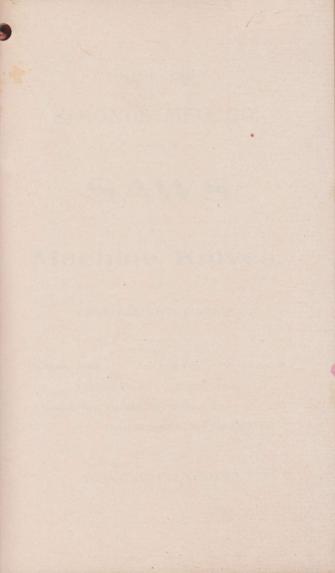


THE SIMONOS KNIFE







# PRICE LIST

# SIMONDS MFG. CO.

MAKERS OF

# SAWS

AND

# Machine Knives.

ALSO.

#### CRUCIBLE SHEET STEEL.

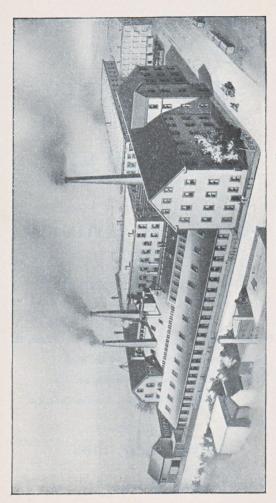
Fitchburg, Mass. New York City. Chicago, III.

Portland, Ore. Seattle, Wash.

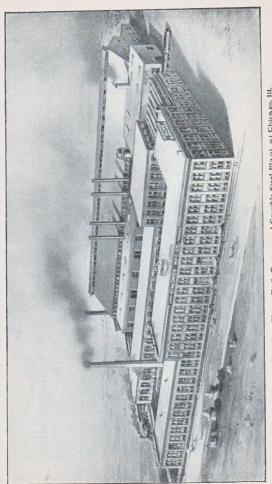
Simonds Mfg. Co., Ltd., New Orleans, La.

Simonds Saw Co., San Francisco, Cal.

NOVEMBER, 1904.



Simonds Mfg. Co.'s Saw and Knife Works at Fitchburg, Mass.



Simonds Mfs. Co.'s Saw Works, Knife Factory and Crucible Steel Plant, at Chicago, III.



IN offering you our 1905 catalogue and price list, we request your careful perusal of its contents. We have added largely to our list of manufactures, and now offer you a complete line of Saws, including Inserted Point and Solid Tooth Circular Saws, Band Saws, Cross-cut Saws, Hand Saws and Mill Saws, also, all kinds of Machine Knives, such as Paper Knives, Shear Blades, Leather Splitting Knives, Belt Knives, and all kinds of Woodworking Knives. In fact, our line consists of such goods as should appeal to all interested in the use or disposal of Saws or Machine Knives.

In placing a line of Hand Saws before the public, we believed there was an unfilled place for Simonds quality, and our success has greatly exceeded our expectations.

Through the introduction of an up to date Crucible Steel Plant in connection with our Chicago Factory, we obtain an improvement in quality and uniformity of product in no way equalled

Our aim to have the Simonds standard of quality the very highest, is attained by expert examination in every department

On pages 2 and 3 are shown exact reproductions of our Fitchburg and Chicago Factories. At all our Branches we carry a full line of our goods, so that we are able to fill orders at all times, from all sections of the country, promptly and carefully

We thank you for your past patronage and earnestly solicit your future favors.

Very truly yours,

SIMONDS MANUFACTURING COMPANY

ESTABLISHED IN 1832.

# Simonds Manufacturing Co.

Main Offices and Works, FITCHBURG, MASS. Western Ave., and 16th and 17th Sts., CHICAGO, ILL.

40 Murray St., New York City.

85 First St., PORTLAND, ORE. 119 Jackson St., SEATTLE, WASH

## Simonds Mfg. Co., Ltd.

301-303 Tchoupitoulas St.. . . . . New Orleans, La.

#### Simonds Saw Co.

31 Main St., . . . . SAN FRANCISCO, CAL.

Cable Addresses,
SIMONDS, Fitchburg.
SIMANCO, N. V. City.

Codes, A. B. C., 4th Edition. Lieber's.

See also our Code in back part of Catalogue.

On application, we will furnish order blanks for Saws or Knives of all kinds, and printed matter fully illustrating any goods not shown in this catalogue.

Orders sent to any of our above seven Houses will receive prompt and careful attention.

#### TERMS.

Our terms to all parties who our Mercantile Agency Books (Dun and Bradstreet) show are entitled to credit, are 30 days; otherwise C. O. D., although, if parties will refer us to the Cashier of the Bank where they do their banking business, or to any responsible merchant in their place, who will say to us that they are enjoying good local credit, we are pleased to allow our regular ferms, 30 days.

All overdue accounts subject to sight draft.

Shipping directions should accompany all orders, and if special routes are desired they must be explicitly stated. All shipments made at risk of purchaser, and invoiced at current prices, the prices of our goods being subject to change at all times without notice.

Boards and cases invariably charged for, and no deliveries made either by express or freight.

Remittances from abroad must be in funds current in New York City or Boston, the £ Sterling being reckoned as equalling \$4.80.

#### Sending Saws by Mail.

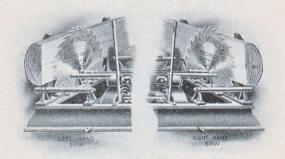
Saws 12 inches in diameter and less can be sent by mail to any part of the country at an expense of but 1 cent per ounce.

#### WARRANTY.

Each saw is warranted perfectly true, or as true as it is possible to make it; free from flaws and seams. If found to be defective in any of these particulars, it may be returned to us, and, if on examination we are satisfied the saw is at fault, all necessary repairs will be made free of charge, or a new saw given in exchange, provided it is returned within 30 days from delivery.

The practice of using a cold chisel or punch for retoothing a saw is almost certain to distort or crack the plate, and corners filed square in the gullet of the tooth will frequently produce the same result, particularly in frosty weather. Our warranty does not cover saws breaking from either of these causes.

#### Circular Board Saws.



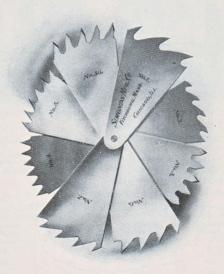
N. B.—Standing in front of a Circular Saw with the Saw revolving towards you; if the log passes to the right of the Saw it is a RIGHT-HAND Saw: if to the left, a LEFT-HAND Saw, as shown above.

The Average Speed of Circular Saws.

Diameter Inches.	Revolutions per Minute.	Diameter Inches.	Revolutions per Minute
8	4,600	40	980
10	3,920	44	890
12	3,260	48	815
16	2,450	52	750
20	1,960	56	700
24	1,630	60	640
28	1,400	64	600
32	1,225	68	560
36	1,080	72	530

The above table is figured on a rim speed of 10,000 feet per minute.

# Styles of Circular Saw Teeth.



This cut shows a few of the many kinds of Circular Saw Teeth in use in the United States. We make any standard tooth wanted.

Cut-off.

# The Standard Number of Teeth in Circular Saws

Cut-off.

Diam. Inch.

Splitting.

Diam. Inch.

Splitting.

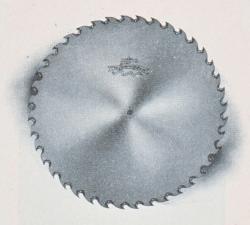
5 6 7 8 9 10 12 14 16 18 20 22	38 to 40 38 to 40 38 to 40 38 to 40 38 to 40 38 to 40 36 to 38 36 to 38 36 to 38 36 to 38 36 to 38 34 to 36 34 to 36 34 to 36	100 to 120 100 to 120 100 to 120 100 to 120 100 to 120 100 to 120 90 to 110 90 to 100 90 to 100 80 to 90 80 to 90 80 to 90 72 to 80	100 to 120 26 32 to 34 100 to 120 28 32 to 34 100 to 120 30 32 to 34 100 to 120 30 32 to 34 90 to 1100 to 120 32 32 to 34 90 to 110 36 34 to 38 90 to 110 36 34 to 38 90 to 100 40 30 to 90 40 40 40 30 to 90 40 40 40 40 40 40 40 40 40 40 40 40 40		72 to 80 72 to 80 72 to 80 80 to 90 80 to 90 80 to 90 80 to 100
For Mills running Saws	550 Revolutions or less. 4 inch feed or less.	600-700 Revolutions 6 inch feed	, I	700-800 Revolutions Over 6 inch feed.	
Diam. Inch.	Splitting.	Splitting.		Splitting,	Cut-off.
480 522 556 568 662 668 772	24 to 36 26 to 38 28 to 38 30 to 40 34 to 44 36 to 46 36 to 48	34 to 40 34 to 42 36 to 44 36 to 48 36 to 50 40 to 52 42 to 60 44 to 60 48 to 68 48 to 68 48 to 68 48 to 72		48 to 60 50 to 70 52 to 80 54 to 80 55 to 90 60 to 100 60 to 100 60 to 100 60 to 100 90 to 100 90 to 100	80 to 100 80 to 100 80 to 100 90 to 120 90 to 120 90 to 120 90 to 120 100 to 140 100 to 140 100 to 140 100 to 150 100 to 150
Diam.	Resaws.	Edgers.	Diam.	Shingle. Reg.	Heading.
16 18 20 22 24 26 28 30 32 34 36 38	36 to 48 36 to 48 36 to 50 36 to 52 40 to 60 40 to 60 40 to 60 44 to 66 44 to 66 48 to 72 48 to 72	18 to 30 18 to 30 20 to 32 22 to 34 24 to 36 26 to 36	36 38 40 42 44 46 48 50 52 54	60 to 80 80 to 100 80 to 120 80 to 120	60 to 80 60 to 80 72 to 90 80 to 100 80 to 100 80 to 100 84 to 110

# Saw Gauges.



#### Our Standard Gauge.

Gauge.	Fraction Inch.	Thousandths Inch.	Millimeters
1	5 Scant	.300	7.62
2	9	.284	7.21
3	¼ Full	.259	6.57
4	15	.238	6.04
5	3,2	.220	5.59
6	13	.203	5.18
7	3 Scant	.180	4.57
8	5 Full	.165	4.19
9	5 Scant	.148	3.76
10	1/8 Full	.134	3.40
11	1/8 Scant	.120	3.05
12	764	.109	2.77
13	3 3 3	.095	2.41
14	5 Full	.083	2.10
15	5 Scant	.072	1.82
16	16 Full	.065	1.65
17	1 Scant	.058	1.47
18	2	.049	1.24
19		.042	1.06
20		.035	.89
21	1 22	.032	.81
22		.028	.71
23		.025	.64
24		,022	.56
25		.020	.51
26		.018	.46
27	1	.016	.41
28		.014	.36
29		.013	.33
30		.012	.30



On pages 14, 15, 16 and 18 will be found sectional cuts of this saw, with the Points and Shanks engraved to show their actual sizes.

