

#### Industrial type Safety Goggles

For chipping and grinding. Eye protection from flying particles coming from all directions. Clear 50-mm. lenses hardened and ground. Wide angle vision. Composition frame; adjustable headband.
28 A 6060—As described. Shipping weight 9 oz ... \$2.29
28 A 6061—Similar to above, but larger, to fit over regular glasses. Shipping weight 12 oz ... 2.49

Replacement 50-mm. Lenses. Not shown. Clear glass, hard-ened and ground. For 28 A 6070, 28 A 6060 and 28 A 6061. 28 A 6088—Shipping weight 3 oz. per pair . . . . . Pair 89c

#### Welders' Goggles

Shode 5 lenses. For light acetylene welding, cutting. Elastic headband; adjustable bridge. Ventilated side shields; no fogging. Screw caps for changing lens or cover glass. 28 A 6053—Shpg. wt. 4 oz . . . . . \$2.39 

Dust and Wind Goggles, Cloth sides filter out dust, prevent fogging. Chenille bound edges. Shatter-proof glass lenses. 28 A 6068—Shpg. wt. 4 oz . . . . . \$1.45 

#### **Plastic Face Shield**

**Low-cost Respirator** 

#### **Industrial Respirators**

For all dust hazards—mineral, agricultural, etc. See below for fumes and vapors. Positive protection. Air-tight fit. Valve can't stick open. Sanitary, easy to clean. Pliable, non-irritating rubber face mask. Easily replaceable filter.

28 A 6073—As described above. Shpg. wt. 12 oz. \$3.69
28 A 6074—Extra Filten for above. Shpg. wt. 5 oz. \$1.10

For low concentration fumes and vapors such as paint spraying, dry cleaning, gasoline, benzine, etc. Design similar to 28 A 6073 described and shown above. Easily replaceable filter included. 28 A 6081—As described above. Shpg. wt. 12 oz. . . . . \$3.59 28 A 6084—Extra Filter for above. Shpg. wt. 5 oz . . . Each 79c WARNING: Respirators cannot and should not be used as gas masks.



Industrial type. Doubles usefulness of any A.C. arc welder. Faster, easier, better brazing, soldering, heating. Ideal for work on thin metals. Lightweight. With cables, carbons, instructions.

9 A 2007—Length 15% inch. Shpg. wt. 4 lbs. 6 oz ......\$14.95

#### **Cored Carbons for Twin Torches**

Catalog number	Dlameter	Length	Shipping weight	Each	
9 A 2021	5/16 inch 8/8 inch	6 inches	2 ounces	12c	



#### **CRAFTSMAN Electrode Holder**

A fully insuloted. Light in weight. Rods quickly changed. For welders with capacity of 300 amperes or less. 9 inches long. 9 A 2006—Shipping weight 1 pound.....\$3.19

#### Dependable Welding Helmets

B One piece seamless volconized fiber construction. Shaped to fit head contour. Fiber head band adjustable over wide range of sizes. No metal touches head. Friction joint adjustable from outside for free-floating action. Bakelite glass holder. 2x4½ inch clear cover glass provided. Filter lens not provided. See below. not provided. See below. 9 A 1324—Shipping weight 2 lbs. 6 oz.....\$7.50

© Streamlined fabricated fiber construction. Helmet has automatic spring snap for "off" and "on" positions. Black fiber headband with genuine leather 

Pforticated fiber construction.
Adjusts to fit head size. Can be thrown back without removing from head. Friction joint between headband and helmet make helmet readily adjustable and secure in both "on" and "off" positions. Clear cover glass and No. 10 density filter lens provided. Both are 2x4½-inch size. Note our low price! 9 A 1326—Shipping weight 2 lbs. 8 oz.....\$3.30

#### **Electrode Assortment**

CRAFTSMAN. Handy 20-pound assortment of welding rods for general utility work. About 380 rods in all Assortment includes types and sizes for most general purpose welding jobs. For use with A.C. or D.C. welders (D.C. reverse polarity). Assortment includes: Rods for mild steel welding: 2 lbs. of 3/52-inch rods; 4½ lbs. of 1/5-inch rods; and 4½ lbs. of 3/52-inch rods. Rods for cost iron welding: 4½ lbs. of 3/5-inch diameter rods.

eter rods. Rods for hard surfacing: 41/2 lbs. of 1/2-inch rods. 99 A 02024—Complete assortment. Shipping weight 22 pounds.......\$6.25

#### **Welding Electrodes**

F CRAFTSMAN. Individual types for specific purposes. Specially flux-coated for use on all A.C. or D.C. (D.C. reverse polarity) welders. Easy striking; assure minimum spatter loss and easy slag removal. Shipping weight of 5-lb. size is 5 lbs. 12 oz.; 25-lb. size. 29 lbs. Order by cotalog number and state size needed.

9 A 2003—General purpose type recommended for use on mild steel. Please state size wanted.

Size 3/32-inch 1/2-inch 5/32-inch 3/6-inch

5 lbs. 31.55 . \$1.25 . \$1.15 . \$1.15 .

25 lbs. 7.40 . 5.90 . 5.40 . 5.40



# RAFTSMAN Arc Welders

#### Industrial type . . . built to highest standards

Buy a Craftsman and be SURE you're getting one of the finest electric arc welders made! They give you a complete range of welding currents for every kind of work welding, cutting, brazing, soldering or heating.

Greater efficiency and reduced current consumption because the welder transformers have high power factor. Almost impossible to burn them out when used at correct voltage . . . because the windings are insulated with spun glass . . . the finest insulation used in arc welders today. Coils are dipped in varnish and baked.

Greater safety . . . approved by Underwriters' Laboratories, Inc. and meet all their standards for safety, freedom from fire hazard and maximum temperature rise. Natural draft cooling . . . no fans used. Cooler operation even under continuous service. Fire-resistant all-metal cabinets. Control panel fully protected against dirt and dust. Approved code-type switch. Stub wire leads for power line connection. Steady arc at all heats. Built-in reactance automatically increases voltage at low heats.

Accessories include: 5 lbs. of assorted welding electrodes, wire brush, carbon electrode, electrode holder, two 15-ft. cables, welding helmet and instructions.

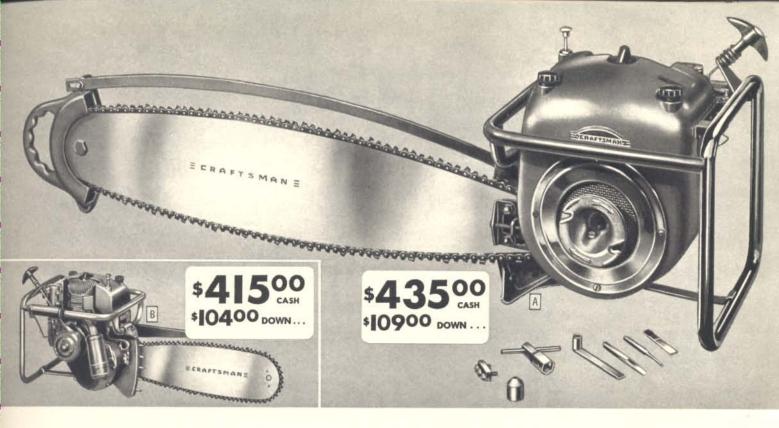
Before ordering, please check voltage, cycle, phase and capacity of your power line. For use on single phase 220-230 volt 60 cycle A.C. only.

SPECIFICATIONS:	99AM2015	99AM2012
<ul> <li>Maximum amperes actual welding</li> </ul>		
current delivered	300 amperes	200 amperes
Welding heats available	Thirty;	Eighteen;
(actual welding current)	20 to 300 amps	20 to 200 amps
Maximum rod size	1/4 inch	3/16 inch
Type of service	Continuous	Continuous
• Current supply required		Single phase
	220-230 volt A.C.	220-230 volt A.C.
· Maximum open circuit secondary volts	94 volts	94 volts
Maximum line draw	65 amperes	48.5 amperes
Maximum kilowatts		6.2 kilowatts
Maximum kilo-volt-amperes	14.3	10.7
• Cabinet dimensions, Height	37 inches	33 inches
Width	23 inches	20 inches
Depth	21 inches	21 inches
99 AM 2015—Shipping weight 330 pounds	6	\$199.00
99 AM 2012-Shipping weight 260 pounds		\$149.00
스마트라 얼마나 얼마나 아니는 아니는 아니라 아니라 아니는 아니는 아니는 아니는 아니는 아니는 아니는 아니다.		THE RESIDENCE OF THE PARTY OF T

#### Learning to Weld is Easy



Save time and money; do your own welding. It's so easy to learn how. Each CRAFTSMAN Arc Welder Outfit includes a booklet of easyto-follow instructions plus a generous supply of practice welding rods. Read the directions get a little practice . . . soon you'll be able to weld well enough to do 95% of your repair jobs



# **ERAFTSMAN Power Timber Saw**

• Greatly improved . . . now better than ever

• Cuts 5 times faster than two-man hand saw

• Two popular sizes . . . 30 and 20 inch blade

Once you see this Craftsman power timber saw in operation or use it yourself, you'll insist upon one for all your timber cutting jobs. It's the fastest, easiest, smoothest operating timber saw we've seen. New improvements . . . improved diaphragm-type carburetor for operation at angles up to 90 degrees or better without stalling; improved magneto for quicker, easier starting; improved clutch for greater strength and more positive action; additional weight and strength to parts subject to strain . . . give this saw the features you need in a power timber saw.

Over 5 times faster. In actual cutting tests one man notched and felled a 20-in. tree in two minutes with 20-in. timber saw (It took two men 10 minutes with crosscut saw); one man bucked 6.390 cords of 16-inch diameter logs in 4 hours with 20-in. timber saw (He bucked only 0.985 cords in same time with an ordinary crosscut saw); two men bucked 10.27 cords of 15-in. diameter logs in 4 hours with 30-in. timber saw (They bucked only 1.97 cords in same time with ordinary crosscut saw).

Lightweight construction. Use of light, tough alloys and a specially designed aircraft-type engine make this lightweight possible. Easy to use to get into close places . . . a very important advantage.

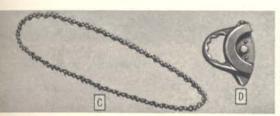
Tremendous demand for timber of all kinds . . . Farmers . . . can earn extra money by cutting timber on your own and neighboring farms. Timber componies . . . you can speed production and cut labor costs by equipping your crews with these saws. You can save thousands of dollars on large jobs. Also ideal for parks, highway departments, construction firms, etc.

#### SPECIFICATIONS:

• Engine 4.2 H.P. at 4500 R.P.M., single cylinder, two-cycle, air cooled
• Carburetor
Magneto
StarterSpring with automatic recoil
• ThrottleAutomatic return
• Fuel tank capacity
Transmission
Bearings
Blade sizes
• Saw chain
• Speed of chain 1200 F.P.M. at 4500 P.P.M.

Comes complete with the following equipment: saw guard, guide bar, saw chain, 18 rivets, 9 extra connecting links, 5 extra right hand cutter teeth, 5 extra left hand cutter teeth, 3 extra right hand rakers, 3 extra left hand rakers, 3 extra center rakers, suitable wrench, anvil, gauge, punch, chisel, wheel puller and illustrated instruction book telling you how to operate saw.

- 99 AM 2458—20-inch blade saw. Use as 1-man saw or 2-man saw with helpers end (below). Length 36⅓ in. Actual weight 57 lbs. Shpg. wt. 82 lbs......\$415.00





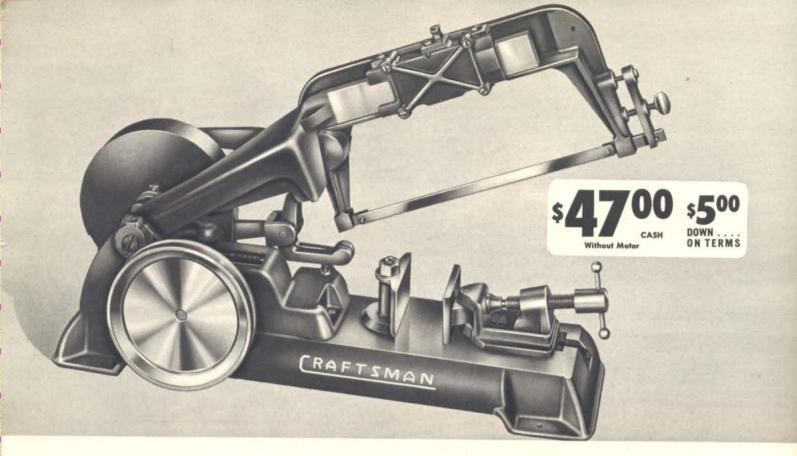


#### High quality Accessories for CRAFTSMAN Power Timber Saw

- Extra Saw Chains. For the Craftsman Power Timber Saws described above. Have \$/ie-inch kerf and \$/4-inch pitch. Easily sharpened with file or sharpener. Keep an extra one on hand in case of emergency. Easily and quickly installed.

- F Saw Chain Grinder. Makes it possible to do a much easier, faster and more accurate job of sharpening saw chains. Far superior to hand filing. Frame holds saw chain in correct position for sharpening. Adjustments make possible extremely accurate grinding of the cutting teeth. Pivots horizontally or vertically . . . accurate graduations show angle of tilt.

Zone 1 POWER TOOL . . 33



# RAFTSMAN "80" Power Hack Saw

## Heavy duty model . . . semi-automatic . . . cuts accurately unattended

Save time . . , save labor . . . reduce operating costs ... speed up production... when you use this Craftsman "80" Power Hack Saw. Ideal for plumbers, electricians, garages and other metal workers.

Extra large capacity. This power hack saw makes cuts on material up to 4x4 inches at 90°... makes angles cuts 90° to 45°. It will cut iron, steel, brass, aluminum, etc; quickly and accurately. It has a 5-inch stroke; 60 strokes per minute, at 400 R.P.M. Fully automotic. The Craftsman "80" makes cuts alone while you work at other jobs. But alone wells you work at other jobs.

alone while you work at other jobs. Just place ma-terial in quick-locking vise, adjust for correct angle and turn on the power. That's all there is to it. Draw

cut action lifts blade from the work on the return stroke. Gives a clean, accurate cut.

