

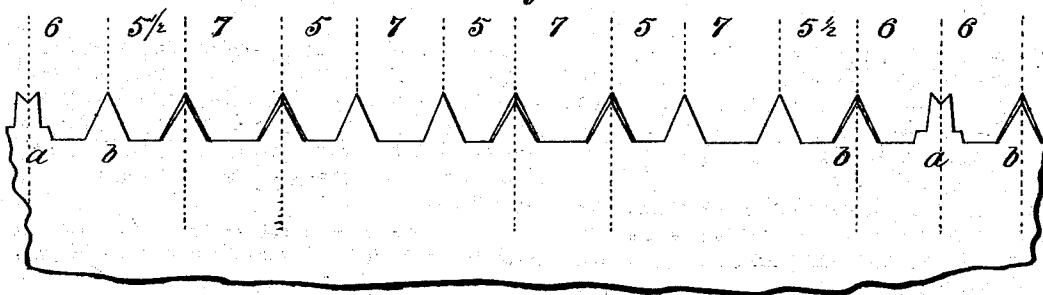
S. H. VOSBURGH.

Saws.

No. 154,104.

Patented Aug. 11, 1874.

*Fig. 1.*



*Witnesses*

*B. C. Springsteen*  
*R. W. Hibbard*

*Inventor*

*Stephen H. Vosburgh*

# UNITED STATES PATENT OFFICE.

STEPHEN H. VOSBURGH, OF OWEGO, NEW YORK.

## IMPROVEMENT IN SAWS.

Specification forming part of Letters Patent No. **154,104**, dated August 11, 1874; application filed November 26, 1873.

*To all whom it may concern:*

Be it known that I, STEPHEN H. VOSBURGH, of Owego, in the county of Tioga and State of New York, have invented a new and useful Improvement in Saws, of which the following is a specification:

The object of my invention is to arrange saw-teeth so that the saw will cut faster and yet avoid chattering and jumping, and it is done in the following manner:

In the first place, for a cross-cut saw, I divide a section of eleven teeth into sixty-six degrees, and regulate the distance from point to point, as follows: Starting from the clearing-tooth *a*, Fig. 1 in the drawing, I make the point of the first cutting-tooth six degrees from the center of the clearing-tooth; the next is five and a half degrees; the next, seven; the next, five; the next, seven; the next, five; the next is seven; the next is five; the next is seven; the next, five and a half; the next comes to another clearing-tooth, which is six degrees.

In arranging the teeth upon a crosscut-saw I start my clearing-tooth upon the center of

the saw. In arranging the setting and filing, the two teeth *b b* adjoining the clearing-tooth *a* are set and filed alike; the remaining cutting-teeth are set and filed by twos. The width of the clearing-tooth *a* should be, say, one-fourth the distance to the point of the next tooth.

I am aware of patents No. 105,704 and 14,305, and do not claim any construction therein shown; but,

Having thus fully described my invention, what I do claim, and desire to secure by Letters Patent, is—

A crosscut-saw provided with sections of ten cutting-teeth, *b*, each having the clearing-teeth *a a* on each side of them, and arranged at irregular intervals from said clearing-teeth, and from each other in the proportion of six, five and a half, seven, and five degrees, all constructed as and for the purpose herein specified.

STEPHEN H. VOSBURGH.

Witnesses:

B. C. SPRINGSTEIN,  
R. W. HIBBARD.