# ADVANTAGES In Using the Simonds Inserted Point Saw.

Simonds Adjustment.

Better Bearing for Point,

Stands Heavy Feed

Good Clearance for Sawdust.

Point can be Swaged in Plate (with reasonable care)

Point Easily Inserted or Removed, yet Firmly Secured in Plate.

More Wear to Point.

Runs Well in Frozen Timber.

Strongest Point

Simplest and Most Positive Wrench.

Point and Shank Machine Milled.



STYLE B. FOR MEDIUM TOOTH SAWS.

The number of teeth for B Saws shown on page 17.

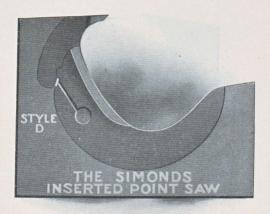
On page 15 we show our Style F, by use of which a larger number of teeth can be inserted in the plate.



STYLE F, FOR FINE TOOTH SAWS.

On page 14 we show our Style B for medium tooth saws.

# Simonds Inserted Point Saw.



STYLE D, FOR COARSE TOOTH SAWS.

Our Style D Saw is adapted to the requirements of the Pacific Coast mills. Forty-two teeth is the maximum number that can be put in a 60-inch saw.

On pages 14 and 15 are shown Styles B and F, for saws requiring a greater number of teeth.

Styles B., F. and D.

Diameter.	Diameter. Thickness. No. of in S		Price.	Extra for each addi- tional Gauge (heavier).	Price for Beveling extra, per Gauge
12 inch	11 gauge	10	\$18.00	\$0.17	\$0.35
14 "	11 "	10	21.00	.21	.40
16 "	11 "	12	24.00	.25	.50
18 "	11 "	14	27.00	.30	.60
20 "	11 "	16	31.00	35	.70
22 4	11 "	18	35.00	.45	.80
24 "	11 "	20	39.00	.55	.90
26 "	10 "	22	43.00	.65	1.05
28 "	10 "	24	47.00	.80	1.20
30 "	. 10 "	24	52.00	.90	1.30
32 "	9 "	28	57.00	1.00	1.40
34 "	9 "	28	62.00	1.20	1.55
36 "	8 "	30	68.00	1.40	1.70
38 "	8 "	32	73.00	1.75	1.85
40 "	8 "	34	80.00	2.00	2.00
42 "	8 "	34	86.00	2.50	2.20
44 "	7 "	36	95.00	3.00	2.40
46 "	7 "	36	103.00	3.50	2.60
48 "	7 "	from 24 to 40	113.00	4.00	2.80
50 "	7 "	" " 42	127.00	4.50	3.00
52 "	6 "	" " 44	148.00	5.00	3.25
54 "	6 "	" " " 46	165.00	6.00	3.50
56 "	6 "	" 30 " 48	190.00	7.00	3.75
58 "	6 "	" " " 50	210,00	8.00	4.05
60 "	5 "	" " 52	230.00	9.00	4.35
62 "	5 "	" " " 52	250.00	10.00	4.65
34 "	5 "	" " 54	275.00	12.00	5.00
36 "	5 "	" " " 56	300.00	15.00	5.35
68 "	5 4	" " " 56	325.00	18.00	5.75
70 "	4 "	" " " 58	355,00	21.00	6.15
72 "	4 "	" " " 60	390.00	24.00	6.55

The above list gives the standard number of teeth for different sizes edger and board saws. Style B.

Two extra Shanks, and 100 Points, furnished with each saw 46 inches in diam-

One Wrench, 6 extra Shanks, and 200 extra Points, furnished with each Saw-48 inches in diameter or over.

Extra points, 3 cents each.

Shanks, 30 cents each.

For changing over Solid Tooth Saws into Inserted Point Saws, \$1.50 per tooth, plus one-half the list price of solid tooth saw of same size, this price being based on size the saw will cut to, and subject to same discount as Inserted Point Saws.

SIMONDS MANUFACTURING CO

# Inserted Point Saws. Style H.



STYLE H, FOR VERY FINE TOOTH SAWS

This style saw is designed to meet the demand for an extremely fine tooth Inserted Point Saw.

Style H.

Diameter.	Thickness.	No. of Testh.	Price, each.	Extra for each additional Gauge (heavier).	Price for Beveling, extra per Gauge.
12 in.	11 gauge	14	\$20.00	\$0.17	\$0.35
14 "	11 "	16	24.00	.21	.40
16	11 "	18	27.00	.25	.50
18 "	11 "	20	31.00	.30	.60
20 "	10 "	22	35.00	.35	.70
22 "	10 "	24	40.00	.45	.80
24 "	10 "	28	44.00	.55	.90
26 "	9 "	30	48.00	.65	1.05
28 4	9 "	32	53.00	.80	1.20
30 "	9 "	34	58.00	.90	1.30
32 "	8 "	36	65.00	1.00	1.40
34 "	8 "	38	72.00	1.20	1.55
36 "	8 "	40	80.00	1.40	1.70
38 "	8 "	44	86.00	1.75	1.85
40 "	7 "	46	93.00	2.00	2.00
42 "	7 "	48	100.00	2.50	2.20
44 "	7 "	50	110.00	3.00	2.40
46 "	7 "	52	120.00	3.50	2.60
48 "	7 "	54	130.00	4.00	2.80
50 "	6 "	56	150.00	4.50	3.00
52 "	6 "	60	170.00	5.00	3.25
54 "	6 "	62	200.00	6.00	3.50
56 "	6 "	64	225.00	7.00	3.75
58 "	5 "	66	245.00	8.00	4.05
60 "	. 5 "	68	265.00	9.00	4.35
62 "	5 "	70	290.00	10.00	4.65
64 "	5 "	72	315.00	12.00	5.00
66 "	4 "	76	340.00	15.00	5.35
68 "	4 "	78	370.00	18.00	5.75
70 "	4 "	80	410.00	21.00	6.15
72 "	4 "	82	450.00	24.00	6.55

The above list gives the maximum number of teeth for different sizes edger and board saws.

Two extra Shanks, and 100 Points, furnished with each saw 46 inches in diameter and less.

One Wrench, 6 extra Shanks, and 200 extra Points, furnished with each Saw 48 inches in diameter or over.

Extra Points, 3 cents each.

# Rift Saws.



Diameter.	Gauge	4 Teeth.	6 Teeth.
14	8	\$11.50	\$14.50
16	8	12.50	15.50
18	8	14.00	17.00
20	8	15.00	18.00
22	8	17.00	20.00
24	8	19.00	22.00

Above list subject to changes as more teeth are added.



#### Solid Tooth

#### Circular Saws.

Diameter.	Thickness.	Size of Hole.	Price, each.	Extra for each additional Gauge, (heavier.)	Price for be veling new Saws per Gauge.
4	01	3/8	\$0.55	\$0.01	\$.06
1 inch.	24 gauge.	3/8	.60	.01	.07
		3/8	.65	.011/2	.08
A	23	78 3/8	.70	.02	.09
472	24		.75	.021/2	.10
0	41	1/2	.85	.03	.12
31/2 "	20	1/2	1.10	.03	.14
4 "	19	3/4	1.30	.04	.16
5 "	119	3/4	1.55	.05	.18
6 "	18	3/4	1.85	.06	.20
7 "	18	: 3/4		.08	.22
8 "	18 "	7/8	2.20	.10	.25
9 "	17 "	7/8	2.75	.10	.28
10 "	16 "	1	3.30	14	.30
11 "	16 "	1	3.80		.35
12 "	15 "	1	4.15	.17	
14 "	15 "	11/8	5.00	.21	.40
16 "	14 "	11/8	6.00	.25	.50
18 "	13 "	11/4	7.50	.30	.60
20 "	13 "	1,5	9.00	.35	.70
22 "	12 "	15	11.00	.45	.80
24 "	11 "	13%	13.00	.55	.90
26 "	11 "	13/8	15.00	.65	1.05
28 "	10 "	11/2	17.00	.80	1.20
30 "	10 "	11/2	19.00	.90	1.30
32 "	10 "	15%	22.00	1.00	1.40
34 "	9 "	15%	25.00	1.20	1.55
36 "	9 "	15%	28.00	1.40	1.70
38 "	9 "	15%	31.00	1.75	1.85
40 "	9 "	2	36.00	2.00	2.00
42 "	8 "	2	42.00	2.50	2.20
44 "	8 "	2	50.00	3.00	2.40
46 "	8 "	2	60.00	3.50	2.60
48 "	8 "	2	70.00	4.00	2.80
50 "	7 "	2	80.00	4.50	3.00
52 "	7 "	2 2 2 2 2	90.00	5.00	3.25
54 "	7 "	2	100.00	6.00	3.50
56 "	7 "	2	115.00	7.00	3.75
58 "	7 "	2	130.00	8.00	4.05
00	6 "	2	145.00	9.00	4.35
60	6 "	2	160.00	10.00	4.65
02	6 "	2	180.00	12.00	5.00
0.4	6 "	2	200.00	15.00	5.35
00	5 "	2	225.00	18.00	5.75
08		2	255.00	21.00	6.15
10	0	2	290.00	24.00	6.55
14	0	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	330.00	27.00	7.00
14	3	2 2	375.00	30.00	7.50
76 "	5 "	2	1	30.00	

No extra charge for saws one gauge thicker than list. Circular saws beveled one gauge without extra charge, up to and including 42 inches; 44 inches and larger, beveled two gauges without extra charge.