Rugged construction. Shafts run on extra large bronze oilite bearings. Slide and arm made of special wear-resistant cast semi-steel. Arm pivot is cone type; adjustable construction. Oiled through spring oilers. SPECIFICATIONS:

• Capacity, maximum..... 4x4 inches 

99 AM 2294-Without motor. Shpg.wts. 60 lbs. \$47.00



#### Transparent Plastic Utility Boxes

Don't mislay those small machine, radio or electrical parts! Store them safely in one of these transparent plastic boxes. The ideal container for holding hobby shop items, fishing tackle—flies, lures, hooks, etc.; tacks ...screws, nails, washers, etc. Exceptionally lightweight. Thick transparent plastic walls keep items separated, yet easy to find without opening the box. Dirt and dust-free! Have snug covers with smooth working hinges. Available in various sizes with various size compartments. See small views above for the types available Catalog No. (Compartment) Length (Width | Depth | Shop, wt | Each

	- compartment	men Pin	*******	nohim	ouher ur	
A 9A6525	Six	43/2 in.	23/4 in.	1 in.	8 oz.	65c
B 9A6523	Nine	7 in.	336 in.	134 in.	9 oz.	85c
C 9A6530	Twelve	834 in.	41/4 in.	134 in.	11 oz.	\$1.09
D 9A6526	Seven	81/4 in.	41/4 in.	134 in.	11 oz.	1.09
9A6528	Eighteen.	11 in.	63% in.	134 in.	1 lb. 2 oz.	2.25
1			and the state of the last			-

### **Tool Cabinet**

[E] Handy four-drawer tool cabinet. Ideal for storing small tools and parts. Drawer fronts have useful index card holders and pulls. Made of 24-gauge sheet steel, electrically welded. Di-mensions: length 10 in.; mensions: length 10 in.; width 7½ in.; height 8½ in. Each of four drawers, 7½x10x1¼ in., have 12 partitions that are adjustable and removable. Smooth machinery gray finish. Shpg. wt. 8 lbs.

9 A 6531.....\$4.79

#### Mechanics' Tool Box

CRAFTSMAN quality. Size of tool box: 20x8/x9% inches. Holds 75 to 100 sockets and socket wrench parts. Has sufficient room for all the tools a mechanic will need for the job. Made of 22-gauge steel, electrically welded for added strength. All edges are rounded for protection. Equipped with full length, easy-action piano-type hinge. The large, partitioned, lift out "tote" tray is excellent for keeping out "tote" tray is excellent for keeping small tools in order. Has two levertype latches and a hasp with padlock eye. Cover has heavy aluminum handle for easy carrying. Machinery gray rust-resisting finish. Shpg. wt. 11 lbs.

99 A 06512.....\$4.95

#### Carpenters' Tool Box

G CRAFTSMAN. Size 30x81/4x9 inches. Large enough to hold a full set of carpenter's tools. Splendid full set of carpenter's tools. Splendid for mechanics and plumbers who use long tools. Made of 22-gauge steel with 20-gauge steel end plates; electrically welded. Edges rounded for safety. Divided tray for storing small tools. Equipped with wood saw clips in both top and bottom to hold four hand saws. Metal handles on both ends and on top. Full-length piano-type hinge. High quality lock piano-type hinge. High quality lock and keys. Extra strong loop-type side hasps. Rust-resisting machinery gray finish. Shpg. wt. 20 lbs.

99 A 06517.....\$8.50

34 . . SEARS, ROEBUCK AND CO. Zone 1



# Bench Vises . . . extra Heavy Construction

#### **DUNLAP Bench Vise... good quality priced low**

Don't be misled by Sears low price! You'd expect to pay much more for a sturdy, well-made vise like this. There's rugged, heavy-duty quality built into every detail. Has everything a good bench vise should have . . . precision workmanship, extra weight, and added strength. This means better performance and longer life in your shop or garage.

Husky, semi-steel body . . . much stronger than cast iron . . . strongly reinforced at all points of strain. Oversize cold rolled steel U-shaped slide beam fits snugly, yet slides easily; jaws won't wobble . . . filings and foreign matter won't injure threads. Acme-threaded steel screw has more threads per inch for tighter grip.

Replaceable, oil-tempered and hardened steel jaw faces have deep-cut knurls to assure a firm, strong grip on materials . . . hold objects rigidly regardless of shape. The 31/2-inch jaws open to 41/4 inches.

Swivel base turns left or right a full 180 degrees . . . has positive-locking 3-point contact . . . locks in any position. Rust-resisting red crackle finish.

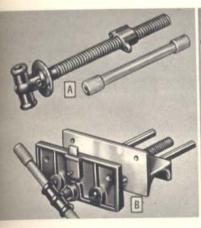
#### CRAFTSMAN Bench Vise . . . professional quality

By far the finest vise of this type we've ever sold! You'll have an entirely new idea of vise quality when you see this superb new design and try its exceptionally smooth, easy action. Really a beauty to look at . . . built for extra heavy duty . . . packed with rugged brute strength in every part. Body is strongly reinforced at all points of strain. All parts precision-machined; complete interchangeability is possible.

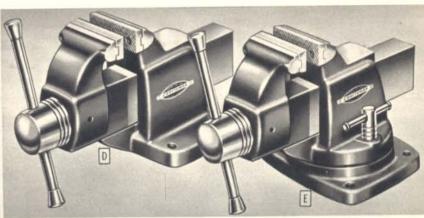
Hardened and tempered, deep-knurled jaw faces are replaceable to permit longer vise life . . . keep a firm, strong grip on the work. Cold rolled steel "U" beam slides easily . . . fits snugly . . . prevents jaw wobble. Beam completely covers the screw to protect it against dirt and filings . . . helps maintain the exceptionally smooth, easy action. Acme-threaded steel screw has 6 threads per inch.

New-type, oval-shaped stops at ends of the handle help prevent pinched fingers. Convenient, new-type handle on swivel base eliminates the nuisance of a sliding bar. Swivel base turns full 360 degrees . . . locks at any desired angle. Gray enamel finish; jaws, beam, anvil and handles are highly polished.

99 A 05176-31/2-inch jaws open 5 inches. Shpg. wt. 29 lbs. Mailable ..... \$12.95 99 A 05169-4 -inch jaws open 5 inches. Shpg. wt. 35 lbs. Mailable...........15.50







#### Bench Screw with Handle

A For replacement in old, worn-out bench vises, or making new wood-workers' vises, fruit presses, etc. Strong steel screw; Acme-cut threads. Standard 15½-in. length. 14-in. hardwood handle.

1539-in. length. 14-in. nardwood nandle.
9 A 6662—Please state size wanted.
1-inch diameter screw. Shipping
weight 5 pounds 8 ounces...\$1.95
1½-inch diameter screw. Shipping weight 6 pounds 10 ounces... 1.95

#### Woodworkers' Vise

B CRAFTSMAN. Heavy semi-steel front and back jaws; smooth ground faces; holes for fastening wood faces to jaws if desired. Adjustable bench stop on front jaw. Acme-threaded steel screw assures smooth accurate movement of the jaws. 10-inch jaws; open to 10 in. 99 A 05200—Shpg. wt. 20 lbs....\$11.50

Quick-acting Woodworkers' Vise. (Not shown.) Similar to above, but half turn of handle disengages screw; permits jaw to slide back and forth. Turn in opposite direction again engages screw. 99 A 05201—Shpg. wt. 20 lbs...\$14.50

#### **BUNLAP Clamp Vise**

A splendid little vise for home, shop or farm. Ideal for the repair man who has to carry tools around on the job . . . for the model maker . . . or for anyone who works in limited space. Easily clamps to bench or table up to 2 inches thick. Twin-guide rod construc-Twin-guide rod construction and clean-cut screw assure smooth action. Jaws and body of cast steel. Machined jaws meet squarely and give a firm grip. Jaws 1½ inches wide; open 2 inches.

Over-all height (with clamp closed) about 6 inches.
Over-all width (with jaws closed) about 4 inches.

045245. Shipping wt

Jaws Closed) about 4 inches 9A5245—Shipping wt. 2 lbs. 8 oz .......\$1.59 9 A 5247—(Not shown.) As above, but larger, Jaws 2½ in. wide; open 2¾ in. Shpg. wt. 4 lbs. 8 oz ......\$2.75

#### CRAFTSMAN Industrial Machinists' Vises

\$1650 99 A 05190

Tremendously improved! So well made, we can positively guarantee them for 20 years against defects in materials and workmanship! Professional quality . . . especially constructed for daily service and heaviest machine shop work. You won't find a better machinists' vise in this price range anywhere else.

99 A 05195 \$2.50 DOWN

Beautiful streamlined design. Semi-steel construction for greatest strength, reinforced at all points of strain. Alloy steel facings on jaws ore replaceable to prolong life of vise; deep-knurled to hold work of ony shape more firmly. All parts precision-machined for a snug fit, and to provide complete interchangeability. Heavy milled beam fits snugly; slides smoothly in double-broached rectangular hole through body. Head and collar bearings are machined to lessen screw wear. Three separate precision adjustments to take up end play and wear. Screw and handle are cold rolled steel. No pinched fingers, with new tapered ball ends and internal spring that prevents handle from dropping. that prevents handle from dropping.

Machined base insures smooth bearing surface; laws are always parallel to work bench. . . 4 anchor holes instead of only 3 eliminate all danger of vise working loose from the bench. Swivel-base model turns full 360 degrees; has cog swivel base lock and base track that locks positively in any position desired; gives just as much rigidity as solid base vise. All vises listed below have polished anvil surface for flat work. Two oil holes.

CRAFTSA Cat. no.	Jaws	Open	Shpg. wt.	Each
99 A 05190	31/2-in.	55% in.	38 lbs.	\$16.50
99 A 05191	4 -in.	7 in.	48 lbs.	18.50

E.	Cat. no.	Jaws	Open	Shpg. wt.	Each
		3½-in. 4 -in. 4½-in. 5 -in.	55%-in. 7 -in. 8 -in. 834-in.	46 lbs. 59 lbs. 77 lbs. 107 lbs.	\$22.50 24.95 29.75 45.00



3 Double shaft makes motor

# Sears high quality Electric Motors

# on Can

4 Convenient onoff switch built



5 Overload protector prevents burn-out,

#### **CRAFTSMAN Capacitor Motors...massive, powerful**

A Efficient motors for use in shops, factories, industrial plants, etc., for driving power tools or other equipment. Notice that all five features shown at left are included at no extra charge.

Built-in condenser reduces starting current. Permits motor to start loads about 50% heavier than split phase motors of the same power rating . . . as a result these motors cost less to run . . . use about ½ the starting current and cause less flicker of lights when motor is started. Condenser is not attached to outside of motor, but is enclosed in massive cast iron base.

Built-in Klixon overload protector prevents burn-out. Shuts off current automatically when motor is overloaded. Manually re-set when motor cools.

Grease-sealed precision ball bearings assure long easy-running service. Seal protects bearings against dirt and moisture. Motor may be used in any position. On-off switch in base. Easily reversed.

Specially designed for and buffles keep all parts of motor cool. ½-inch shaft, except 99A01981 which has %-inch keyway, extends on both ends. For 110-120-volt 60-cycle A.C. 8-ft. cord and plug. Mounting dimensions 3%x5 inches-

99 A 01977—1/6-H.P. 1750 R.P.M.	Shipping weight	33 lbs	23.50
99 A 01978—1/2-H.P. 1750 R.P.M.	Shipping weight	35 Ibs	27.95
99 A 01980—1/2-H.P. 3450 R.P.M.	Shipping weight	37 lbs	29.95
99 A 01981—¼-H.P. 3450 R.P.M.	Shipping weight	44 lbs	38.95

#### **CRRFTSMAN** mill-type Capacitor Motors

Extra heavy duty motors for production work in factories, mills, etc. Especially designed to incorporate features and improvements demanded by these users. Will do an exceptionally fine job on the farm, too.

Really power packed. Have heavier windings . . . sturdier, larger frames . . . extra power . . . easily handle greater overload capacity than standard motors of this type. Runs amazingly cool under heavy loads, to give long motor life.

Built-in condenser reduces starting current. Permits starting loads about 50% heavier... cost less to run... cause less flicker of lights. Start easily and come to speed rapidly.

Built-in Klixon overload protector prevents burn-out. Shuts off current when motor is overloaded. Easily re-set when cool. Heavy duty, grease-sealed precision ball bearings. Motors

may be used in any position. Massive cast iron base. ¾-in. shaft extends 2¼-in. on one end; has keyway. For 115-230-volt 60-cycle A.C. 1750 R.P.M. Mounting dimensions 5x5½ inches. 99 A 01985—¾-H.P. Shipping weight 53 lbs. \$37.95 99 A 01986—¾-H.P. Shipping weight 58 lbs. 44.95



#### DUNLAP 1/4-H.P. Split Phase Motor

Rugged, well-made motor designed for general use on easy-starting loads such as washing machines, light power tools, etc. Excellent performance and trouble-free operation. All parts guaranteed against defects in material or workmanship.

#### DUNLAP 1/3-H.P. Split Phase Motor

Discrete you that "built-in" extra power you want, plus these great features . . . double shaft, ball bearings, on-off switch, cord and plug . . . all at a price you can afford to pay. Just the motor you need for operating your light power tools, light compressor, ventilating fan, washing machine, etc. We believe this is America's greatest value in ½-H.P. split phase motors . . . actual laboratory test and merchandise comparisons show that you get MORE for your money when you buy this Dunlap electric motor.

Heavy duty! Super powered! Exceeds National Electrical Manufacturers' Association specifications. Handles more than TWO times rated H.P. before stalling. Efficient modern design eliminates excess weight. Deep end bells and baffled openings ventilate motor . . . assure cool operation. All parts are guaranteed against defects in materials or workmanship for one year.