Circular Saws 48 inches and larger, if made thinner than 10 gauge, add 10 per cent. for each gauge thinner. These Saws are not warranted.

#### Shingle and Heading Saws.



Left-Hand Saw

Right-Hand Saw

				38	40	42	44 inch.
30	32	34	36	38	40	42	++ men.
\$32.00	\$35.00	\$38.00	\$42.00	\$47.00	\$53.00	\$65.00	\$72.00
46	48	50	52	54	56	58	60 inch.
\$85.00	\$100.00	\$115.00	\$135.00	\$155.00	\$175.00	\$195.00	\$215.00

No warranty on Shingle Saws thinner than 16 gauge.

#### How to Order Shingle Saws.

In ordering Shingle and Heading Saws, state the name of maker of machine, diameter of saw required, and whether the saw is right or left hand; number of teeth preferred, thickness by gauge on rim. If put on with screws, send one of each size to us, or mark off on paper exact size of screw, so we can drill and countersink saw to fit. We should prefer to have flange sent us; where this cannot be done, send paper impression, full size of flange, showing all holes for rivets, screws and mandrel.

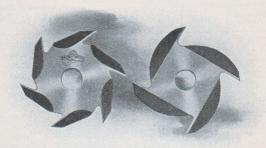
#### Collars for Shingle, Heading, or Re-Saws.

Cast Iron Flanges, 12 inches to 28 inches in diameter, \$1.50 per inch. Steel Flanges, % inch thick at center, or less, \$1.00 per inch.

Flanges other than above, special price. Fitting old flange to new saw, \$2.00 each, net.

#### Lock Corner Cutters.

Prices quoted on application.



## Grooving Saws.



	No. of			TI	HICKNES	SS.		State Her				
Diam.	Teeth.	1/8 in.	3 in.	1/4 in.	in.	3% in.	Te in.	½ in.				
4 in. 5 " 6 " 7 " 8 " 9 " 10 " 11 "	10 10 12 8 8 8 8 10 10	\$1.20 1.55- 1.90 2.30 2.70 3.30 3.90 4.50 5.10	\$1.40 1.75 2.20 2.70 3.20 3.75 4.50 5.10 5.70	\$1.60 2.10 2.70 3.30 3.90 4.50 5.10 5.70 6.25	\$2.50 3.00 3.50 4.00 4.75 5.25 6.00 6.50 7.50	\$3.50 4.00 4.50 5.00 5.75 6.25 7.00 7.50 8.50	\$4.50 5.00 5.50 6.00 6.75 7.25 8.00 8.50 9.50	\$5.50 6.00 6.50 7.00 7.75 8.25 9.00 9.50 10.50				

We have prepared the above list to cover Grooving Saws with the general number of teeth and the general shape of teeth. Where there is any variation from the number of teeth opposite each size saw, and where the tooth is of different shape from the tooth generally furnished, there will be an extra price.

Advance \$1.00 or every \$\frac{1}{2}\text{g}\$ inch in thickness where saws with standard number of teeth are thicker than \$\frac{1}{2}\text{inch}\$.

# Re-Sawing or Siding Saws.

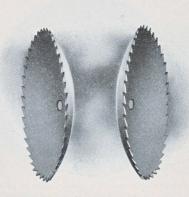
DIAMETER INCHES.	GAUGE.	PRICE.	DIAMETER INCHES.	GAUGE.	Price.
16	13 x 17	\$7.50	28	9 x 13	\$20.60
16	12 x 16	7.75	28	9 x 14	21.80
16	11 x 15	8.00	28	8 x 13	22.60
18	12 x 16	9.30	30	9 x 13	22.90
18	11 x 15	9.60	30	9 x 14	24.20
18	12 x 17	9.90	30	8 x 13	25.10
20	12 x 16	. 11.10	32	9 x 13	26.20
20	11 x 15	11.45	32	9 x 14	27.60
20	12 x 17	11.80	32	8 x 13	28.60
22	11 x 15	13.40	34	9 x 13	29.65
22	10 x 14	13.85	34	8 x 13	31.20
22	11 x 16	14.20	34	8 x 14	32.75
24	10 x 14	15.70	36	8 x 13	34.80
24	9 x 13	16.25	36	8 x 14	36.50
24	10 x 15	16.60	36	7 x 14	39.60
26	10 x 14	18.15	38	8 x 12	36.55
26	9 x 13	18.80	38	8 x 13	38.40
26	10 x 15	19.20	38	7 x 13	42.00

Note.—Above Re-saws and all Re-saws are figured by taking Solid Tooth Circular Saw List (page 21), and adding extra gauges heavy, and gauges beveling, we allowing one gauge heavier than the standard gauge as appearing in Circular list, and also beveling one gauge on saws 42 inches in diameter and less, and two gauges on saws 44 inch and over, free of charge.

# Edger Saws. (Solid Tooth.)

DIAMETER	PRICE.							
INCHES.	GAUGE 8	GAUGE 9	GAUGE 10	GAUGE 11	GAUGE 12			
12	\$5.15	\$5.00	\$4.85	\$4.65	\$4.50			
14	6.25	6.05	5.85	5.65	5.45			
16	7.25	7.00	6.75	6.50	6.25			
18	8.70	8.40	8.10	7.80	7.50			
20	10.40	10.05	9.70	9.35	9.00			
22	12.35	11.90	11.45	11.00	11.00			
24	14.10	13.55	13.00	13.00	13.00			

#### Concave Saws.



Left-Hand Saw.

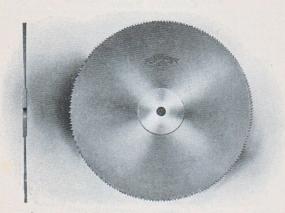
Right-Hand Saw.

When ordering Concave Saws, give circle to be dished to; also which side is to be dished or concaved, right or left hand, as the saw runs towards you.

4	inch,	16	gauge,	\$2.20,	for	each	additional	gauge,	5	cents	extra
6	"	16	6.	2.20,	**	"			5	"	**
7	**	15	**	2.60,	44	**	"	"	6	"	"
8	"	15	44	3.10,	64	• •	"	"	8	"	**
9	"	15	**	3.60,	68	44		"	10	**	
10	46	14	"	4.50,	44	46	**	44	13	"	
12	"	14	4.	5.90,	**	44.	"	**	17	"	
14	"	13	"	7.20,	34	44	"	- 44	21	"	
16		13	- 16	9.00	"	**	**	"	25	-	44
18	44	12	44	10.75	**		"	"	30		
20	"	12	**	13.50.	**	46	"	"	35		44

Saws concaved to a smaller circle than 16 inch, extra price.

# Circular Mitre Saws.



These Saws are ground to run without set, and are especially adapted to smooth cutting, such as cabinet and cigar box work.

Size.	Gauge a* Hole.	Gauge at edge of Collar.	Gauge at Teeth.	Extra for each Gauge heavier than list.	Extra for each addi- tional Gauge Beveling.	Price, each.
4 in.	18	21	18	\$0.05	\$0.14	\$2.50
5 "	17	20	17	.06	.16	3.00
6 "	17	20	17	.08	.18	3.50
7 "	16	19	16	.09	.20	4.25
8 "	16	19	16	.12	.22	4.75
9 "	15	18	15	.15	.25	5.50
10 "	15	18	15	.18	.28	6.00
11 "	14	17	14	.21	.30	6.50
12 "	14	17	14	.25	.35	7.00
14 "	13	16	13	.32	.40	7.75
16 "	13	16	13	.38	.50	8.75
18 "	12	15	12	.45	.60	10.25
20 "	12	15	12	.53	.70	12.25
22 "	11	14	11	.68	.80	15.00
24 "	11	14	11	.83	.90	18.00

Above list includes filing teeth, so that saw is ready for use.

The cut shows the way Mitre Saws and Novelty Saws are ground, and the gauge at hole, gauge at edge of collar, and gauge at teeth, are shown in the list.

## Novelty Saws.-Splitting and Cut-Off.



These Saws are ground the same as Circular Mitre Saws, page 26, and the list prices are the same.

N. B.—Novelty Saws will not cut as fast as saws with ordinary splitting or cutting-off teeth, and their use is not advised, when crowding the work is considered of more importance than smoothness in finish.

## Milling Saws for Metal.

Diameter.	Gauge,	Size of Hole.	Number of Teeth.	Price.	Extra for each additional Gauge Heavy.
2 inch	22 x 20	1/2"	48	\$1.40	\$0.02
3 "	22 x 20	1/2	64	1.70	.03
4 "	21 x 19	3/4	76	1.90	.04
5 "	20x18	3/4	88	2.30	.05
6 "	19x17	1	96	2.90	.06
7 "	18x16	1	104	3.35	.08
8 "	18x16	1	110	4.00	.10
9 "	17x15	1	116	5.00	.12
10 "	16 x 14	11/4	120	6.25	.15

If these Saws are fitted, special price.

## Repairing Circular Saws.

	Park and	GUMMING	RE-TOOTHING	GRINDING.				
DIAMETER.	HAMMERING.	HAMMERING.	HAMMERING.	FIRST GAUGE.	EACH ADDI- TIONAL GAUGI			
4 inch,	\$0.20	\$0.40	\$0.50	\$0.35	\$0.18			
6 "	.30	.50	.60	.40	.21			
8 "	.40	.65	.70	.50	.25			
10 "	.50	.80	.90	.60	.35			
12 "	.60	.90	1.15	.70	.45			
14 "	70	1.00	1.35	.90	.60			
16 "	.80	1.20	1.55	1.10	.70			
18 "	.95	1.40	1.75	1.30	.80			
20 "	1.10	1.65	2.25	1.45	.90			
22 "	1.25	1.90	2.55	1.65	1.00			
24 **	1.40	2.15	2.85	1.80	1.12			
26 "	1.60	2.40	3.15	2.00	1.25			
28 "	1.80	2.70	3.50	2.25	1.35			
30 "	2.00	3.00	4.00	2.55	1.45			
32 "	2.20	3.30	4.40	2.80	1.55			
34 "	2.45	3.70	4.85	3.10	1.70			
36 "	2.75	4.10	5.30	3.35	1.85			
38 "	3.30	5.00	6.40	3.65	2.00			
40 "	3.80	6.00	7.75	3.80	2.20			
42 "	4.40	7.00	9.00	4.00	2.40			
44 "	5.00	7.85	9.80	4.30	2.70			
46 "	5.50	8.50	10.60	4.70	3.00			
48 "	6.00	9.00	11.25	5.10	3.35			
50 "	6.50	9.75	12.20	5.50	3.60			
52 "	7.10	10.70	13.35	6.00	4.00			
54 "	7.60	11.75	14.70	6.75	4.30			
56 "	8.20	12.95	16.20	7.40	4.60			
58 "	9.00	13.95	17.40	8.05	4.85			
60 "	9.80	14.95	18.60	8.90	5.25			
62 "	10.60	16.00	20.00	9.70	5.65			
64 "	11.50	17.10	21.30	10.50	6.05			
66 "	12.30	18.20	22.60	11.35	6.45			
68 "	13.10	19.70	24.00	12.10	7.00			
70 "	14.00	21.25	25.50	12.95	7.55			
72 "	15.00	23.50	28.00	13.75	8.10			

When Saw is ground, add price of hammering to price of grinding. Gumming and Retoothing prices cover sizes of saws after they have been repaired. All breakages at risk of owner.

Owner's name should appear on each package or board to insure identification at the factory.

# Circular Saws for Sawing Slate.

DIAMETER.	Gauge.	PRICE.	EXTRA FOR EACH GAUGE HEAVY.
14 inch.	10	\$4.25	\$0.14
16 "	10	5.25	.17
18 "	9	6 75	.20
20 "	8	7.75	.23
22 "	7	9 50	.30
24 "	6	11.00	.37
26 "	6	12.50	.43
28 "	5	14.25	.53
30 "	5	16 00	.60
32 "	5	17 75	.67
34 "	5	19 50	.80
36 "	4	22.50	.93
38 "	4	25.50	1.17
40 "	4	30.00	1.33

No extra charge for Saws one gauge heavier than named in above list.

#### Horn and Ivory Saws.

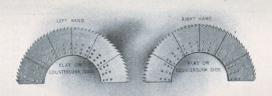
Circular Saws to cut Horn or Ivory, 50 per cent. advance over the price of regular saws.

# For Setting and Sharpening Circular Saws.

Diameter	Splitting.	Cut-Off.	Diameter	Splitting.	Cut-Off.	Diameter	Splitting.	Cut-Off
4 inch.	\$ .25	\$ .35	28 inch.	\$1.20	\$1.75	52 inch.	\$3.00	\$4.40
6 "	.30	.45	30 "	1.30	1.95	54 "	3.00	4.70
8 "	.35	.55	32 "	1.40	2 05	56 "	3.00	5.00
10 "	.45	.65	34 "	1.60	2.35	58 "	3.00	5.30
12 "	.50	.75	36 "	1.70	2.55	60 "	3.00	5.60
14 "	.60	.85	38 "	1.85	2.75	62 "	3.00	6.00
16 "	.65	.95	40 "	2.00	2.95	64 "	3.00	6.30
18 "	.70	1.05	42 "	3.00	3.15	66 "	3.00	6.60
20 "	.80	1.15	44 "	3.00	3.35	68 "	3.00	6.90
22 4	.90	1.30	46 "	3.00	3 60	70 "	3.00	7.20
24 "	1.00	1.45	48 "	3.00	3.80	72 "	3.00	7.50
26 "	1.10	1.60	50 "	3.00	4.10	The same of	100 March	

All Circular Mill Saws, 42 inch and over, will be swaged (or set), jointed and nicely fitted ready for use. except otherwise ordered. All Cut-off Saws, 20 inch in diameter and over, will be filed and set, for which we charge as above.

#### Veneering Saws in Segments.



When ordering segments, give gauge or thickness at butt and at tooth edge depth of bevel, diameter of saw that segments are to form, number of segments in saw, depth of segments, number of teeth in each segment, sample of serew by which to drill and countersink, flat or countersunk side, and direction in which teeth run. (See cut)

In ordering for a flange that has been drilled, send a sheet iron or tin templet or a correct tracing, showing holes and other particulars: or one of the old segments, giving the depth they were originally.

							10 G	a, and Thinner.	18 Ga. and Thicker.
12 i	n. deep	, No.	5 8	auge,	per foot in	diameter	of Saw,	\$22.40	\$18.95
12	44	46	6	"	"	"	44	21.40	18.10
12	46	44	7	**	"	- 16	**	20.40	17.25
12	**		8	44	"		"	19.10	16.15
12		- 61	9	46	"	"	**	18.45	15.60
12	44	- 44	10	46	"	-11	**	17.80	15.00

Add 5 per cent. for each additional inch in depth.

Deduct 5 per cent. for each inch under 12 inches in depth.

#### Rates for Repairing Segment Saws.

Grinding First and Second Gauge,				\$2.50	per toot	in diameter.
each additional Gauge, .				56		"
Hammering,				95	**	
Gumming,				80		10-11-11
Retoothing and Hammering,				. 2.20		

## Mulay Saws.



No. 4 gauge, \$3.15 3.00	\$3.50 3.30	3.50 "		\$2.40	\$2.75	12 in. wide. \$3.00 per foot. 2.75
" 6 " 2.75	3.00	3.30 "	. 9	1.50	2.20	2.10

#### Mill Saws.



No. 5 gauge,	\$2.20 per foot. 2.10 1.90 "	No. 8 gauge,	 	:	\$1.75 per foot. 1.65 1.55 "

#### Gang Saws.



Nos	17	8	18	gauge,	41/2 ir	a. wide,		perft.	Nos.		9	gauge	, 8	ın.	wide,	1.60	per it.	
					41/2		.85		**	- 1 0	15	44	9	46		1.25	44	
	17		18	46.	5 "		.85			12			9	44	. 66	1.30	44	
- 46	15	***	16	**	5 "		.85		44		11		9	4.6	44	1.30	**	
4.5	15		16		6 .		1.00	**	46	10	10	- 11	9	**	44	1.50	**	
**			14		6		1.00		44		,	44	9	44	44	1.70	**	
			16		7 .		1.10			14 '	15	5 44	10	41	**	1.40	**	
	13	**			8 1		1.15		11	12 '	13		10	**	46	1.45	- 11	
**			15			6. 16	1.20	16	- 11	10 '	. 11	. "	.10	46	44	1.45	-	
**	12		13		0 1		1 20		1									

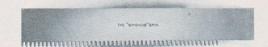
Gang Saws with reversed teeth, 10 per cent. advance.
Tabbing: 4 hole tab, 40 cents; 5 hole, 50 cents, and 6 hole, 60 cents. Wilkin Tab, 80 cents per saw, net; 90 cents per saw, net, when put on.
Where we punch the holes in ends of saw for tabs, and do not furnish tabs, we charge one cent, net, per hole.
If swaged and the same of the same of the swaged of the same of the same

# Drag Saws of Equal Width.



8 gauge,							8 in. \$1.65 1.55 1.45	9 in. \$1.75 1.65 1.55	10 in. \$1.95 1.85 1.75	\$2.20 p 2.10 2.00	
Saws	over	7 fe	et lo	ng u	se La	ance Mill	Tooth List or Cross-Cu	t Teeth are w	anted.		

Lance Tooth Drag Saws.



-	marian			9 in.	10 in.		12 in.	14 in.	16 in.	wide
0	gauge,							\$4.30	84.85	per foot.
7							\$3.50	4.00	4.50	per loot.
6				\$2.20	\$2.55	per foot.	3.00	3,65	4.20	***
9				2.00	2.20	**	2.65	3.30	3.85	**
10	**			1.75	2.00	**	2.40	3.00		
4.7				1.55	1.75		2:20	2.65		

## Butting or Drag Saws (Taper).



Tapered	10	in.	butt,		8	in.	point,		No.	8	gauge,			\$1.60	per foot.
	10		-		8				1.5	3	**				-
"	9	**			7	**	**		44	. 8			-	1.50	
4.6		**			7	4.6				9				1.45	
41	8	**	**		6	66	44			10	44		100	1.25	4.
**	8	4.6			6	**			**	11	**			1.20	
**	7	44	**		5	**				10	**	100		1.15	**
44	7	**	4.6		5	**	**		**	11	44			1.10	
66	7	66	**	-	5	44	64			12	4.4			1.05	44

Five cents, net, per foot extra, when filed or set. In ordering, state whether Mill or Cross-Cut Teeth are wanted.

#### Instructions for Ordering.

When ordering Gang, Mill or Mulay Saws, give length and width of saw, also thickness by gauge, space or distance of tooth from point to point, and the title of saw of the saw o

\$1.00 each.

### Repairing Straight Saws.

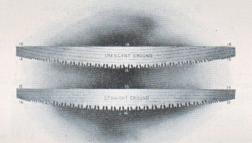
### GANG SAWS.

Hammering
DRAG SAWS.
Gumming and Hammering. \$1.25 each. Hammering,
MILL, MULAY AND BUTTING SAWS.
Gumming and Hammering,
CROSS-CUT SAWS.
Hammering,

### All breakages at risk of owner,

Owner's name should appear on each package or board to insure identification at the factory.

### Crescent-Ground Cross-Cut Saws.



We would call especial attention to the improvement in Cross-Cut Saws described herein, and the advantages derived from this method of manufacture.

All Cross-Cut Saws have heretofore been ground in a straight line from end to end, as shown in the cut marked "Straight Ground." As a result a saw made 14 gauge thick at the centre of the edge, and beveled to 18 gauge at the back will but 16 gauge thick at the edge near the end of the saw; or in other words, the teeth vary two gauges in thickness on the cutting edge, as shown in the diagram.

The improvement in the Simonds Crescent-Ground Cross-Cut Saw consists in grinding the saw in crescent lines, parallel to the cutting edge, as shown in the cut marked "Crescert Ground," in which case the teeth are of even thickness throughout the entire length of saw, while the ends are increased two gauges in thickness. In consequence the saw can be ground thinner on the back, and it does not bind in the kerf as others do. It requires less set, for each tooth does an equal amount of work, and has equal thickness or strength to hold the set required for clearance. Being two gauges heavier and consequently stiffer at the ends, the operators can push as well as pull without causing it to "buckle;" and for felling trees it has been demonstrated that it has no equal in the market.