Equip your shop now with CRAFTSMAN famous tools! Use Sears Easy Payment Plan . . . See inside front cover for complete details,

36 . . SEARS, ROEBUCK AND CO. Zone 1



# Dependable power for your Power Tools

#### Powerful Repulsion-Induction and 3-Phase Motors

These are the motors for the hardest starting loads. For use on low voltage lines or in severe climatic conditions. No finer motors of this type are built! Every part is super-strong . . . made to the most exacting specifications. Used in shops and factories for steady day-in day-out production work.

Tremendous overload capacity for the tough iobs. Develop THREE to FIVE times the rated H.P. while starting.

Finest quality bearings. Diamond-bored phosphor bronze bearings in repulsioninduction sizes under 1 H.P. . . . must be used in horizontal position. Other sizes have grease-sealed precision ball bearings . . . may be operated in any position.

Husky, improved round frame for better ventilation. Large air vents and powerful fan keep extra heavy windings cool. Designed not to exceed 40 degrees Centigrade temperature rise under normal operation. Air vents are drip-proof protected. Massive base gives motor solid mounting.

Meet all A.I.E.E., N.E.M.A. and central station requirements. Easily reversed. Shafts have keyways. Before ordering, check your local power company on voltage, cycle, phase and capacity of your line.

-- I-dustin- 220 440 unit 60 mule A C

Direction of the control of the cont	Single I	Phase Repul	sion Induction	110-120-volt, 60-cy	cle A.C.	
Catalog Number	H.P.	R.P.M.	Shaft	Base Mounting	Shpg. wt.	Price
(A) 99 A 01951 99 A 01952 (B) 99 A 01953 99 AM 1938 99 AM 1939 99 AM 1940 99 AM 1941 99 AM 1942 99 AM 1943 99 AM 1943	11 11 11 11 12 2 2	.1750 .1750 .1750 .1750 .3450 .1750 .1750 .3450 .1750 .1750	9% in 3% in 3% in 3% in 3% in 3% in 1 in 1 in 1 in 1 in 1 in	6½ x 8 in 6¾ x 9 in 6½ x 8 in	32 lbs. 36 lbs. 61 lbs. 84 lbs. 74 lbs. 96 lbs. 130 lbs. 96 lbs. 141 lbs. 192 lbs.	\$24.75 .35.75 .45.95 .70.00 .54.50 .90.00 .115.00 .100.00 .145.00

	Three-Phi		A STATE OF THE PARTY OF THE PAR	0-440-VOIT, 60-CYCI	the state of the s	-
Catalog Number	H.P.	R.P.M.	Shaft	Base Mounting	Shpg. wt.	Price
(C)99 A 01910	1/6	1750	% in	5x 53/8 in	39 lbs	\$36.95
99 A 01911	34	1750	¾ in	5x 578 in	57 lbs	45.95
99 AM 1912	1	1750	% in	5½x 8 in	81 lbs	. 58.00
99 AM 1913	11/2	1750	, 3/4 in	61/2x 8 in	86 lbs	68.00
99 AM 1914	2	1750	1 in	6%x 9 in	105 lbs	87.00
99 AM 1915 95 AM 1916	5	1750	116 in	8½x10 in	128 lbs	103.00

\*IMPORTANTI Most homes and farms have single phase current. 3-phase is usually used in factories. Check with your power company before ordering.

#### Important! Be sure to buy the right motor for your needs

(1) Check your power company for current supply you have, and make sure line is heavy enough to carry motor wanted . . . (2) Use a motor that is big enough for the job; a motor slightly too large will last years longer than one slightly too small . . . (3) Remember, bronze bearing motors must be used with shaft horizontal . . . (4) Use the right type of motor for the job.

Split phase motors . . . For easy-starting loads, such as washing machines, ventilating fans, light power tools, etc.

Capacitor motors . . . For medium starting loads, such as heavier power tools and paint sprayers, refrigerators, stokers, etc.

Mill-type capacitor motors . . . For medium to hard-starting loads. Ideal for production equipment, compressors, heavy power tools, etc.

Repulsion-induction and 3-phase motors . For hard-starting jobs, such as deepwell pumps, large compressors, heavy industrial tools, etc. (3-phase motors can be used only on 3-phase current.)

#### **Tool Light**

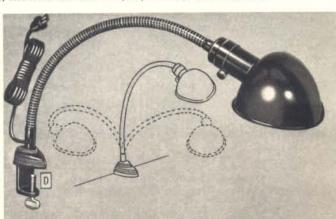
DImproper lighting in the shop costs money! You'll save money and have proper light if you use this handy work light. 18-inch flexible cable gooseneck permits movement to any desired position . . . shade swivels 360°. Interlocking socket cannot be pulled apart. C clamp for fastening to work bench or tool. All steel; gray enameled. Takes 60-watt or smaller bulb. 110-120-volt AC. 6-ft. plastic cord and plug. Shpg. wt. 2 lbs. 9 A 2536 .....\$3.29

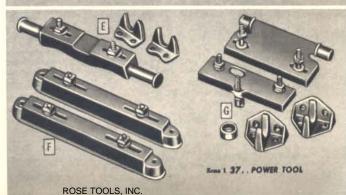
Floating Motor Rail. Use one motor for several tools! Just fasten clips near each and shift motor with rail where needed. With one pair of clips.

**CRRFTXMAN Motor Rails** 

Adjustable Motor Rails. Use where motor is not to be removed. To adjust belts, just loosen bolts, slide motor for belt tension wanted; then tighten bolts. 9 A 2279—Shipping weight 3 pounds..... Per pair \$1.35

Deluxe Floating Motor Rail. All the advantages of ordinary rails . . . plus support for rear end of motor, rubber cushioning, and right angle clips. Clips allow motor to be mounted either behind or under tool. Rear rail pivot support carries rear end of motor. 9 A 2326—Shipping weight 2 pounds........Set \$2.20 9 A 2328—Pair clips only. Shipping wt. 10 oz.......73c







# **CRAFTSMAN** Grinders and Polishing Heads

#### 4-inch Grinder

A Cast iron frame. Gray enameled. En-

closed drive pulley. 8x%-in, steel spindle, turned down to ½-in, at ends; 20 thread. Fits standard accessories. 2-in. V-drive pulley for ½ or ½-in. V-belt (not included). Spring cap oil cups. Tool rest. Two 4x¾-in. grinding wheels; one fine and one medium grit. Shog. wt. 7 lbs. 4 oz.

9 A 6628.....\$5.25

#### CRAFTSMAN 6-inch Grinder

B Heavy duty. Ample slearance between \$1095 wheel centers; plenty of

high clearance for larger jobs. 9%-in. spindle; %-in. diameter, turned down to ½-in. at ends; 20 thread. Fits standard accessories. Long oilite bronze bearings; oil well around each. Adjustable wheel guards and tool rests. Spring cap oil cups. Shielded 2-step V-drive pulley for ½ or ½-in. V-belt (not included). Gray enameled. Two 6x¾-in. vitrified grinding wheels; one fine, one medium grit.

99 A 06614-Shpg. wt. 19 lbs. .\$10.95

99 AT 6655—Grinding head and wheels with ¼-H.P. 1750 R.P.M. split phase 110-120-volt A.C. motor, 5-in. motor pulley and ½x34-inch V-belt. Shipping weight 43 pounds. \$22.80

#### **ALL purpose Grinder**

C 1234-in. spindle; 5% in. at ends. Long oilite bearings; oil well around each. 2½-in. flat and double V-pulley. Holds wheels up to 8x1 in. 9 A 6616—Shpg. wt. 12 lbs...\$4.10

99 AT 6723—Grinder head with ¼-H.P. 1750 R.P.M. split phase 110-120-volt A.C. motor, 4 in. motor pulley and ½x36-in. V-belt. Shipping weight 36 pounds \$15.85

99 A 06619—Same as 9 A 6616 but with two vitrified 6x1-in. grinding wheels. Shpg. wt. 19 lbs....\$6.85

99 AT 6724—Same as 99 A 06619 but with ⅓-H.P. 1750 R.P.M. split phase 110-120-volt A.C. motor, 4 in. motor pulley and ⅓x36-inch V-belt. Shpg. wt. 43 lbs... \$18.60

#### CRAFTSMAN heavy duty Grinder

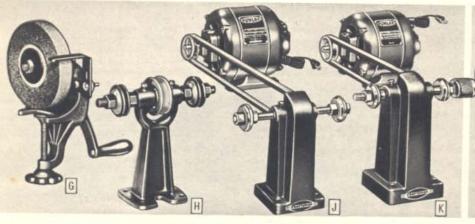
99 AT 6725—Grinder head with ¼-H.P. 1750 R.P.M. split phase 110–120-volt A.C. motor, 4 in. motor pulley and ½x36-in. V-belt. Shipping weight 54 lbs. \$19.25 99 A 06631—Grinder head with 2 CRAFTSMAN vitrified grinding wheels, 8x1¼ in., and 5½x3 ½ in. vi-

grinding wheels, 8x1¼ in., and 5½x3 ½6 in. vitrified sickle wheel. Shipping wt. 46 lbs. . . . . \$14.15

99 AM 6726—Same as 99 A 06631 but with ¼-H.P. 1750
R.P.M. split phase 115-volt A C motor, 4 in. motor pulley and ½x36-in. V-belt. Shpg. wt. 70 lbs. \$25.90

E 9 A 6420—Sickle Holder, For 99 T 06629, Aligns mower knives accurately. Shpg. wt. 6 lbs. 8 oz. \$2.35

F 9 A 6421—Guards. For 99 T 06629. 8-inch capacity. Shpg. wt. 9 lbs. 6 oz...... Pair \$2.45





#### **CRAFTSMAN** Hand Grinder and Polishing Heads

G CRAFTSMAN Hand Grinder. Spur gear has 11 to 1 ratio. Dustproof,

leakproof gear case. Spring covered oil cups. Horizontal and vertical tool rest adjustment; left or right hand. 6x1 inch vitrified aluminum oxide grinding wheel, medium grit. Gray enamel finish. 99 A 06626—Shpg. wt. 11 lbs.....\$5.60

Hood, Well-balanced.
Sharpens tools, grinds, pol-

ishes, drills etc. when used with proper accessories. Head is 7½6 in. high; spindle is 7½½ in., 20 thread. Stamped steel collars. Oil plugs. Can be driven from rear, above or below. Two-inch V-pulley included. Shpg. wt. 3 lbs. 7 oz. 9 A 6615—Polishing Head. \$1.95
38., SEARS, ROEBUCK AND CO. Zone 1

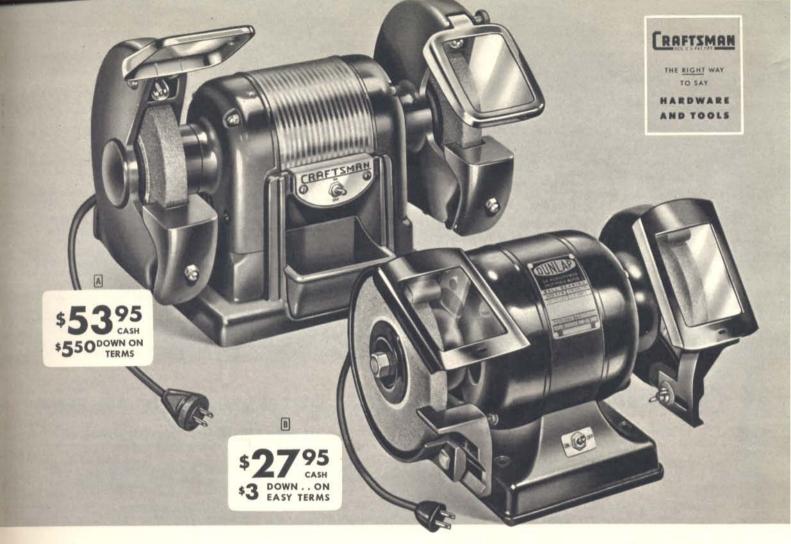
Heavy cost iron frames finished in gray enamel. Spindles are threaded ½-in., 20 thread for standard accessories. Oilite bronze bearings; oil well around each. Spring cap oil cups. Can be driven from below or behind. Handy all-purpose tool.

99 AT 6657—Polishing head with ¼-H.P. 1750 R.P.M. split phase 110–120-volt, 60-cycle A.C. motor, 4-in. motor pulley and 3/x34-inch V-belt, Shipping weight 30 lbs. . . . . \$14.65

#### **ERRFTSMAN** Wet Grindstone

L Extra heavy duty. Revolves in a bath of water . . . won't draw temper from tools. A sturdy power driven grindstone specially designed to stand up under heavy industrial

use... that's why it'll do such a grand job in your shop. Highest quality natural Ohio grindstone, 10 inch diameter, 1½-inch face. Built-in gear train reduces stone to proper speed. Heavy cast iron body. Durable cast iron bearings. Adjustable 3-inch tool rest. Splash guard can be flipped back for grinding axe, etc. on top of stone. Drain plug in base. Rust-resisting gray enameled finish.



# Precision built Grinders for your shop

# CRAFTSMAN 1/3-H.P. Grinder A completely new post-war model!

An entirely new Craftsman ball bearing grinder . . . incorporating the latest and best in grinder design . . . made of finest materials by top flight tool builders! Excellent for heavy duty grinding and sharpening in garages, maintenance shops, tool rooms, workshops.

Note the runged simplicity of design combining strength, utility and beguty. Heavy,

Note the rugged simplicity of design combining strength, utility and beauty. Heavy, rigid cast iron frame built for heavy duty service... made to take plenty of punishment! Rubber-mounted to absorb vibration. Finished in attractive Craftsman gray with contrasting chromium trim. Convenient removable built-in water pan of bright red plastic.

And there's power aplenty in this husky grinder! Ample overload capacity to meet unusual power demands without burning out motor. Precision built Craftsman 1/4-H.P. capacitor motor is condenser-start induction run type...ideal for heavy duty service because it combines high starting torque with minimum current consumption while running. Dynamically balanced for smooth, vibration-free operation at 3450 R.P.M. Motor ventilation openings fully baffled for protection against dust, dirt, metal grindings and abrasive grit.

Operates on 110-120 volt, 60-cycle A.C. power. Toggle switch conveniently located at front of grinder. Eight-foot heavy rubber-covered power cord and unbreakable plug.