### Crescent-Ground Cross-Cut Saws.

4	feet lo	ng,					. 5	\$2.40	each.
41/2	feet lo	ng,						2.90	each.
5	feet lo	ng,						3.50	each.
51/2	feet lo	ng,						4.10	each.
6	feet lo	ng,						4.80	each.
61/2	feet lo	ng,						5,50	each.
7	feet lo	ng,						6.30	each.
71/2	feet los	ng,						7.10	each.
8	feet los	ng,						8.00	each.
81/2	feet los	ng,						9.00	each.

We guarantee that the Crescent-Ground Saw will cut ten per cent. more timber, same labor being used, than any other brand of saws made in the United States.

The Simonds Cross-Cut Saw, Crescent-Ground, is now universally known. For many years in use, no saw has ever been returned because our warranty, as above printed, was not fulfilled. These Cross-Cut Saws are all Crescent Ground.

ANTINE WERE THE WAS ASSESSED FOR A STATE AND ASSESSED BOOK OF THE WAS A STATE OF THE WAS ASSESSED. NO.11

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We furnish any Standard Tooth.

For prices, see page 35.

## These Cross-Cut Saws are all Crescent-Ground.





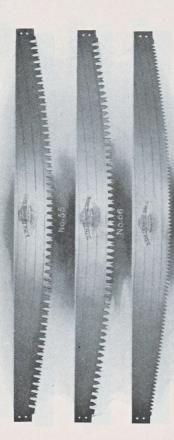
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For prices, see page 35.

We furnish any Standard Tooth.

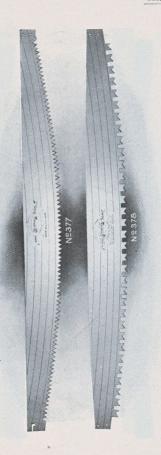
## These Cross-Cut Saws are all Crescent-Ground.



For prices, see page 30.

We furnish any Standard Tooth.

These Cross-Cut Saws are all Crescent-Ground. Made especially for the Australian Trade.



For prices, see page 35.

## Crescent Ground Felling Saws.

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N25CO For prices, see page 35,

# Bay State Cross-Cut Saws-Thin Back, 14x18 Gauge.

	8 ft. \$6.40
	7½ ft. \$6.00
אאאניטי	7 ft. \$5.60
J. Carle	6½ ft. \$5.20
IN Y IN	6 ft. \$4.80
00 N	5½ ft. \$4.40
Dauga	5 ft. \$4.00
TWANTED A CONTRACTOR OF THE CONTRACTOR AND A CONTRACTOR OF THE CON	4½ ft. \$3.60
MANN	4 ft. \$3.20
	Length,

8 ft. \$4.48	
7½ ft. \$4.20	
7 ft. \$3.92	
61/2 ft. \$3.64	
6 ft. \$3.36	
5½ ft. \$3.08	
5 ft. \$2.8	
4½ ft. \$2.52	
Length, 4 ft. List Price, \$2.24	

# Bay State Cross-Cut Saws-Thin Back, 14x18 Gauge.

5	WALMARIA	Magain	angeng	(A)	MINNIM	JUNIUM	WATURE WITH WHAT WITH WITH MEASURE ALONG TO WATUR WITH WITH WATUR WITH WITH WITH WITH WITH WITH WITH WITH	
Length, 4 ft. List Price, \$2.00	41/2 ft. \$2.25	5 ft. \$2.50	5 1/2 ft.  \$2.75	Nº 205 , 6 It. \$3.00	6½ ft. (\$3.25	7 ft. \$3.50	,71% ft. \$3.75	8 ft. \$4.00
	เมาเลยาน	Challen	METARIE	ANTANA CONTRACTOR CONTRACTOR OF THE ANTANA CON	un um	MAN CHAN	CHAT LANGE	Min .
List Price, \$2.50	41/2 ft. \$2.80		5 ft. \$3.10	5½ ft.  \$3.30	6 ft. \$3.60	.0	61½ ft. \$3.90	7 ft. \$4.20
		w.u.m.	11/	A DOSEN	annovata.			
Length, 4 ft. List Price, \$2.00	41% ft. \$2.25	5 ft \$2.50	5½ ft \$2.75	6 ft. ,	6½ ft. (\$3.25)	7 ft. \$3.50	71% ft. \$3.75	s fr.

## Bay State Cross-Cut Saws Hollow Back.

### 8 ft. \$2.40 MANAGORA DINACARANTANA 71/2 ft. \$2.25 7 ft. \$2.10 61/2 ft. \$1.95 6 ft. \$1.80 Nº 210 5½ ft. \$1.65 5 ft. \$1.50 41/2 ft. \$1.35 Length, 4 ft. List Price, \$1.20

INTERNATION OF A PARTICIPATION IN 

8 ft. \$2.55
71/2 1L. \$2.40
7 ft.
6½ fc. \$2.10
6 ft. \$1.95
5½ ft. \$1.80
5 ft. \$1.65
4½ ft. \$1.50
Length, 4 ft. List Price, \$1.35
77

## Bay State Cross-Cut Saws-Hollow Back.

8 ft., \$2.40
7½ ft. \$2.25
7 ft. \$2.10
6½ ft. \$1.95
6 ft. \$1.80
5½ ft. \$1.65
5 ft. \$1.50
4½ ft. \$1.35
4 ft. \$1.20
List Price,

s ft. \$3.10
7½ ft. \$2.90
7 ft. \$2.70
6½ ft. \$2.50
6 ft. \$2.30
5½ ft \$2.10
5.ft. \$1.90
4½ ft. \$1.70
4 ft. \$1.50
Length, List Price,

### One Man Cross-Cut Saws.



	No. III	Straight	Ground.		
Length, 3 ft.	31/2 ft.	4 ft.	41/2 ft.	5 ft.	5 1/2 ft.
	\$2.60	\$3.00	\$3.35	\$3.70	\$4.10



	No. 222.	Straight	Ground.		
3 ft.	3½ ft.	4 ft.	41/2 ft.	5 ft.	51/5
0	\$2.80	\$3.20	\$3.60	\$3.95	84.

### One Man Cross-Cut Saws.



5 ft. \$4.20 41/2 ft. \$3.80 No. 223. Crescent Ground. \$3.40 3½ ft. \$2.95 \$2.55 3 ft. Length, List Price,

5½ ft. \$4 65

5 ft. \$3.95 41/2 tt. \$3.60 No. 444. Straight Ground. 4 ft. \$3.20 3½ ft. \$2.80 3 ft. \$2.40 Length, List Price,

5½ ft. \$4.40

### The Simonds Crescent Saw Tools.

(PATENTED AUG. 29; 1899.)



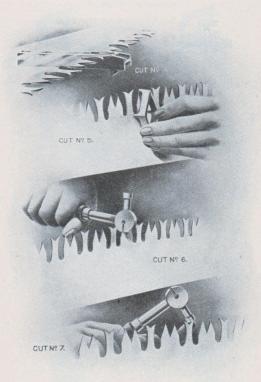
CUT No. 1.



CUT No.2.



### The Simonds Crescent Saw Tools-Continued.

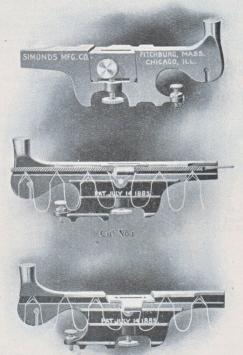


Price, per dozen sets, without hammer, .				\$9.00
Drop-forged Tool Steel Hammers, per dozen,		+		4.80

### SIMONDS

### Patented Improved Saw Tool.

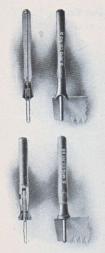
(For Use in Fitting Cross-Cut Saws.



Cut No 2

Price,

\$9.00 per dozen.



No. 88. Loop Handles Per Pair \$20



No. 100 Loop Handles

### No. 2 Handle

Per pair, \$.37

The cut, as shown, is of our Patented Cross Cut Handle, with loop and bolt extending the whole length of handle.

This is a superior handle, both on account of the nature of construction of the loop and bolt and the thorough workmanship of the handle in all details.



No.22 Loop Handles Per Pair. \$37



No.III Reversible Per Pair, \$.14\%

THAN

### Wide Band Saws.



Our Wide Band Saws are Universally Recognized as More Economical

They Will Cut More Lumber
They Will Hold Their Edge
They Will Hold Their Tension
Longer
SAWS.

Joined and Fitted.

Width.	Usual Gauge.	Price per Foot
2 inch.	19 to 21	\$0.65
21/2 "	17 " 20	0.85
3 "		1.05
31/2 "	17 " 20 17 " 19	1.25
4 "	16 " 19	1.45
41/2 "	16 " 19	1.65
5 "	16 " 19	1.85
51/2 "	16 " 18	2.05
5½ " 6 " 7 " 8 " 9 "	15 " 18	2.25
7 "	15 " 17	2.65
8 "	14 " 16	3.05
9 "	14 " 16	3.45
10 "	14 " 16	3.85
11 "	14 " 16	4.35
12 "	14 " 16	5.00
13 "	13 " 15	6.00
14 . "	13 " 15	7.00
15 "	12 " 14	8.50
16 "	12 " 14	10.00
17 "	12 " 14	14.00

Band Saws, 2 inches wide and over, thinner than 22 gauge, 20 per cent. advance on above list.

Silver Solder for brazing band saws, 90 cents per ounce.

In ordering Band Saws, state length, width, gauge, space of teeth; also whether right or left hand.

Toothed Blanks furnished at same price as finished saws.

Band Saw Blanks furnished, but not warranted.

Double Edge Band Saws, extra price.