Smooth-running precision ball bearings assure minimum friction and wear... conserve power... prolong grinder life. Bearings are sealed against dirt, dust and grit. Strong steel shaft is 34-inch diameter, turned down to 34-inch at each end.

Now you can see what you're doing! Thanks to two 10-watt work lamps—one built into each wheel guard! With your work lighted, you can do more accurate grinding and sharpening. Lamps rubber-mounted to absorb vibration, increase filament life. Easily replaced.

Here's why you're safer with a CRAFTSMAN grinder! Each grinding wheel is fully enclosed by heavy cast iron wheel guard. You're protected in case of wheel breakage. Each guard is equipped with rear dust chute that leads away grindings and abrasive particles. Dust bags may be easily attached. Each wheel is covered with shatterproof glass eye shield, mounted in adjustable chromium plated die cast frame. Useful glass area of eye shield is 3½x3¾ inches; outer dimensions of frame 4½x4¾ inches. Ground cast iron tool rests adjustable for wheel wear and proper grinding position.

# OUNLAP 1/4-H.P. Grinder Dependable quality...low in price!

Designed and constructed to handle most grinding jobs in small shops and for general maintenance work. An excellent utility grinder for any shop. Smaller and less expensive than our Craftsman 1/2-H.P. model at the left. Built to give years of trouble-free service.

Equipped with ¼-H.P. DUNLAP split phase motor that operates on 110-120 volts 60-cycle A.C. power. Rated speed is 3450 R.P.M. Built-in on-off toggle switch is conveniently located at front of grinder. Eight-foot rubber-covered cord and unbreakable plug.

Precision ball bearings, protected against dirt, dust, grindings and abrasive particles. You get smooth, dependable, vibration-free operation with minimum power loss due to friction. The %-inch steel shaft is turned down to 1/2-inch at wheel ends.

Two 6x¾-inch fully vitrified CRAFTSMAN grinding wheels—one 36 grit wheel for coarse grinding and one 70 grit wheel for finer grinding and finishing. Clearance between wheels is eleven inches. Wheels are made of finest aluminum oxide grit, bonded and vitrified in electrically controlled furnaces. Well balanced...true running... made to cut cool, and fast. Operates safely at rated grinder speed of 3450 R.P.M.

Cast iron wheel guards protect you against injury due to wheel breakage. Shatterproof glass eye shields in adjustable steel frames protect you against flying particles and sparks from grinding wheels. Useful glass area of eye shields 3½x4 inches; outer dimensions of eye shield frames is 4x5% inches. Removable, adjustable tool rests steady your work . . . assure greater accuracy.

Durable cast iron frame for strength and rigidity. Finished in gray enamel. Rubber-mounted for freedom from vibration.

Over-all dimensions (without eye shields and tool rests): Height 8¾ inches; width 12¾ inches; depth 8 inches.

99 A 02616-DUNLAP 1/4-H.P. Grinder. Shipping weight 43 lbs...\$27.95

#### Yes, you can buy your grinder on Easy Terms!

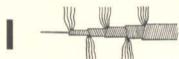
Find yourself a little short on cash? Stop worrying! Here's how you can put a new grinder in your shop NOW...pay for it as you use it. Only 10% down on Sears Easy Terms...balance in convenient monthly payments. If you already have a Sears Easy Terms account, Just add your grinder to your present account. See inside front cover for complete details,

Zone 1 POWER TOOL . . 39



# [RAFTSMAN Flexible Shafts . . many tools in one

Construction features below show why you get superior performance



Cores of helically wound, high carbon steel wire (47 wires, 6 layers in 50-inch shaft; 55 wires, 7 layers in 72-inch shaft) have tensile strength of 240,000 to 270,000 pounds per square inch

#### **CRAFTSMAN 72-inch Flexible Shaft**

Extra long . . . and tough. Ideal for heavy duty use in garages, shops, factories and industrial plants.

Chrome ploted steel hand piece and motor coupling both have extra large precision ball bearings for smoother operation and longer wear. Knurling on hand piece gives firm, non-slip grip. Black, rust resistant plated, steel end fittings.

Extro long, 72-inch shoft. Fits ½-inch motor shaft. Spindle is ½-inch, 20-thread. Core is made of ¾-inch high carbon steel wire, helically-wound, multiple-strand. Inner casing is made of helically wound steel, covered with heavy, abrasion-resistant, rubber jacket ... steel impregnated ... will not scratch surfaces.

Unusually flexible! Absolutely leakproof! Supports core evenly. The spiral steel chrome finish outer reinforcement at end of shaft protects jacket. Complete with casing, core, motor coupling, hand piece and simple instructions for correct usage.

simple instructions for correct usage.

99 A 02627—Craftsman 72-inch Flexible Shaft without motor. Shipping weight 11 lbs......\$26.95

99 A 02629—Craftsman 72-inch Flexible shaft with ½ H.P. 1750 R.P.M. capacitor ball bearing motor for 110-120 volt 60 cycle A.C. Shpg. wt. 46 lbs...\$54.90

9 A 2626—Extra Core for above flexible shafts.

Shipping weight 2 pounds..............................\$5.80

# 2

50-in, shaft casing has inner layer of wear-resistant spring steel. Outer layer of soft steel resists lubrication leakage; also resists rust. Makes shaft more flexible...run smoother

#### **CRAFTSMAN 50-inch Flexible Shaft**

General purpose flexible shaft that has hundreds of uses in the home, garage or repair shop. It's smooth . . . quiet running . . . and transmits power from motor to driven tool with minimum power loss.

50 inches long. Fits any ½-inch motor shaft. Smooth operating, ball bearing hand piece, with ½-inch 20-thread spindle. The motor coupling runs on needle bearings. Hand piece and motor coupling are made of non-rusting aluminum alloy.

Two layers of steel in casing. Inner layer is tempered spring steel and outer layer is soft steel. Practically leakproof. %-inch core is made of helicallywound high carbon steel wire. Complete with casing, core, motor coupling, hand piece and instructions.

99 A 02633—Craftshan 50-inch Flexible Shaft without motor. Shipping weight 5 lbs. . . \$10.95 99 A 02619—Craftshan 50-inch Shaft with¼ H.P. 1750 R.P.M. sleeve bearing split phase motor for 110 -120 volt 60 cycle A.C. Shpg. wt. 29 lbs. . . . . \$21.45 9 A 2634—Flexible Shaft Extension (not shown). 38 inches

 5



72-in. casing has liner of spiral steel with oilresistant fabric jacket and rust-resistant double braided steel wire. Tough Neoprene rubber cover is cotton reinforced. Long wearing spiral steel shaft end reinforcement

#### **CRAFTSMAN 50-in. Flexible Shaft Set**

Makes grinding, sanding, cleaning, polishing, drilling, and rust removal far easier. Set includes:

ing, and rust removal far easier. Set includes:
Flexible Shoft. 50 inches long over-all; fits ½-inch motor shaft. Casing has 2 layers of steel consisting of an inner layer of tempered spring steel and an outer layer of soft steel. Ball bearings in hand piece; needle bearings in motor coupling. Aluminum alloy housings. Black, rust-resistant plated, steel end fittings. Has ½-inch core of multiple-strand, helically-wound high carbon steel wires. Spindle is ½-inch by 20-thread,

Motor. Dunlap 1/4-H.P. 1750 R.P.M. sleeve bearing split-phase for 115 volt 60-cycle A.C.

Buffing Equipment. 6-in. double-thickness sewed buff; 6-oz. bar of rouge buffing compound for soft, nonferrous metals; 5-oz. bar of Tripoli (brown) buffing compound for aluminum, brass, wood, plastics, etc. Also 4-in. rubber and abrasive polishing wheel, ½ in. thick, ½-in. bore; 5½-in. flexible sanding plate with medium grit abrasive; 3-jaw chuck, screw-on type. ½-in. capacity.

chuck, screw-on type, ¼-in. capacity.

99 A 02651—Complete set, with motor.

Shipping weight 33 pounds.

\$25.25

99 A 02630—Complete set, without motor.

Shipping weight 8 pounds 10 ounces.

14.75

#### Flexible Shaft Accessories

B CRAFTSMAN Wheel Guard. Made to 5t 99 A 02627 and 99 A 02629 (listed above) or any flexible shaft with 156-inch diameter hand piece. Has hand guard. For use with 4-inch grinding wheel or wire wheel. 9 A 2638—Shipping weight 2 lbs. 4 oz. \$3.50

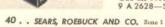
CRAFTSMAN Angle Head. Ideal for getting into tight places, for putting more pressure on grinding wheels, brushes, sanding and polishing discs. Cast aluminum head. Ball bearings take thrust; needle bearings radial load. 1-to-1 gear ratio. Removable rubber grip handle. Use on 99A 02627 and 99A 02629 (listed above). 9 A 2628—Shipping weight 2 lbs. 8 oz........\$29.95



#### **Grinding Tools**

Mounted grinding tools for use on flexible shafts. Points made of highest quality vitrified aluminum oxide, Accurately mounted on ½-inch steel shafts; run true. For finish work, die cutting, or other grinding work. Sizes given are stone sizes. Use 9 A 6458 for sharpening 9 A 2420 hollow chisel (page 19). Shipping weight, each, 3 ounces.

	ch
D 9 A 6461 34 in 2½ in	65c
E 9 A 6463	55c
F 9 A 64623/2 in	55c
G 9 A 6459 1 in	55c
H 9 A 6458	55c
J 9 A 6457 4 in 1 1/16 in	55c
	55c
L 9 A 6443 1 in 36 in	45c





## Hundreds of uses in every industrial or home workshop

Expert craftsmen, hobbyists-even novices will get a real thrill from using this CRAFTSMAN Rotary Electric Tool. You'll be able to turn out fine work quickly and easily. Excellent for toolroom and light production work. Use this tool for grinding, drilling, routing, carving, sawing, polishing, sanding, cutting and engraving on wood, metal, glass, leather, plastic, etc. It's a whole shop-full of tools in one.

Lightweight and convenient. Weighs 134 pounds, less cord. Pistol grip handle is readily removable. Finger rest over chuck. Balances in hand for comfortable use. Handy ripping guide and depth of cut gauge.

Powerful construction. Accurate chuck with two collet inserts (capacity 1/8 to 1/32 in.) assures solid locking of accessories. Has grease-packed precision ball bearing in front and self-aligning bronze bearing in rear. Fan-cooled motor has balanced armature; built-up commutator. Built-in condenser reduces radio interference. Actually has 50% more power than many higher priced tools on the market today. Approved by Underwriters' Laboratories, Inc.

#### SPECIFICATIONS.

OF ECH ICATIONO	
• Over-all length	
Over-all length     Extreme diameter	
Barrel diameter	1 54 inches
• Bearings	bronze and I ball bearing
· Chuck capacity	and 1/32 inches
• Fan Indu	ction rotor; 4 metal blades
• Speed	
• Insulation	Tested at 1000 volts

 Motor ...... Universal, 110–120-volt, 25-60-cycle, A.C. or D.C. Built-in · Condenser....

Switch............ Special design; positive break

The leader for completeness. 35 accessories assure great versatility. Set includes 1 each of all the accessories shown below plus extra mandrels, sanding sleeves and abrasive discs, 2 chuck wrenches, collet chuck, socket wrench, emery wheel dresser, set of motor replacement brushes and 51/2-ft. rubber covered cord and plug . . . actually 52 pieces in all. All accessories and tool packed in lined, simulated leather covered workshop box as shown above.

9 A 2652—Shipping weight 3 lbs. 4 oz...... \$21.50

### Accessories for **CRAFTSMAN** Rotary Electric Tool



Cutters: For rapid and efficient work

- inch. 9 A 2671 Ball cutter, Diameter 1/4 59c
- 9 A 2672—Cone cutter, Diameter 7/32
- inch.
  9 A 2673—Oval cutter, Diameter 7/9c
  9 A 2674—Flot cutter, Diameter 3/62
  inch, 59c
  9 A 2674—Flot cutter, Diameter 3/62
  inch, length 3/6 inch, 65c
  9 A 2837—Pointed cutter, Diameter 7/64 inch. 59c

- nign apeed steel Drills. For use on wood, metals, plastics, etc.

  9 A 2684—High speed drill, Diameter 1/16 inch ... 35c

  9 A 2685—High speed drill, Diameter 3/12 inch ... 35c
- 3 32 inch. 35c 9 A 2686—High speed drill. Diameter 35c

- 3/16-inch diameter......15c

NOTE: The shipping weight for each of the above accessories for the CRAFTSMAN Rotary Electric Tool is

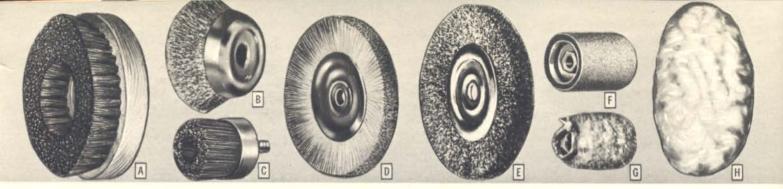


Mounted Emery Wheels. Ideal for shaping or for giving a fine, smooth finish to metal. Choice of sizes and shapes as shown for wide variety of jobs.

- S 9 A 2653—1-inch diameter; 1/8-inch 350 U 9 A 2675- 5/16-inch diameter ... 29c
- y 9 A 2676—14-inch taper emery wheel....
- W 9 A 2677 3/16-inch diameter; 3/2-inch
- long. 27c 9 A 2831 1/4-inch diameter; 1/4-inch 29c
- long ..... 9 A 2832—1/4-inch diameter; 5/4-inch 29c Polishing Wheels; Abrasive Drums, Discs.

  [AA] 9 A 2951—Set of 3 buffing wheels.

  114-inch diameter. ... 35c
- BB 9 A 2977—Set of three felt buffers.
- diameter. 29c
  DD 9 A 2953—Set of three knife-edge rubber toper wheels, %s-inch 9 A 2696 — Mounted sanding drum as-sembly with sanding sleeve. 34-inch EE
- diameter; 1/2-inch width . . . . . . . . NOTE: Shipping weight of above CRAFTSMAN Rotary Tool accessories is 2 ounces each,
- FF 9 A 2699—Set of four replacement sanding sleeves for above sanding drum assembly. 25c GG 9 A 2691—Set of 12 silicon corbide discs. 1-inch diameter; 1/27 inch thick. Mounting hole size 1/6-inch diameter. 29c diameter 29c
  Mandrels. Made of steel. Ideal for
  mounting various accessories above. Mandrels.
- HH 9 A 2666—Nut and collar type...17c JJ 9 A 2667—Screw-in-end type....17c
  - Zone 1 POWER TOOL . . 41



## Accessories for lathes, polishing heads, flexible shafts

#### Floor Brush

Very handy for scrubbing, waxing, etc. 1-inch long Tampico fibers are closely and securely set in a 6-inch diameter hardwood block. Has 1/4-inch arbor hole for mounting on lathe, polishing head, flexible shaft, or any 1/2-inch spindle.

9 A 6487-Shipping weight 11 ounces... Each \$1.00

#### Wire Cup Brush

B Densely filled with special crimped steel wire bristles, 11/2 inches long, evenly distributed and rigidly secured in a heavy cup shaped metal holder. Designed for high speed operation on portable or stationary equipment. Recommended for removing scale, rust, paint or weld spatter from rough metal surfaces. Brushing surface has 11/2-in. face. 23/4-in. outside diameter; 3/2-in. arbor hole. 

#### **Carbon Removing Brush**

C Used by auto mechanics for hard-to-get-at jobs such as carbon removing, brushing motor parts, engine heads, castings of irregular shape, etc. The 1-inch long, straight, tempered steel wires are rigidly secured in sturdy metal holder. Ferrule diameter 1 inch: 14-inch diameter steel shank.

9 A 6484—Shipping weight 4 ounces..... Each 65c

#### **Tampico Fiber Wheel Brush**

D Tampico fiber secured by metal center. Diameter 6 inches; %-inch face; 36-inch arbor hole. 9 A 6486—Shipping weight 8 ounces...... Each 65c

#### Steel Wire Wheel Brushes

E Crimped steel wire; metal center. Order by catalog number, stating wheel diameter and arbor hole size.

Diameter	Face Width   Center Hole   Shipping weight   Each
	9 A 6480—Coarse. Made from No. 33 wire
4 inch	3/16-inch
6 inch	½-inch
6 inch	% inch
	.11/16-inch
9	A 6482—Fine. Made from .006-inch diameter wire
4 inch	3/g-inch 1/2-inch
6 inch	., ½-inch
6 inch	
8 inch	
8 inch	
9 A 6	483-Coarse. Heavy duty. Made from No. 33 wire
4 inch	.1 -inch
6 inch	13/s -inch
	13% -inch5%-inch
	136 -inch
	15% -inch

#### Sanding Drums

F Complete with adapter and medium grit sleeve held tightly by expanding rubber drum. Diameter 2½ in.; length 3 in. Shpg. wt. 12 oz. 9 A 2524—Fits ½-in.x20-thread shaft.......\$1.30 Replacement Sanding Sleeve. (Not illustrated.) For use on above sanding drum. Be sure to state 

#### Lambswool Polishing Drum

G Made of lambswool; 1-inch pile. Diam. 21/4 in.; length 3 in. Slips over sanding drum above for polishing curved and irregular surfaces.

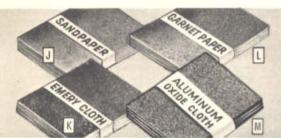
9 A 2533—Shipping weight 3 oz . . . . . Each 70c

#### **Lambswool Polishing Bonnets**

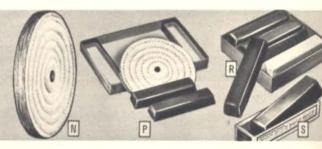
[H] Fit over sanding plates. Polishes wax surfaces H Fit over sanding plates. Folishes was such to a high finish. Shpg. wt. each 8 oz. 9 A 2527—Diameter 7 inches. Fits over 5½ or 6-inch sanding plate. 1-inch pile. . . . . Each 95c 9 A 2528—Diameter 8 inches. Fits over 7-inch sanding plate. 1¼-inch pile... Each \$1.10 9 A 2539—Diameter 9 inches. Fits over 8-inch sanding plate. 1¼-inch pile... Each 1.40

Lambswool Polishing Discs. Fits on 1/2-inch spindle. Diameter 8 inches. Has 11/4-inch pile of genuine lambswool. Polishes waxed surfaces to

high lustre. 9 A 2529—Shpg. wt. each 8 oz...... Each \$1.20



Grade	Approx. Grit	Flint or Sand- paper	Gar- net Paper	вгу	Alum. Oxide Cloth
fine	150	2/0	.4/0. .3/0.	2/0.	3/0
Medium fine Medium Medium	100	1/2	.2/0.	0	.2/0
coarse.	60	11/2	.1/2.		.1/2



Garnet Paper. Outlasts sandpaper. 9 A 6795—9x11 in. State grit.

Grit	Shpg. wt. 24	Each	24 for
4/0 Extra fine	.1 lb	.7c.	.\$1.19
3/0 Fine	.1 lb. 1 oz.	.7c.	1.19
2/0 Medium fine	.1 lb. 4 oz.	.7c.	. 1.19
0 Medium	.1 lb. 8 oz.	.7c.	1.29
1/2 Med. coarse	.1 lb. 13 oz.	.7c.	. 1.49
1½ Coarse	. 2 lbs. 2 oz.	.8c.	. 1.79
Emery Cloth.	Pkg. of 6	ass	orted

sheets.

9 A 6799—4½x5½ in. Wt. 3 oz... 9c

A 6798—Three 9x11-in. sheets. 2/0

½ or 1 grit. State grit. Wt. 6 oz... 30c

Assorted Grit Sandpaper. Handy
package of 20 sheets; size 4½x5½ in.

9 A 6794—Shpg. wt. 6 oz... 9c

Packages of Sandpaper. 2, 3, 4 and 24sheet packages. We do not break packages. Size of sheets 8½x10½ inches.

9 A 6793—State grit and size package

Grit	Shpg. wt. 24		24 for	
00 Extra fine 0 Fine 1/2 Medium fine 1 Medium 11/2 Med. Coarse 2 Coarse	.1 lb. 1 oz .1 lb. 4 oz .1 lb. 8 oz .1 lb. 13 oz	3 for 7c 3 for 7c 2 for 5c 2 for 5c	49c 49c 55c	

Aluminum Oxide Cloth. Sharper than garnet. 9x11 in. Shpg. wt. of 3, 6 oz.

y A 0/89-State grit an	a size bac	kage.
Grit	3 for	24 for
3/0 Fine	45c	
2/0 Medium Fine 0 Medium	45c	3.25
1/2 Medium Coarse	45c	3.25

Grits of Abrasive Papers and their Uses

1. Use coarse, medium-coarse and medium grit for fast removal of material.

2. Use medium-fine and fine grit for semi-finishing and light removal of material.

3. Use extra-fine grit for finishing and polishing.

CRAFTSMAN Buffing Wheels. Highest quality full discs that will last longer and stand up better under high speeds. Every ply made from one-piece of high grade muslin. Raked edges. Each buff expertly trimmed and balanced. Available in spiral-sewed or loose buffs.

N Spirol-sewed Buffs. Made from full disc unbleached muslin 64x64 thread count. The most generally used type of buff for all classes of work. State diameter.

Cat. no.	Diam.	Center Hole	Layers	Ship. wt.	Each
9 A 6491 Single Thick-	4 in			2 oz 3 oz	.\$0.26
ness Buffs				6 oz	65
9 A 6493 Double Thick-	4 in	1 <sub>2</sub> in	32	2 oz	43
ness Buffs	8 in	16 in	32	7 07	1.10

Loose Buffs. Same high quality as above buffs. Rows of sewing indicated are concentric. Easily removed. For use on base metals, plastics and plated surfaces to give light cut and high finish. Store diemeter.

Catalog number	Diameter	Center Hole	Rows of Sewing	Layers	Shpg. wt.	Each
9 A 6494	4 in 6 in	34 in	2	32	2 oz 4 oz	\$0,37

Note: You can do a better job if you use the correct buffing compound on your buffing wheels. At the right you will find a complete assortment of buffing compounds for use on most metals and plastics. Order yours today.

P CRAFTSMAN Buffing Set. Set includes one 6-inch double thickness sewed muslin buffing wheel, with ½-inch center hole; one 6-ounce bar of rouge buffing compound; one 5-ounce bar of Tripoli brown buffing compound. Handy set for your shop.

9 A 2864—Shipping weight 1 pound 1 ounce. Set 90c

CRAFTSMAN Buffing Compound Bors. Sold individually. Each bar is 5½x13x1 inch in size. Actual weight of each bar 5 ounces. Ship-

Significant State of Significant States of Significant States of Significant States of Significant Sig

S CRAFTSMAN Buffing Compounds. Economical larger size bars, are  $7/4 \times 2/4 \times 1/2$  inches in size. Ideal size for industrial, hobby or work shop use. Made of highest quality materials. Each bar is individually packed in cardboard container.

42 . . SEARS, ROEBUCK AND CO. Zone 1



# Accessories for Lathes, Sanders, Polishing Heads, etc.

#### **Rubber-bonded Cut-off Wheels**

Aluminum oxide abrasive. 8-in. diam. by  $\frac{1}{2}$  in. thick. For  $\frac{1}{2}$ ,  $\frac{1}{2}$  or  $\frac{1}{2}$  in. thick. For  $\frac{1}{2}$ ,  $\frac{1}{2}$  or  $\frac{1}{2}$  in. shaft.

8 New Resinoid-Bonded Cut-Off Wheels. 8 in. diam.  $\frac{1}{2}$  in. thick. For  $\frac{1}{2}$ ,  $\frac{1}{2}$  or  $\frac{1}{2}$  in. shaft. State shaft diam. Shpg. wt. 1 lb.

9 A 6449—For tile, porcelain, etc. (aluminum oxide). Each \$1.29

9 A 6445—For cast iron, brick, concrete, etc. (silicon carbide). Each \$1.59

9 A 6445—For cast iron, brick, concrete, etc. (silicon carbide). Each \$1.59

#### **Bayflex Abrasive Wheels**

Safest all purpose grinding wheel made. It's cotton felted, aluminum oxide impregnated and resinoid bonded. Use to replace hack saw, file, sharpening wheel or circular saw. 1-in. hole. Bushings furnished for smaller shafts.

9 A 6428—State diameter, grit and hole size

| Shart History | Shart | Charles | Shart | Shar

Diam.	Thicknes		.P.M.*			Shpg.			
6 in	/16 in	1	0,000.	1	20	80	Z	\$	1.43
6 in	-399 in		0.000.		80	12	0Z		1./5
6 in	. 14 in		0,000.	1	24		D		2.10
7 in			8,500	11	20	12	0Z		2.85
7 in.,	32 in		9 500	1	24	1 lb	8 07		2.23
/ In.	Zia in		7 500	17	20	11	b.		2.29
8 in	32 in		7.500		80	.1 lb.	4 oz.		2.85
8 in.	1/8 in		7,500.		24	.1 lb.	8 oz.	-6	3,39
10 in	15 in		6,000		24	211	05		5.25
10 in	.14 in		6,000.		24	3 1	05		8.45

#### **Rubber Polishing Wheel**

D CRAFTSMAN. Made of rubber with the cutting abrasive distributed through it! For polishing and finishing all hard metals and plastics. Easy to shape for getting into difficult places. Ideal for rust removal, die work, deburring, putting a super-keen edge on knives, etc. ½-inch thick; ½-inch bore. Maximum speed recommended: 4-inch, 3800 R.P.M.; 6-inch, 2500 R.P.M. Choice of fine, medium or coarse grit. Please state grit wanted. 9 A 2928—4-inch diameter. Shipping weight 9 ounces....\$1.00

9 A 2929—6-inch diameter. Shipping weight 1 lb. 8 oz.....\$1.80

E Disc Cement. Holds sanding discs to metal or wood sanding plates. Non-drying. Choice of 4¾ or 16 oz. sticks.

9 A 2219—4¾ oz. Shpg. wt. 6 oz.29c 9 A 2229—16 oz. Shpg. wt. 18 oz.65c

#### Sanding Plates

Sanding Plates. Cast iron construction. Set screw provided to lock plate securely on spindle. Plate has one abrasive disc for sanding wood, attached. For extra abrasive discs see below. Be sure to check spindle size.

8-inch diameter. Fits woodwork

#### Flexible Sanding Plates

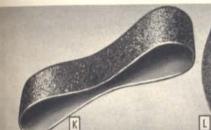
J Fit flexible shafts, polishing heads, lathes, electric hand drills, etc. or any other spindle with ½-inch x20 thread. One medium grit abrasive attached. For wood or metal. See below for replacement abrasives.

5½-inch diameter. ½-inch thick, flexible rubber pad, with 3½-inch diameter steel backing. Center-screw on hub keeps sanding disc from shifting. 9 A 2610—Shpg. wt. 13 oz. . . . . \$1.65

7-inch diameter. ½-inch thick, flexible rubber pad, with 4½-inch diameter steel backing. Hub center-screw keeps sanding disc from shifting. Takes regular or resin-bonded discs below. 9 A 2611—Shipping weight 1 pound 5 ounces. \$2.40

Replacement Sanding Discs. Fit 5½ and 7-inch flexible sanding plates shown above. Have medium grit abrasive. Ideal for use on wood or metal. Number 9 A 2612 replaces Sears old No. 2541; Number 9 A 2613 replaces Sears old No. 2545.

9 A 2612—5½-inch diameter. Shipping weight 2 oz . . . . . Pair 30c 9 A 2613—7-inch diameter. Shipping weight 3 oz . . . . . Pair 45c















Sanding Belts. Endless construction. For sanding wood or metal. In choice of fine, medium or coarse grit. State grit wanted when ordering.

Resin-bonded Abrasive Discs. Outlast glue-bonded discs from 2 to 2½ times! Won't "soften up" under high speeds. Fine for curved surfaces. Made of aluminum oxide grit, firmly bonded to pliable fiber back. 7-inch discs come in No. 24, 36, 50 or 80-grit; 9½-inch discs in No. 24, 36, or 50-grit. Please state grit wanted.