### Narrow Band Saws.



Width.	Usual Gauge.	No. of Teeth to Inch.	Price per Foot		
1/8	22 or 23	6 or 7	\$0.07		
78 3 16	21 or 22	6	.07		
1/4	20 to 22	5 or 6	.07		
3/8	20 to 22	4 or 5	.08		
1/2	20 or 21	3½ or 4	.10		
5/8	20 or 21	3, 3½ or 4	.12		
3/4	20 or 21	2½ or 3	.14		
17/8	20 or 21	2½ or 3	.16		
1	19 to 21	1½ or 5%" pt. to pt.	.18		
11/4	19 to 21		.23		
11/2	19 to 21	{ 1 or 1¼" pt. to pt.	.28		
134	19 to 21	"	.34		

Setting and Filing.—4 cents per foot, less same discount as on Narrow Band Saws.

Braing.— $\frac{1}{2}$  in. and less, 20 cents;  $\frac{4}{3}$  in. to  $\frac{7}{3}$  m., 25 cents;  $\frac{1}{1}$  in. to  $\frac{1}{4}$  in.;  $\frac{3}{3}$ 0 cents;  $\frac{1}{2}$  in., 40 cents;  $\frac{1}{4}$  in. to 2 in., 75 cents.

Prices for Brazing are net.

In ordering, state length, width and gauge; and whether brazed, set and filed

### No. 192. Cabinet Tanged Saws.



Regular width, Straw Colored, Set and Sharpened.

Same	ien, otter			
18	20	22	24	26
2.20	\$2.30	\$2.40	\$2.50	\$2.75
28	30	32	34	36
3.00	\$3.30	\$3.60	\$3.90	\$4.20
	18 2.20 28	2.20 \$2.30 28 30	18 20 22 2,20 \$2,30 \$2,40 28 30 32	18 20 22 24 2.20 \$2.30 \$2.40 \$2.50 28 30 32 34

One inch wide, Straw Colored, Set and Sharpened.

Length, inches,	24	26	28	30	32	34
Price, per dozen,		\$1.80	\$2.00	\$2.20	\$2.40	\$2.60

### No. 193 Thin Back Scroll Saws.



s inches,	9 inches	10 inches,	11 inches,	12 inches,	13 inches,
\$1.75	\$2.00	\$2.25	\$2.50	\$2.75	\$3 00 per dozen.
14 inches,	16 inches,	18 inches,	20 inches, \$4.50	22 inches, \$5.00	24 inches, \$5.50 per dozen.

Webs to 16 inches, over ¾ inch wide, extra price. Webs from 18 to 24 inches, over one inch wide, extra price.

We make the above Webs from 13 to 16 gauge in thickness.

SIMONDS MANUFACTURING CO.

No. 190.

### Turning or Chair Webs.

Set and Sharpened Ready for Use.



6 inches.	23 gauge.	\$1.20 per dozen.	to 1/4 inch wide
7 "	22 "	1.25 "	16 1/4 "
8 "	22 "	1.30 "	3 " 1/4 "
10 "	22 "	1.35 "	18 " 1/4 "
12 "	21 "	1.45 "	3 " 5 "
14 "	21 "	1.60 "	3 " 1/4 " " 3 " 1/4 " " 1 " 1 " 1 " 1 " 1 " 1 " 1 " 1 " 1
16 "	20 "	1.80 "	
18 "	20 "	2.00 "	1/4 " 1/2 "
20 "	20 "	2.25 "	1/4 " 5/8 "
22 "	20 "	2.50 "	1/4 " 5/8 "
24 "	19 "	2.80 "	1/4 " 3/4 "
26 "	19 "	3.10 "	1/4 " 3/4 "
28 "	19 "	3.45 "	1/4 " 7/8 "
30 "	19 "	3.80 "	1/4 " 1 "
32 "	18 "	4.20 "	1/4 " 1 "
34 "	18 "	4.60 "	1/4 " 1 "
36 "	18 "	5.00 "	1/4 " 1 "

One gauge heavier than above list, no extra charge.

When two gauges heavier than above list, felice web prices will be charged. Extra width, 10 per cent. additional for each \( \frac{1}{2} \) inch.

No. 197.

### Felloe Webs.

A Sharmoned Ready for Use.

No. of the last of	Set and Shar	pened Ready for Cac.					
6 inches.	19 gauge.	\$1.30 per dozen.	3 to 1/2 inch wide				
7 "	19 "	1.35 "	3 " 1/2 "				
8 "	19 "	1.45 "	36 to ½ inch wide. 36 " ½ 16 " ½ 18 " ½ 18 " ½ 19 " ½ 10 " ½ 14 " ½ 10 "				
	18 "	1.60 "	3 " 1/2 "				
10		1.85 "	1/4 " 1/2 "				
12	10	2.10 "	1/4 " 1/2 "				
14 "	11		1/4 " 5/8 "				
16 "	11	2.00					
18 "	17 "	2.10	74 78				
20 "	17 "	3.00 "	74 74				
22 "	17 "	3.30 "	1/4 " 3/4 "				
24 "	17 "	3.65 "	1/4 " 7/8 "				
	17 "	4.00 "	1/4 " 7/8 "				
26 "	17 "	4.40 "	1/4 " 1 "				
40	16 "	4.80 "	1/4 " 1 "				
30	10	5.20 "	1/4 " 1 "				
32 "	10	0.20	1/4 " 1 "				
34 "	16 "	0.00	74 1				
36 "	16 "	6.00 "	14 " 1 "				

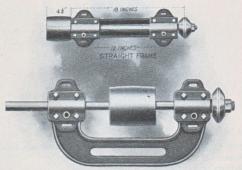
One gauge heavier than above list, no extra charge.

5 per cent. extra for each additional gauge to 14 gauge; above 14 gauge, special prices.

Extra width, 10 per cent. for each 14 inch.

N. B.—All web saws, 36 inch and narrower, will be made with wide ends, in order to give strength at the hole. Price, 25 per cent. advance.

### Self-Oiling Saw Arbors.



YOKE FRAME

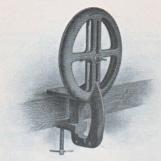
The above cuts represent an Improved Pattern of Saw Arbors with Self-Oiling Boxes. The bed and boxes are cast together, and are consequently always in line. All end motion is prevented by a number of V shaped grooves on one of the journals with corresponding rings in the Babbitt lining of the box. The shafts are made of steel, and in every respect are fitted up in best possible manner.

Size of Saw.	from Saw.	of In.	ulley.	of In.	of In.	Saw.	. PRI	CE.	
	Distance 1 Pulley to Inches.	Diameter Pulley. 1	Face of P	Diameter Collar.	Diameter Arbor.	Hole in Si Inches.	Plain Collar.	With Taper Bushings.	
1	10	18	4	41/2	3	1	7/8	\$9.00	\$10.50
2	14	21	41/2	5	31/2	11/8	1	10.25	12.00
3	18	24	5	5	4	11/4	11/8	12.00	13.75
4	24	26	6	61/2	41/2	136	11/4	13.75	15.75
5	28	28	7	7	5	11/2	13%	15.00	17.00
6	36	30	8	8	51/2	13/4	11/2	17.00	19.25

The above six sizes carried in stock of both straight and yoke frame patterns. Special Arbors can be furnished in any form and size, connected boxes, bed boxes, or pivot boxes, as desired, with either plain collars or wirh improved taper bushing for centering saws with different size of holes.

### The Fernside Circular Saw Clamp.

Patented December 20, 1898



This Clamp is easily adjusted for any size circular saw from 41/2 to 18 inches in diameter.

It gives perfect rigidity.

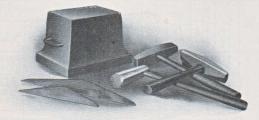
The operator can make a perfectly smooth tooth.

The wear and tear on both saw and file are reduced to a minimum. All vibration is prevented by the rubber cushion.

\$5.00 each. Price.

### Saw Makers' Tools.

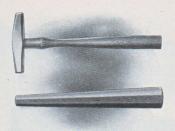
Anvils, Hammers and Straight Edges.



Saw Makers' Anvils, " Hammers, Straight Edges,

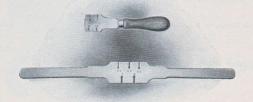
18 cts. per lb. 75 ... .. \$1.50 per foot.

### Swage Bar and Hammer.



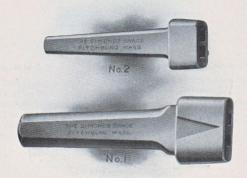
Steel S	Swage	e Bar	, large size, 12 x 2 x 11/8 inches,			\$0.65 per lb.
16	**	"	medium size, 12 x 13/4 x 13/6 inches,			65 "
	66		small size, 10 x 13/s x 5/8.inches,			65 "
Ham	nere					1.00 each.

### Saw Sets.



Saw Set, with two handles, for Medium and Large Circulars, .		\$1.50
" " with one handle for Small Circulars and Band Saws		1.00

### Swages or Upsets.

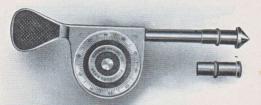


Simonds	Swage	, No. 1, for Saws 10 gauge and heavier,			\$3.50
"	- 16	No. 2, " " 11 " " lighter,			2.50
44	"	(Special) for Wide Band Saws,			2.50

Postage on No. 1 Swage, 17 cents.
" " No. 2 " 8 "

" "Special " 8 "

### Speed Indicators.



Per dozer

\$ 12.00



### Steel Tape Lines.

3 feet long, per dozen, \$14.00 5 " " 18.00



### Steel Scales.

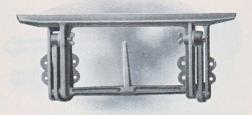
Per dozen, . . . \$4.80



### Saw Gauges.

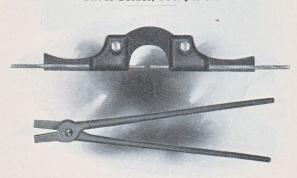
Per dozen, \$15.00

### Improved Saw Filing Clamp.



The above cut represents the latest Improved Saw Filing Clamp. It is especially adapted for filing Band, Hand and any other saws, from  $\frac{1}{16}$  to 7 inches in width The jaws being 23 inches long, allow a large section of the saw to be held in position for filing, thus saving a large percentage of time in sharpening saws.

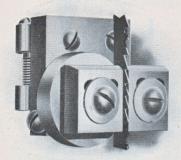
Silver Solder, 90c. per oz.