7-inch discs	Center hole	Shpg. wt.	Each
9 A 2220			30c
91/s-in. discs	Center hole	Shpg. wt.	Each
9 A 2221	1/2 inch	6 oz	39c

Fiber Backing Pads. Used for backing up abrasive discs for more rigidity. With ½ or ¼-inch center hole. Please state center hole size wanted.

9 A 2225 -7-inch diameter. Shipping weight 4 oz. . Each 55c 9 A 2226 -9 1/8-inch diameter. Shipping weight 5 oz. Each 68c

N Replacement Abrasive Sanding Discs.
Made of aluminum oxide on paper. Ideal for sanding either wood or metal. Six discs of same grit size in package. Choice of fine, medium, or coarse grit. State grit size wanted.

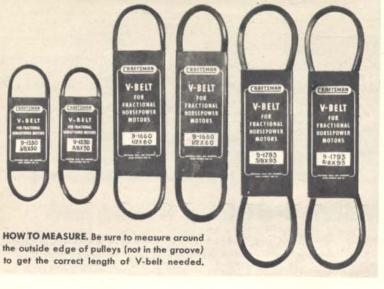
9 A 2532—6-inch diameter. Shipping weight for package of six, 6 ounces.
Package of 6 fine grit for ... 25c
Package of 6 medium grit for ... 28c
Package of 6 coarse grit for ... 35c

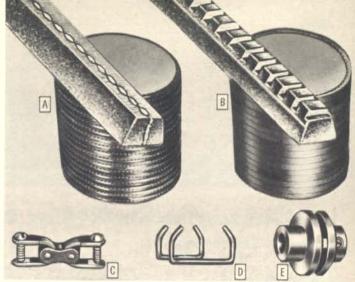
 Package of 6 fine grit for
 68c

 Package of 6 medium grit for
 80c

 Package of 6 coarse grit for
 \$1.00

S CRAFTSMAN quality 3-jaw Chucks . . . screw-on type. Hardened steel jaws. Precision made jaws center accurately to close tolerance. Knurled for firm grip. Check your spindle size before ordering. Topped to fit ½-inch x20 thread spindles.





# More pulling power, less frictional loss with [RAFTSMAN V-Belts

Craftsman V-Belts are expertly made from the finest materials available. Each belt has an extra heavy closely woven cotton jacket wrapped around pliable, heat resistant rubber. Reinforcing cords pre-treated in liquid rubber.

#### 1/2-inch V-Belts

CRAFTSMAN quality. Correct size for most applications with V-pulleys, 2-inch diameter or larger. Be sure to see "How to Measure"...explained above. (000000)

Catalog no.	Length	Shpg. wt.	Each
9 A 1622	22 in	4 oz	51c
9 A 1624	24 in	4 oz	52c
9 A 1625	25 in	4 oz	53c
9 A 1626	26 in	4 oz	54c
9 A 1628	28 in	4 oz	55c
9 A 1629	29 in	4 oz	56c
9 A 1630	30 in	5 oz	57c
9 A 1631	31 in	5 oz	58c
9 A 1632	32 in	5 oz	60c
9 A 1633	33 in	5 oz	62c
9 A 1634	34 in	6 oz	63c
9 A 1635	35 in	6 oz	64c
9 A 1636	36 in	6 oz	65c
9 A 1637	37 in	6 oz	67c
9 A 1638	38 in	7 oz	69c
9 A 1639	39 in	7 oz	71c
9 A 1640	40 in	7 oz	73c
9 A 1641	41 in	7 oz	75c
9 A 1642	42 in	7 oz	77c
9 A 1643	43 in	7 oz	79c
9 A 1644	44 in	7 oz	81c
9 A 1645	45 in	7 oz	82c
9 A 1646	46 in		83c
9 A 1647	47 in	7 oz	84c
9 A 1648	48 in	7 oz	85c
9 A 1650	50 in		88c
9 A 1651	51 in	7 oz	90c
9 A 1652	52 in	7 oz	92c
9 A 1654	54 in	7 oz	94c
	56 in	8 oz	97c
	58 in	8 oz	\$1.00
		8 oz	1.03
9 A 1662		8 oz	1.06
9 A 1664		8 oz	1.09
			1.12
			1.39
9 A 16100	100 in	11 oz	1.59

For Easy Terms see inside front cover

	1	ģ-	in.		3
87	0 0	0	03	5	5
1.				1	1
16				14	

#### 3/8-inch V-Belts

CRAFTSMAN quality. Correct size for use on drives over small diameter pulleys. Please be sure to see "How to Measure"... exto see "How to plained above.

Cat. no.	Length	Shpg. wt.	Each
9 A 1520	20 in	4 oz	49
9 A 1522	22 in	4 oz	500
9 A 1524	24 in	4 oz.	520
9 A 1526	26 in	4 oz.	536
9 A 1528	28 in	4 oz.	540
9 A 1530	30 in	4 07.	550
9 A 1532	32 in	4 oz	570
9 A 1534	34 in	4 oz.	600
9 A 1536	36 in	4 07	636
9 A 1538	38 in	4 oz	650



#### 5/8-inch V-Belts

CRAFTSMAN quality. For heavier drives over mini-mum pulley diameter of 3 inches. Extra heavy duty. Machines perform at top efficiency.

Shpg. wt. | Each

9 A 1/34	34 in	5 OZ	79c
9 A 1736	36 in	5 oz	83c
9 A 1738	38 in	5 oz	87c
9 A 1/40	40 in	6 oz	92c
9 A 1742	42 in	6 oz	98c
9 A 1743	43 in	8 oz	\$1.02
9 A 1744	44 in	8 oz	1.04
9 A 1746	46 in	10 oz	1.06
9 A 1750	50 in	10 oz	1.19
9 A 1752	52 in	11 oz	1.25
9 A 1754	54 in	11 oz	1.29
9 A 1771	71 in	14 oz	1.65
9 A 1778	78 in	15 oz	1.85
9 A 1788	88 in	1 lb. 2 oz	2.05
9 A 1793	93 in	1 lb. 3 oz	2.09
9 A 17100	100 in	1 lb. 4 oz	2.30
9 A 17108	108 in	1 lb. 5 oz	2.50
			-

#### Leather V-Belting

A Use this fractional horsepower plain leather V-belting for rapid replacements on your power tools, and other machines. No need to remove machinery to replace belt. Made of two thick plies of tough, rugged oak-tanned leather cemented together and then sewn down the center. Steel wire hook is included with every length. with every length.

9 A 2777—Please be sure to state width and length wanted.

⅓-inch width. Shipping weight per foot 3 ounces....... Per inch 2c 1/2-inch width. Shipping weight per foot 4 ounces......Per inch 3c %-inch width. Shipping weight per foot 5 ounces..... Per inch 31/2c

#### "Notched" V-Belting

B Notched V-belting made of tough, strong oak-tanned leather. Fine grade of leather and expert tanning make this belting extremely flexible. Notches are cut crosswise in under surface. Gives belt greater flexing ability and more positive, non-slip-grip contact with the pulleys. Ideal for fractional horsepower drives. Heavy steel wire hook is leys. Ideal for fractional horsepow-er drives. Heavy steel wire hook is included with every length. Be cer-tain to measure carefully the length around the outside of your pulleys (not in grooves) to determine the length needed.

9 A 2778—Please be sure to state length and width wanted.

½-inch width. Shipping weight per foot 3 ounces. . . . . . Per inch 3€ 5/8-inch width. Shipping weight per foot 4 ounces..... Per inch 41/20 9 A 2779-3/a-inch oak-tanned leather V-belting. Similar to above but not notched. Shipping weight per foot 3 ounces......Per inch 2c

#### V-belt Couplers

G Here's the ideal way to shorten old leather V-belts or to couple together new ones. Coupler consists of roller chain link between two bails. Will not cause additional vibration. So simple and easy to install. Use for 1/8-inch, 1/2-inch or 5/8-inch V-belting. 9 A 2842-Shpg. wt. 1 oz . . 25c

#### Wire V-Belt Hooks

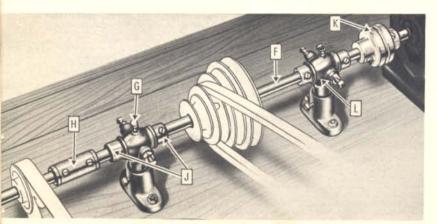
D Simple and easy to use. Just punch holes into belt, insert hook and clinch. That's all there is to connecting leather V-belt sections when you use these convenient wire belt hooks. Made of tough steel music wire. Makes a safe de-pendable connection. Shpg. wt. of six 1 oz.

9 A 2847—State size wanted Small size. For % or ½-inch belt. ... Each 1c

#### Flexible Coupling

The ideal coupling to use where motor is connected directly to a machine. This sturdy flexible coupling connects motor and machine shafts, and allows for slight misalignment between them. It helps prevent wear on the bearings which might result if a rigid coupling were used. Die cast metal construction. Accurately machined and well finished. Available for use with ½, ¾ or ¾-inch shafts. Please state bore size wanted when ordering. Shipsize wanted when ordering. Shipping weight 12 ounces. 9 A 2840 ..... Each 55e

## Line Shaft Accessories . . accurately machined . . give long, efficient service



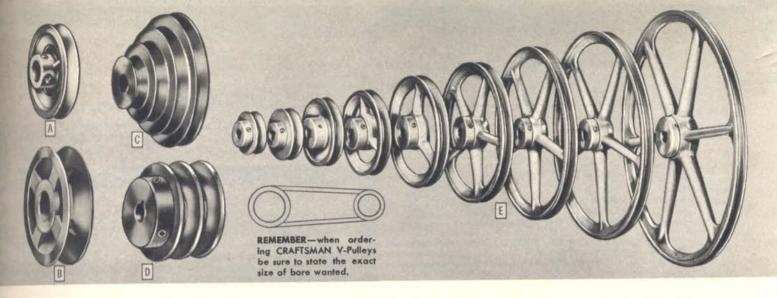
A line shaft is used to drive a group of power tools from one permanently mounted motor. In such a set-up, there is always some loss of power in the various belts and bearings. Consequently, we recommend a ½-H.P. motor or larger to drive tools from a line shaft.

Line shofts come in three sizes: ½-in. for light tools; ¾ and ¾ in. for heavier machines and larger motors. Oil cups easily installed in place of plugs. Rigid couplings are frequently used for connecting sections of line shafting. Line shoft collars prevent end-wise "drift' of shaft. Flexible couplings are used to connect motor shaft to a line shaft. Self-adjusting for slight misalignment. Bronze bearing hangers are adjustable to permit perfect shaft alignment. ½-in. hangers should be spaced every 18 inches; ¾-in. hangers every 24 inches.

When your line shaft is set up oil frequency.

When your line shaft is set up, oil freely and be sure it is perfectly in line and turns easily before turning on motor.

Catalog number		Shpg. wt.	Each
F 9 A 2833	34-inch x 24-inch Steel Shaft	1 lb. 15 oz	\$0,3
99 A UZ834	12-inch x 48-inch Steel Shaft.	3 lbs	
99 A 02830	%-inch x 48 inch Steel Shaft	5 lbs	9
6 99 A 02835	inch x 48-inch Steel Shaft	7 lbs	13
H 9 A 2820	. Oil Cups	1 oz.	
9 A 2839	. 3/2-inch Rigid Coupling	5.07	3
	. 1/2-inch Line Shaft Collar	2 oz	
9 A 2825	%-inch Line Shatt Collar	2 04	1 1
KII 9 A 2840	Flexible Coupling (Specify 1/6, 3/6 or 3/4 inch)	12 07	5
9 A 2828	14-inch Bronze bearing Shaft Hanger	1 lb. 8 oz	1.5
9 A 2829	34-inch Bronze bearing Shaft Hanger	1 lb. 12 oz	1.9



## RAFTSMAN V-Pulleys are available for most power tools

Craftsman pulleys are scientifically designed for greatest working efficiency and are carefully and accurately made to give you top working performance from your machinery or power tools. All the belt grooves are painstakingly machined to run true. All bores are reamed to exact size. Diameters given in the table listings below refer to outer edge of pulleys, not to bottom of the groove. Before ordering, carefully check diameter and bore size wanted.

#### CRAFTEMAN single groove V-Pulleys

Made of tough alloy die cast metal. Strong flanges and hubs; machined grooves and reamed bores. Two slotted head, hardened setscrews insure positive locking of pulley on shaft. For %-(O section) or ½-(A section) inch wide V-belts, except 9A2800, which is for use with %-(O section) inch belt only. State bore size.

Cat. No.	Diam.	Bore, inch	Shpg. wt.	Each
9 A 2800 9 A 2801 9 A 2802 9 A 2803 9 A 2804 9 A 2805 9 A 2806	1½ in 2 in 2½ in 3 in 4 in 5 in 6½ in	12, 56 12, 56 15, 56, 54 15, 56, 54 15, 56, 54	3 oz 5 oz 6 oz 7 oz 10 oz 15 oz 11b. 6 oz	. 320 . 380 . 420 . 480 . 600 . 750 \$1.15

#### **CRAFTEMAN hubless V-Pulleys**

B Permit use of pulleys side by side for multiple drives. Sturdily built of tough alloy die cast metal. Machined grooves and reamed bores. Two slotted head, hardened setscrews lock pulley on shaft. For ½-(O section) or ½-(A section) inch wide V-belts. Store

Cat. No.	Diam.	Bore	Shpg. wt.	Each
9 A 2901 .	.2 inches .	34, 5% inch	6 ounces .	45c
9 A 2902.	.21/2 inches .	1/2, 5/8, 3/4 inch .	11 ounces	

#### **CRAFTSMAN** cone type V-Pulleys

Use in pairs for variable speed applications. Made of tough alloy die cast metal. Three and four step. Two slotted head hardened setscrews lock pulley on shaft. For \( \frac{4}{7}\) (4-(0) section) or \( \frac{4}{7}\) (7-(A) section) inch wide V-belts. Have \( \frac{4}{7}\), \( \frac{4}{7}\) or \( \frac{4}{7}\)-inch bore. State bore size.

Cat. No.	Size	Diam., step, in.	Shpg. wt.	Each:
9 A 2788	33% in		1 lb	\$1.05
9 A 2792.	.4 in	4, 33/8, 25/8, 2	1 lb. 10 oz	1.30

#### **CRAFTSMAN** two-groove V-Pulleys

Made of heavy cast iron. Balanced and true running, strong enough for heavy production work. Use on electric motors or gas engines on industrial, farm, workshop or household machines. Standard keyways provided in all bores listed in table below. Two hardened, hollow head setscrews. With wrench. For V-belts ½ (A section) or ¾ (B section) inch wide. State bore size wonted.

Cat. No.	Diam.	Bore, inch	Shpg. wt.	Each
9 A 2940 9 A 2941	3 in 4 in 5 in		2 lbs. 11 oz 4 lbs. 1 oz 4 lbs. 9 oz	\$2.80
9 A 2942 9 A 2943 9 A 2944	6 in	1, 13/16	6 lbs. 6 oz 9 lbs. 11 oz	4.50
9 A 2945 9 A 2946	10 in	1 1876	11 lbs. 8 oz 13 lbs. 15 oz	6.7

#### CRAFTEMAN single-groove V-Pulleys

Made of heavy cast iron. Heavy duty for production work in the shop, household or on the farm. Use to replace single groove V-pulleys on any type electric motor or gas engine. Positive grip grooves are expertly machined and bores are accurately reamed. CRAFTSMAN single groove V-pulleys have slotted-head, hardened setscrew. Standard keyways in %-inch or larger bores. The grooves fit V-belts %-inch (0 section) or ½-inch (A section) wide. Order by cotalog number and please remember to state clearly the size of bore which you require.

Cat. No.	Diam.	Bore, inch	Shpg. wt.	Each
9 A 2880	13/2 in		9 oz	45c
9 A 2881	2 in	. 1/2, 1/8		52c
9 A 2882	2½ in	1/2. 5/8. 3/4		60c
9 A 2883	3 in		1 lb. 7 oz	70c
9 A 2884	4 in		2 lbs. 3 oz	90c
9 A 2885	5 in		2 lbs. 7 oz	\$1.00
9 A 2886	61/2 in		3 lbs	. 1.20
9 A 2808	8 in		3 lbs. 15 oz	1.65
9 A 2810	10 in		4 lbs. 7 oz	
9 A 2812	12 in	1/2, 5/8, 3/4. 1	5 lbs. 11 oz	2.40
9 A 2814	15 in		9 lbs. 11 oz	. 4.85

CRAFTSMAN Pulleys and V-Belts save you time and money! They transmit maximum power with minimum friction loss and slippage . . . less vibration and faster pickup. Use CRAFTSMAN single or double groove V-pulleys on bench saws, band saws, builders saws, etc. CRAFTSMAN cone type Vpulleys give multiple speeds when used in pairs on jig saws, lathes, etc.

#### **Table of Pulley Speeds**

Use this table to determine the speed of your machine with varying sizes of motor and machine pulleys. Figures given are for use with belt at proper tension and a standard motor speed of 1750 R.P.M.

Diam. of Driving or Motor Pulley	Diameter in inches of Machine or Driven Pulley									
	11/2	2	216	3	4	5				
11/2 inches.	1725	1290	1030	860	645	520				
2 inches	2300	1725	1380	1150	860	690				
21/4 inches.	2890	2160	1725	1440	1080	860				
3 inches	3450	2590	2070	1725	1290	1030				
4 inches	4600	3450	2760	2300	1725	1380				
5 inches	5750	4310	3450	2870	2160	1725				
61/2 inches	7460	5600	4490	3740	2800	2240				

EXAMPLE-the machine has a 2-in. pulley and should run 3450 or 3500 R.P.M. What size pulley should be used with a 1750 R.P.M. motor? From the above table, follow down the vertical 2-in. column to the speed of 3450, then to the left in column headed "Diameter of Driving or Motor Pulley." The answer is a 4-inch diameter pulley is required.

#### Hollow-Head Setscrews, Wrenches

F Hollow-Head Setscrews. Take the place of ordinary setscrews. Can be screwed down flush with the surface. Made of tough alloy steel, Shipping weight each 2 concess.

9 A 2809—Please state diameter and length.

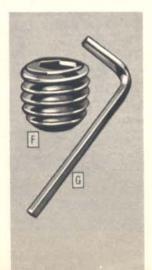
Diameter	Length	Threads to in.	Each
14 inch	1/4 inch	20	5c
1/2 inch	36 inch	20	5c
Siz inch	5/16 inch	18	5c
% inch	1/2 inch	18	5c
3% inch	% inch	16	5c

Wrenches for Hollow Head Setscrews. For above setscrews. Made of hardened and tempered tool steel. Shipping weight

each 1 oz. 9 A 2813—Individual sizes. Please be sure

10 31	die see a delli	٠,	••																				
For	4-inch screw.				٠		4						Ť					٠					90
For	6-inch screw					,	٠	٠	7						è		à				è	- 3	)C
For	8-inch screw.	ě.				+		٠		÷		-			٠					٠	٠	1	30
101	16-inch screw			•	•		1		1	7			3	7	•	*	۳	7	-	*	Τ.	i	Je.
101	-inch screw.					A				۰	4 4		٠		*		+	٠		4	+	4.5	,,,

Shop at Sears and save! Buy the tools you need on Sears convenient Easy Terms ... See inside front cover for details.



#### **CRAFTSMAN Pulley Remover**



Gives a snug and evenly distributed non-slip grip.

Professional quality. An excellent sheave and pulley remover for removing small V-drive pulleys when frozen fast on electric motors or other power tool shafts and for removing single or multiple drive sheaves

Fits single or multiple groove pulleys, gears, bearings, etc. Eliminates the need for pulling on outer flange. So simple and easy to operate. Just clamp down in V-groove of sheave or pulley. ... the pulling strain is evenly distributed around a great part of the circumference. Gives a positive non-slip grip. Has capacity of 1½ to 4½ inches. Strong steel construction.

One of the handlest tools for the home workshop or for the man who does set-up and mechanical repair work. The perfect tool for solving many service and maintenance problems. Shipping weight 4 lbs. 9 A 4696—Pulley Remover...... \$2.60



1 POWER TOOL . . 45

## "EASI-BILD" full size Patterns

Just 3 simple steps . . . save money, time and effort . . .



#### TRACE

Place pattern on wood and trace with pencil



**CUT OUT** 

Saw along traced lines with power or handsaw



#### ASSEMBLE

Put together according to easy-to-follow directions

NOW YOU can easily make your own household equipment, toys for the children, lawn or porch furniture, and gifts for your friends . . . with "Easi-Bild" full size Patterns. Build your own home, garage, poultry house and many other necessary out-buildings by using "Easi-Bild" Patterns.

Here's the ideal way to save money and have fun doing it. You'll have a great time making any of these things. Anyone who can drive a nail can build them. It's that simple! "Easi-Bild" Full Size Patterns take all the mathematical mystery out of building furniture, toys, etc. It's the dress pattern idea applied to the flat surface of lumber.

Just three simple steps as described above . . . trace, saw and assemble. No hard-to-read blueprints . . . no puzzling scale drawings . . but, actual full-size patterns. Every pattern contains a list of needed materials, recommended kind of wood, easy-to-follow, step-by-step directions and assembly illustrations . . even shows you where to use screws, nails, bolts, etc.

The many things YOU can build with these patterns are shown on these pages, set up. Look them over carefully now and decide the patterns you want. Lumber and materials not included. Price and pattern number listed below each pattern. Postpaid. (Shipping weight 6 ounces.)

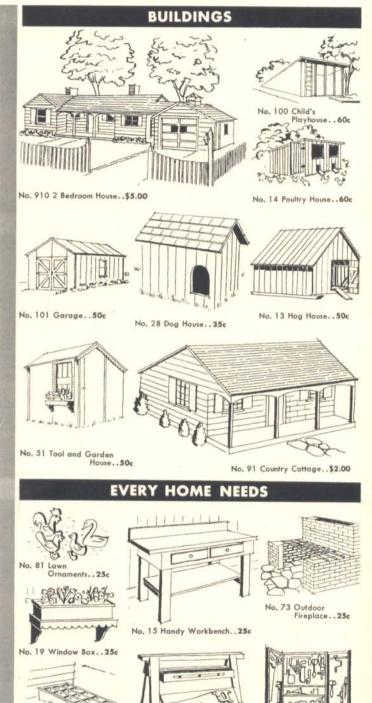
9 A 2990—"Easi-Bild" Full Size Patterns. State pattern number wanted.

#### DIDD HOUSES



#### LAWN AND PORCH FURNITURE





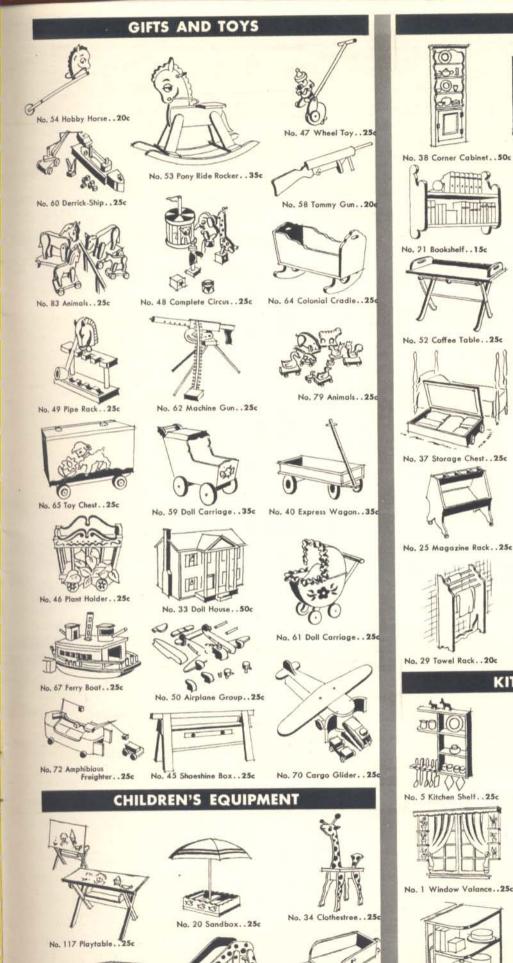
No. 85 Utility Boat .. \$1.00

No. 12 Garden Hotbed . . 25c

No. 44 Sawhorse Tool Chest. . 35c

No. 71 Tool Chest . . 25c

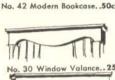
No. 68 Single or Double Bed. . 25c



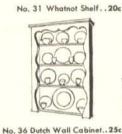
No. 77 Boat Sandbox..35c No. 63 Child's Slide..50c No. 66 Wheelbarrow..25c

# INTERIOR





No. 35 Whatnot Shelf. . 20c





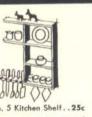




No. 23 Fireside Bench.. 25c

No. 24 Wall Shelf .. 25c

# KITCHEN EQUIPMENT

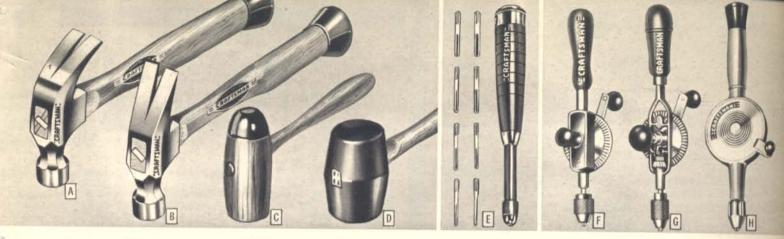






No. 80 Service counter . . 60c

No. 3 Kitchen Unit . . 50c No. 6 All Purpose Shelf . . 25c



# Quality Hand Tools make work easier, faster

#### **CRAFTXMAN Hammers and Mallets**

CRAFTSMAN Hammers. Mirror polished heads, drop forged from "Super-Tuff" steel. Claws accurately spaced. Faces beveled to resist chipping. White hickory handles, double steel wedged in tapered eye. Flared rubber tips on handles.

9 A 3814—Curved Claw Carpenters' Hammer. State size wanted. Size 2. 13-ounce head. Shipping weight 1 pound 12 ounces\$2.25
Size 2. 13-ounce head. Shipping weight 1 pound 12 ounces \$2.25
Size 11/2. 16-ounce head. Shipping weight 2 pounds 2 ounces 2.25
T 0 4 2014 5: 11: 5: (0:11: 0: 0: 0: 0: 0: 0: 0: 0: 0: 0: 0: 0: 0:

- B 9 A 3816—Stroight Clow (Rip) Hommer. Same quality as above. Size 1½: 16-oz. head. Shipping weight 2 lbs. 2 oz. \$2.25 9 A 3809—Stroight Clow Trodesmon's Hommer. Same quality as above. Size 1. 20-ounce head. Shipping weight 2 lbs. 6 oz. \$2.35
- CRAFTSMAN Rubber Mallets. Rubber composition head. 10-in. hardwood handle.

   9 A 4579—12-ounce head. Shpg. wt. 1 lb.
   \$1.15

   18-ounce head. Shpg. wt. 1 lb. 6 oz.
   1.35

#### **Push Drill**

E CRAFTS - \$255 streamlined design. Precision machined bronze spirals give smooth action. 4jaw chuck of hardened steel holds drill points firmly. Heavy chrome plated finish. Blue enameled handle is grooved to prevent elimina. prevent slipping. Complete with eight drill points, sizes 1/16 to 11/64 ths in., in magazine type handle. Over-all length 9 in.

9 A 4216—Shipping weight 1 pound.....\$2.55

#### CRAFTSMAN Hand Drills

F Streamlined die-cast frame. Double pinion gear. Machine cut pinion and gear.

3-jaw chuck for round shank drill up to ¼ in. Hardwood handle, mahogany finished. Over-all length 12 in.

9 A 4243—Shpg. wt. 2 lbs. 10 oz.......\$2.45







#### **CRAFTSMAN Screwdrivers**

Heavy duty Screwdrivers.
"Super-Tuff" steel blades.
Amber color plastic handles.
Square stock blades.
9 A 4148—State size worded.