Band Saw Brazing Clamps, Price, \$2 00 each
Band Saw Brazing Tongs 200 "

### Patent Band Saw Guide.

Patented Aug. 7, 1894; July 16, 1895.



Stationary Guides generate heat by friction. This heat causes saws to expand and crystalize on the back, and is largely responsible for the checking and breaking of saws.

The best Guide yet invented for doing away with this friction, and consequent damage to saws, is the Patent Band Saw Guide (Pineo Patent).

### Why this, Band Saw Guide is the Best.

Back of Saw rests against hardened steel disc, running on ball bearings. This disc is reversible, doubling the life of the guide.

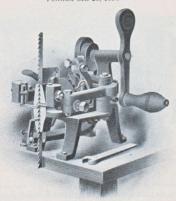
The side guides are beveled to different widths. By turning them, full support is given to different widths of saws.

The guide gives better support to the saw than other guides, because the bearings, both at back and on the sides, are nearer the work. It can be used as upper or
under guide, and by use of screw or clamp furnished with it, can be easily attached
to any machine.

In ordering, state what width saws are used.

### Patent Band Saw Setting Machine,

Patented Oct. 20, 1896



Simple in construction. Easy to operate.

Blade set without removing from machine, or at the bench, as desired.

One spring throws two hammers which simultaneously strike the teeth in opposite directions with equal force.

The saw passes through a spring-pressed vise which holds it firmly, but yields readily when the saw is fed or drawn upwards.

### Some Reasons Why This Excels all Others.

Striking teeth in opposite directions with hammers of equal force keeps the blade straight and gives very even set.

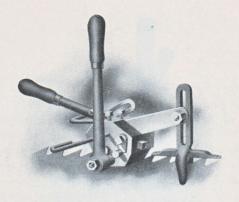
In this set the teeth do not strike an anvil, therefore the cutting part of the tooth is neither dulled nor injured.

It gives much evener set than where the tooth is pressed or crowded, as it is less liable to spring back when the pressure is removed.

The machine is so constructed that the operator can see the amount of set given, and by simply turning a thumb screw can regulate the force of the blow or the amount of set desired.

This machine will set an ordinary saw in from three to five minutes.

### Hanchett Hand Swage.

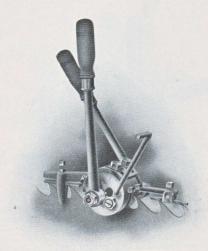


Style A3.

The above cut illustrates the Hanchett Hand Swage for Band or Gang Saws. When ordered for use on gang saws, a fork is furnished that has no forward projection, thus making it more convenient for swaging the last teeth at lower end of saw. For band saws, it is furnished as shown in cut. It is made in three sizes.

No.	1, for	saws 1	1 to	16 gauge,					price,	\$33.00	
No.	2, for	saws 1	6 to	20 gauge,			-		"	28.00	
No.	3, for	saws 1	9 to	24 gauge.						28.00	

### White Standard Swage.



The above cut illustrates the White Standard Swage for Band Saws from 12 to 15 gauge. Any shape of band saw teeth in use can be swaged with this swage by properly adjusting the die and anvil.

Price. . . . . . . . . . . . . \$35.00

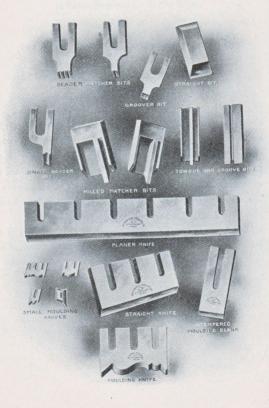
### Machine Knives.

We can give any required temper for any work a Knife has to do, and can continue to give a temper, which has proved right, on all further orders. We have reduced this part of our business to a nicety and precision which enables us to please the most exacting. The manufacture of Knives has become with us a scientific problem, the "hit or miss" method of old having been done away with altogether.

On the succeeding pages will be found illustrated some of the many varieties of Knives which we manufacture. Prices of any kind of Machine Knives will be quoted on application.

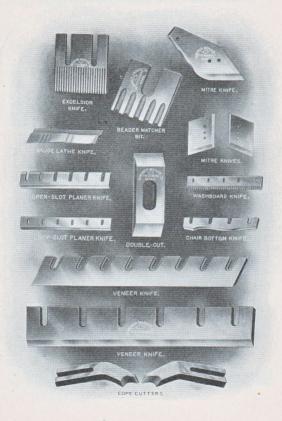
### KNIVES

for Planing and Moulding Mills. Box Factories, etc.

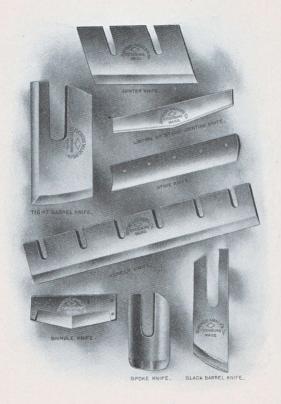


### KNIVES

for Furniture and Veneer Factories.

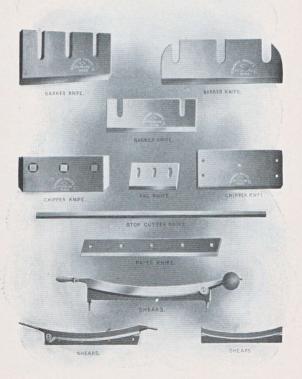


### KNIVES for Coopers and Barrel Manufacturers.



## KNIVES

for Paper and Pulp Mills, Paper Box Makers, Bookbinders and Printers.



SIMONDS MANUFACTURING CO

## KNIVES

for Tanneries and Leather Splitters.



## Cork Cutters.



When ordering, give diameter, gauge, size of hole, whether beveled on both sides or only on one, and how deep bevel is to run.

	То	10	inches,				\$0.40 per	inch	in diameter,	14	gauge.
11	and	12	66				.45	**	**	12	44
13	16	14	**				.50	**	**	11	4.4
15	7.6	16	44 -				.55	44	"	10	4.6
17	**	18	44				.60	44	"	9	4.6
19	44	20	- 11				.65	44	**	9	4.6
21	++	22	44				.70	**	44	8	+4
23	4.0	24					.75	44	"	S	**
25	**	26	- 11			,	.80	**	44	7	44
27	44	28	66				.85		-44	7	44
29	44	30	4.6				.90	"	**	6	**
31		32	41				1.00	.44	**	6	44

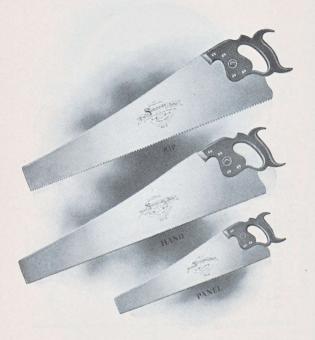
After allowing two gauges heavier than list, add 5 per cent. for each additional gauge.

Circular and straight Knives for cutting Rubber, etc., made to order.

## Planer Knife Files.

Simonds	"Special"	Planer	Knife	Files,	S in.,		\$5.00 per dozen.	
44.	4.6	66	11	66 7	Oin		6.50 "	

The Simonds Hand Saws.



WRITE FOR SPECIAL CATALOGUE,
(Hardware Edition.)

# TELEGRAPH CODE.

	Control of the Contro
PRI	CES.
SIMANGELUS At what prices can you furnish?	SIMBOLICHE We cannot furnish SIMBULETES Not less than
SIMBLEAUAt what price and how soon can you furnish?	SimenusDelivery in your city SimiadesFree on board at
SIMBLOT Prices are subject to change without notice.	SIMIANOLess freight allowance per 100 pounds of [detail.
SIMBOLICA We quote you	SIMIARUM Please send specifications in
	UNTS. Per cent.
	SIMOOM40 & 5
SIMIESQUE	SIMOTES40 & 10
SIMILABUNT	SIMPATIA40, 10 & 5
SIMILAGO 5	SIMPATCHE40, 10 & 10
SIMILARITY 7½	SIMPELHAFT45
SIMILIGENO10	SIMPELIG45 & 10
SIMILIMO15	SIMPLACHO45, 10 & 5
SIMILITUDE20	SIMPLARIS 50
SIMILMENTE25	SIMPLEGADE50 & 5
SIMININOS25 & 5	SIMPLES50 & 10
SIMININUM25 & 10	SIMPLICABO50, 10 & 5
SIMIOLUM25, 10 & 5	SIMPLICAVI
SIMITARS25, 10 & 10	SIMPLIFIER60
SIMMACHIA25, 10 & 12½	SIMPLIFY60 & 5
SIMMETRIA25, 10, 121/2 & 5	SIMPLISME 60 & 10
SIMOKATTA25, 10, 12½ & 10	SIMPLISTIC60, 10 & 5
SIMONEGGIA30	SIMPLO
SIMONIACAL30 & 5	SIMPOSICA65
SIMONIAQUE30 & 10	SIMPSALMA70
SIMONIDIS30, 10 & 5	SIMPTOSI
SIMONIOUS30, 10 & 10	SIMPULATOR
SIMONISCH35	SIMSCHEN
SIMONIST40	SIMSCHEN10, 10 & 10
TE	RMS.
SIMUL10 days net.	SIMULADA90 days net.
SIMULABAIS30 days net.	SIMULAMES 2% cash in ten days, or 60
SIMULACRUM60 days net.	days net.
ORD	ERS.
SIMULAMMO We have entered your or-	SIMULASSI Duplicate our order
der for	SIMULATEUR Enter our order for
SIMULANTEM Enter our order at prices	SIMULATION Send detail specifications
named	SIMULATORE We cannot accept your
SIMULAR Will you accept order	order
SIMULARAN We accept your order	SIMULATRIX Order confirmed by mail
MISCELI	ANEOUS.
SIMULAVAMO See letter of this date	
Sour AVATE Please reply immediately by	telegraph.
SIMULERO Your telegram is unintellig	ible; please repeat.
	S-ANSWERS.
	SINAGRIDE We made you shipment
SIMULERONTShip via rail	SINAIWe completed your order
SIMULIERENShip via steamer SIMULIONShip via express	SINALISSAShipment was made to
SIMULTANEShip via quickest route	SINALPENDE Shipment was made by
SIMULTIES Ship via quickest route	SINAMAY Shipment was made on
(freight)	SINANBEG We will ship as soon as
SIMULTY We expect to ship to-day	possible
SIMURG We expect to ship	SINAPICAS We can make shipment on
SINABAFA We expect to ship order	receipt of order
complete shipment	SINAPINE We cannot promise defi-
SINADELEIA We expect to make partial	nitely.
SINADELFO We expect to ship balance	SINAPISAR Impossible for us to fill your
of order	order in time specified.