Blade, in.   Shpg. wt.   Each								
		Each						
4x1/4	5 oz	59c						
4/2×3/18	4 0Z	55c						
6x14	6 oz	75c						
	12 oz							
9x3 10	10 oz	69c						
12x14	10 oz	95c						
12x3/6	16 oz	\$1.19						

K Phillips-type Screwdrivers.
"Super-Tuff" steel blades;
amber color plastic handles.
9 A 4129—State size wanted.

Size	Blade	Shpg. wt.	Each			
1		4 oz	59c			
3	4-in	6 oz	75c			

Screwholding Screwdrivers. Spring steel clips hold screw to "Super-Tuff" steel blade. Shockproof, amber-colored plastic handles.

y A 4112—State size wanted.							
Blade, in.	Shpg.wt.	Each					
21/4x1/8	4 oz	45c					
4x18	5 OZ	490					
5x 3 16	6 oz	69c					
/X 18	8 oz	79c					

Automatic Screwdrivers and Accesso-Automatic Screwdrivers and Accessories. Professional quality; for heavy duty use. Polished steel frames. Precision machined, hardened "Super-Tuff" steel spirals give powerful action. Drive or draw screws simply by pushing on handle. Left or right hand ratchet or can be set rigid. Comes complete with three bits (small, medium and large size).

M 9 A 4138—Standard size. Straight hardwood handle. Length extend-ed with bit 18% inches. Shipping weight 1 lb. 8 oz..... \$3.75

9 A 4143 — Chuck and 8 Drills. (Not shown.) Converts 9A4138 and 9A4140 screwdrivers (above) into drills. Not suitable for use with 9A4134. Eight drills, ½6 and ½64 inch. Shpg. wt. 3 oz..... 95c

#### **Combination Square**

#### **DUNLAP Sanding Block**

Sanding Cloth Refill for above sanding block. 30x15%-in. rolls, medium grit. 9 A 3688—Shpg, wt. 3 oz.....3 rolls for 25c

#### Self-centering Punch

S CRAFTSMAN. Steel; knurled for sure grip. Nickel plated. Length 3 in. 9 A 4282—Shpg. wt. 4 oz. . . . . Each 25c

#### CRAFTEMAN Rasps

T Shoe Rasps. Half round. Half surface rasp cut, half file cut. State size.

Length. 8-inch 10-inch Shpg. wt. 3 oz. 6 oz. 9 A 6777. 45c 65c

# | Half round Rasps. Tapered sides. 9 A 6776—State length wanted. | Length | Shpg. wt. | Each | | S-inch | 10 oz | 69c | | 10-inch | 14 oz | 85c | | 12-inch | 1 lb. 4 oz | \$1.15

#### **Wood Dowel Assortment**

V For model building, furniture repairing, etc. 14 sizes, ¼ to ¾ in. diameter. 16 in. long. Clear-grain hardwood.
9 A 2909—Shpg. wt. 14 oz...... Pkg. of 14....35c

#### **CRAFTSMAN Sharpening Stone**

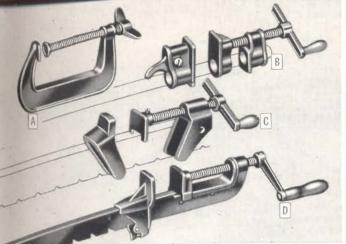
W Keep your tools sharp. Vitrified silicon carbide. Fine grit one side; coarse grit other side. Pleose stote size. 9 A 6440—Size 5x2x¾ in. Shpg. wt. 12 oz. 98c Size 6x2x1 in. Shpg. wt. 1 lb. 31.19 Size 7x2x1 in. Shpg. wt. 1 lb. 8 oz. 1.35

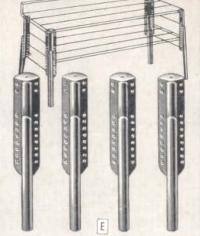
#### **Medium Fine Slip Stone**

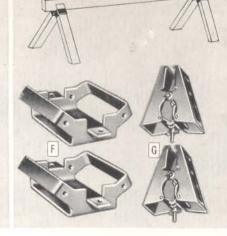
#### **CRAFTSMAN Lubricating Oil**

#### Stop-Rust . . . safe to handle

48. SEARS, ROEBUCK AND CO. Zone 1







# Quality Accessories for your power equipment

#### **Heavy Duty Clamps**

with Acme- threaded screw. Self-adjusting swivel head.

9 A 6667-Please state size

Opens to	Shpg. wt.	Each
3 inches	.11b. 8 oz	
4 inches	2 lbs, 2 oz 2 lbs, 8 oz	1.00
5 inches 6 inches	3 lbs. 2 oz	1.30
8 inches	.4 lbs. 8 oz	1.80

Gluing Clamp. Wood bar type. For any length wood bar. 13¢ x 23½ inches. Malleable iron. Sliding jaw has 13¢ x 13¢ inch face. Crank adjustment. Shpg. wt. 4 lbs. 8 oz. .....\$2.10 B Gluing Clemp. Adjustable pipe style. Use with any 34-inch threaded pipe. Malleable fron. Convenient crank adjustment. Sliding jaw has 134x134-inch face; handy lever lock. With cap for end of pipe; without pipe. Shpg. wt. 3 lbs. 14 oz. 9 A 6674. \$2.45

D Cabinet Makers' Steel Clamp. T-bar type. Bar is 1½x½x 3/16 in. Sliding jaw has 1½-inch face; locks in notches.

99 A 06676-Please state size

Opens to	Shpg. wt.	Each
3 feet 4 feet	8 lbs	\$4.50 4.98

#### **CRAFTSMAN Bench Leg Set**

Now you can build a strong, rigid work bench, machine table, or lathe bench with Craftsman steel legs and your own lumber. Each leg is made from one piece of extra heavy cold rolled steel; punched at top for attaching to bench top; punched at bottom for fastening to floor or for attaching casters. Each leg has perforations enabling you to install lower shelf or cross braces at 6 different heights. Side boards may

be added if desired.
Set includes 4 steel bench legs with shelf support brackets; lag screws, cadmium-plated bolts, lock washers and nuts for fastening brackets. Instruc-tions. Gray enameled finish. Wood parts not included. 99 A 02732-Height 26 in. Shpg. wt. 17 lbs......\$5.50 99 A 02731 - Height 31 in. Shpg. wt. 18 lbs..... 5.50

#### Sawhorse Brackets

Two types for making your own sawhorses quickly and \$ 30 easily. Lumber not included.

F For use with 2x4's. Made of heavy gauge, rust-resistant plated steel. Elec-

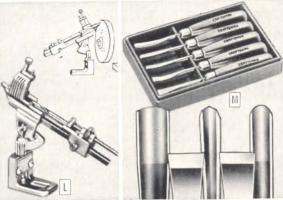
G New type. Needs no nails, screws or bolts. Rust-resistant plated steel.

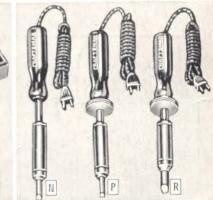
9 A 2848—For 1x4's. Shipping weight 6 pounds. Pair \$2.60 6 pounds.

9 A 2849-For 2x4's. Shipping weight 7 pounds.... .. Pair 2.95









#### **ERRFTSMAN Circle Cutters**

For small jobs. Tapered square shank for stand ard bit brace. Cuts hole 1 to 5½-inch diameter. Easy adjustment. Removable high speed steel bit. 9 A 3640—Shipping weight 10 oz. . . . . . . . . . . . . \$2.29

Heavy duty for larger jobs. Has ½-inch shank for use in drill presses or electric drills. Easy, quick adjustment. Cut holes 2 to 8-inch diameter, up to 1-inch deep; in sheet steel, aluminum, brass, wood, plastic, fiber, etc. For pipe or ventilator holes; instrument panels on radios, autos, etc. With removable high speed steel bit.

9 A 3641—Shipping weight 10 oz. \$4.50

#### **CRAFTSMAN Masonry Drills**

| Made of steel with carbide tips. Accurate sizes. New type, with spiral flutes for faster, cleaner cutting. Drills stone, marble, concrete, etc. Round shank for use with electric or hand and breast drills.

9 A 6730 State size wanted when ordering.

Size	Shank	Length	Shpg. wt.	
34-in	. 3/16-in	4 in	4 oz	1.55
Ma-in.	34-in	4 in	6 oz.	1.69
19-In	3g-in √g-in	6 in	. 10 oz.	1.95
Ac-in	Lo-in	6 in.	. 12 oz.	3.19

#### **CRAFTSMAN Drill Grinding Attachment**

There has been a tremendous demand for a moderately priced tool of this type! Now you can repoint your drills with factory accuracy right in your own shop. Drill manufacturers always recommend use of drill grinding attachments and advise avoiding hand grinding. Gives more accurate points for sharper, smoother drills.

points for sharper, smoother drills.

Precision built with strong, non-rusting die cast aluminum frame. Overall height 7 inches. Designed to give exceptionally accurate adjustments...may be adjusted for all popular drill point angles, including countersinks. It's amazingly easy and simple to operate. Complete easy-to-understand instructions included with each outfit.

Will handle twist drills of the following sizes: 1/4-inch to 3/4-inch fractional; No. 1 to No. 30 number size; A to Z letter size. 30 millimeter to 19.0 millimeter metric size.

size; 3.0 millimeter to 19.0 millimeter metric size.

#### **CRAFTSMAN Wood-Carving Tool Set**

M A great favorite with professional craftsmen, model M A great favorite with professional craftsmen, model makers and hobbyists for carving models, plaques, book ends, jewelry boxes, etc. Also for cutting linoleum, printing blocks, etc. Set includes one ½-in. bent gouge, one ½-in. bent chisel, one ¾-2 in. "U" tool, one ¾-1-n. straight chisel, and one ¾-2 inch veining tool. Blades are 2½-in. long, and are forged from high quality heat treated steel that takes and holds a razor-keen edge . . . will withstand repeated sharpenings. The comfortable 3¾-inch smooth-finished hardwood handles have sturdy metal ferrules. The 5-piece set comes packed in special cardboard box.

9 A 2899-Set of 5 tools. Snipping weight 13 ounces. . . . \$3.25

#### **CRAFTSMAN Soldering Irons**

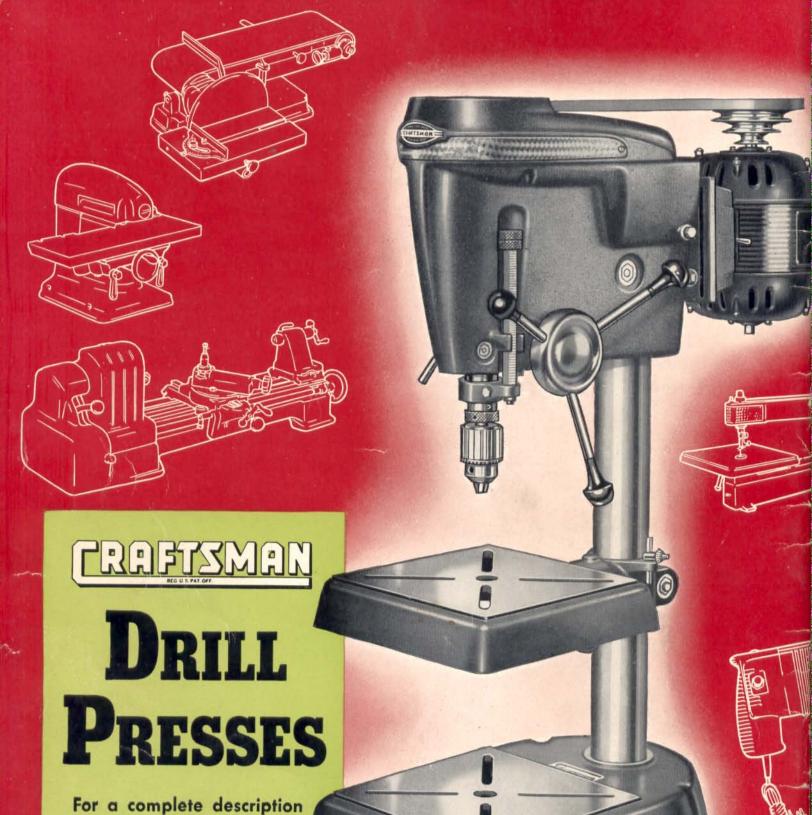
N 100-watt specialists' soldering iron. Approved by Underwriters' Laboratories, Inc. For electrical and radio workers who do delicate soldering jobs. 2½-0z. replaceable insert-type solid copper tip: 434 in. long. Heat concentrated at point by Nichrome element wound on Allegheny steel core insulated with mica. Hardwood handle. 6-foot insulated cord with plug. For any 110-120 volt current. 9 A 5381—Shpg. wt. 1 lb. 8 oz... Each \$4.10

150-watt general purpose soldering iron. Approved by Underwriters' Labs., Inc. 2½-0z. replaceable insert-type solid copper tip; 4½ inches long. Can be filed to any shape. Nichrome element wound on mica insulated Allegheny steel core, concentrates heat almost instantly at point. 3 cooling fins. Hardwood handle. 6-foot insulated cord with plug. For any 110–120 volt current.

9 A 5382—Shpg. wt. 1 lb. 8 oz.... Each \$4.95

R 200-watt heavy duty soldering iron. Approved by Underwriters' Laboratories, Inc. 6-ounce inserted solid copper tip; length 4½ in; diameter ½ in. Pull out as it wears down. Blunt end for "running" seams. File to any shape. Heat quickly concentrated at point by Nichrome element on mica insulated Allegheny steel core. 3 cooling fins. Hardwood handle. 6-ft. insulated cord with plug. For any 110-120 volt current. 9 A 5383—Shpg. wt. 1 lb, 8 oz. . . . Each \$5.45

Zone 1 49 . . POWER TOOL



SEARS, ROEBUCK and CO.

of **CRAFTSMAN** Drill Presses and accessories, turn to pages 18, 19, 20 and 21

Satisfaction Guaranteed or Your Money Back . . .

ROSE TOOLS INC