# SIMONDS MANUFACTURING CO.

Telegraph Co	de-Continued.
SINAPISMO If ordered immediately, on receipt of order. SINAPOLINE Will do our best to ship carlier. SINARCHIA Please send shipping instructions. SINATRO We have sent wire tracer after shipment. SINALLIA We can ship SINAXA Ship to-day sure SINCALINE Ship to-day or cancel SINCAMPE Ship possible SINCAMPE Ship on the date specified without fail SINCAMPO Ship on the date specified of our order Ship at once any portion of our order	SINCELLITA Ship to-day what you have ready, and balance at earliest convenience.  SINCERELY Very urgent, rush order. SINCERELY Cancel our order SINCLESI Cancel balance of order SINCOPABAN Cancel balance of order unless shipped by SINCOPALE We are entirely out of SINCOPAMA We are urgently in need of SINCOPAMO. Send wire tracer after shipment  SINCOPARON Get through rate of freight SINCOPATO Prepay freight SINCOPATO Prepay express
SHIPMENTS-	-OUESTIONS.

of our orde		
	SHIPMENTS-Q	UESTIONS.
SINCOPAVA. Shall we ship SINCOPES. Shall we ship SINCOPES. Shall we ship SINDACASSI. When will you SINDACATO. When can you SINDACATO. Went can you make the SINDESMIA. Can you ship the SINDESMIA. Can you ship order? [tt SINDESMIA. When can you plete-shipment SINDICADOS. When will you order?	ship? ship? ship? ship? ship? shipment by on receipt of al shipment? make us parmake us comofour order?	SINDICANDOWhen and how did you make shipment? SINDICARONShall we prepay freight? SINDIQUEISShall we prepay express? SINDONITEShall we cancel unfilled portion of order? SINDONITEShall we hold for shipping instructions? SINDONITEShall we make partial shipment, balance later? SINDOLIPHOShall we enter order to be shipped at earliest date possible?

#### TIME AND MANNER OF SHIPPING. Siveyone Froresto-day SINEITO Order confirmed by mail

SINEWED. Freight to-day SINEWINESS. Express as soon as possible SINEWING. Freight as soon as possible SINFISI. Answer, saying when you can ship.	SINFODO When will you ship order? SINFONIA If you cannot ship at once, advise by wire. SINFULNESS Customer will cancel if not shipped at once.		
CIRCULAR AN	D MILL SAWS.		
SINGANES Circular Saws, solid tooth rip.	SINGLARAN Circular Saws, Veneering Saws in segments.		
SINGBARCircular Saws, solid tooth Cutting-off.	SINGLARIABand Saws, 4". SINGLEBand Saws, 5".		
Cruanines Circular Sauce colid tooth	SINCIPALES Rand Saws 6"		

SINGANESCircular Saws, solid tooth	Singlaran Circular Saws, Veneering Saws in segments.
SINGBARCircular Saws, solid tooth	
Cutting-off.	SINGLEBand Saws, 5".
SINGBARES Circular Saws, solid tooth	SinglenessBand Saws, 6".
Shingle	SINGLEST Band Saws, 8".
SINGCHOR Circular Saws, solid tooth	SINGLETON Band Saws, 10".
Heading	SINGLING Band Saws, 12".
SINGENDES Circular Saws, Inserted	SINGLOBand Saws, 14".
Point, Style B.	SINGLONES,Gang Saws.
SINGIDAVA Circular Saws, Inserted	SINGLYRift Saws.
Point, Style D.	SINGNATO Drag Saws, tapered 8x6 in.
SinginglyCircular Saws, Inserted	SINGPULT Drag Saws, tapered 7x5 in.
Point, Style F.	SingraduraDrag Saws, tapered 61/2x41/2
SingificusCircular Saws, Inserted	inches.
Point, Style H.	SINGRAMMA Drag Saws, equal width, 10
SINGKNABE Circular Saws, solid tooth	inches.
edgers.	SINGRANTE Drag Saws, equal width, 8
SINGKUNST Circular Saws, solid tooth	inches.
re-saws.	SINGSCHULEDrag Saws, lance tooth.
0 01 1 0 111 1	Chicoconto Dan Drug Dante, inner tootal

SINGSCHULE..Drag Saws, lance tooth.
SINGSCHWAN.Drag Saws, champ. tooth.
SINGSTIMME..Drag Saws, V tooth. SINGLADO ..... Circular Saws, solid tooth

top saws.

## Telegraph Code-Continued.

DIAMETER.				
Inches.	Inches.	Inches.	Inches.	
SINGULAR 1	SINISTROUS15	SINOCALES34	SINOPENSIS62	
SINGULARLY 2	SINKENDER16	SINOCHIDE36	SINOPSIS64	
SINGULTABO 3	SINKWERK17	SINOCLITE38	SINOPTICA66	
SINGULTAS 4	SINLESSLY18	SINODALE40	SINOSTOSI68	
SINGULTOSO 5	SINNAKA19	SINODATICA42	SINOTTICHE70	
SINGULTOUS 6	SINNAMINE20	SINODICHE44	SINOVIA72	
SINGVOGEL 7	SINNBILD21	SINODITA46	SINOVIALE74	
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Inches.	WIDTH OF Inches.  SLAAPGELD	F POINTS.  Inches.  SLAAPKLEED	Inches. SLAAPLUST
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SLAAPCOUPE	WIDTH OIL SLAAPGELD	F POINTS.   Inches.   SLAAPKREID.   1	Inches.   SLAAPLUST
Inches.   SLAAPCOUPE	WIDTH OIL  SLAAPGELD	FOINTS.	Inches.   SLAAPPLUST     1   2   2   2   2   2   2   2   2   2
Inches.   SLAAPCOUPE	WIDTH OF Inches.  SLAAPGELD. #3 3 SLAAPJAK #1 FE DIAMETER C Inches.  SLABBINESS	FOINTS.	Inches.   SLAAPPLUST     1   2   2   2   2   2   2   2   2   2
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Inches.  SLAAPCOUPE	WIDTH OI  Inches. SLAAPGELD	FOINTS.	Inches.   SLAAPLUST
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SLAAPCOUPE	WIDTH OIL Inches.  SLAAPGELD. #18 SLAAPJAK #18 SLAAPJAK #18 SLAAPJAK #18 SLABEDBEN 22 SLABEDBEN 22 SLABEDBEN 22 SLABEDBEN 24 SLACHTERS 4 SLACHTERS 5 STEED REVOLUTION FIRE 4 SLACHTERS 5 S	FOINTS.	Inches.  SLAAPLUST
Inches.  ŠLAAPCOUPE	WIDTH OI Inches.  SLAAPGELD. #3   SLAAPJAK #1   SLACHTEN #1   STATE #1   SLACHTEN #1   STATE #1   SLACTHEN #1   SLACTHEN #1   STATE #1   SLACTHEN #1   STATE #1   SLACTHEN #1   SLACTHEN #1   STATE #1   SLACTHEN #1   STATE #1   SLACTHEN #1   SLACTHEN #1   STATE #1   SLACTHEN #1   SLA	F POINTS.  Inches. SLAAPKLEED	Inches.  SLAAPLUST
SLAAPCOUPE	WIDTH OI Inches.  SLAAPGELD. #19 SLAAPJAK #78 DIAMETER O Inches. SLABBINESS. 21½ SLABEDDEN. 22 SLABEDONEN. 24 FIRE SLACHTDAG .3 SLACHTEN. 3½ SLACHTERS. 4 SLACHTERS. 4 SLACHTERS. 4 SLACHTOS OF TIM. Hardwood. Softwood. Norway Pine. Yellow Pine. Yellow Pine. Hickory. SPEED—REVOLUTI SLAGTANDEN. 400 SLAGYELDEN. 405 SLAGYELDEN. 405 SLAGYELDEN. 405	FOINTS.	Inches.  SLAAPLUST
Inches.  ŠLAAPCOUPE	WIDTH OI Inches.  SLAAPGELD	F POINTS. Inches.  SLAAPKLEED	Inches.  SLAAPHUST
Inches. SLAAPCOUPE	WIDTH OI Inches.  SLAAPGELD	F POINTS.  Inches.  SLAAPKLEED	Inches.  SLAAPLUST
SLAAPCOUPE	WIDTH OIL Inches.  SLAAPGELD	F POINTS. Inches.  SLAAPKLEED	Inches.  SLAAPLUST
Inches. SLAAPCOUPE	WIDTH OI Inches.  SLAAPGELD	F POINTS.  Inches.  SLAAPKLEED	Inches.  SLAAPLUST

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Feet.	Feet.		
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Dozen.	Dozen.	Dozen.	Dozen.
SMEMORANDO         1           SMEMORASSI         2           SMEMORATO         3           SMEMORAVA         4           SMENOMI         5           SMENSOLAVA         6           SMENSOLAVA         7           SMENSOLO         8	SMETSOF         11           SMETTELOOS         12           SMETTEVAMO         14           SMETTEVATE         16           SMEULEN         18           SMEULING         20           SMIALORUM         25           SMIDDLLANO         30	SMIDOLLO	SMILELESS         150           SMILING         200           SMILINGLY         250           SMILLAGE         300           SMILLAGE         30           SMINTHEA         400           SMINTHEUS         450           SMINTHEUS         500
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RA	V STATE HOLLOW B	ACK CROSS-CUT SAW	
Dr.	No.	No.	No.
	211 SMORTIGNO		DERED
	ONE-MAI	N SAWS.	No.
SMUDGED (St SMUDGING ( SMUGGLER ( SMUKKEN (C1	raight ground)111 " " )222 " " )444	SMULKINSMUNGENDOSMUNGESSI	
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