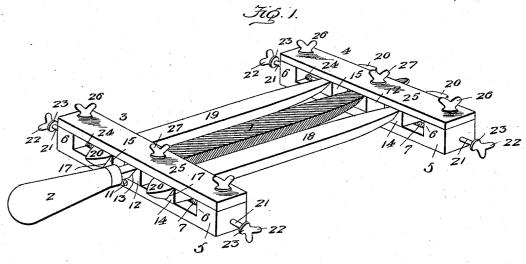
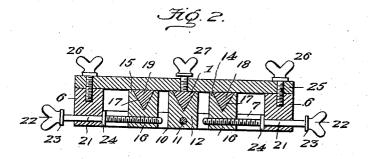
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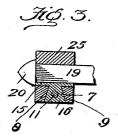
C. REICHERT. SAW FILING GUIDE.

No. 584,520.

Patented June 15, 1897.







Witnesses Jallrillson Inventor

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By AGUILLOU

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UNITED STATES PATENT OFFICE.

CHARLES REICHERT, OF CHESTER, PENNSYLVANIA.

SAW-FILING GUIDE.

SPECIFICATION forming part of Letters Patent No. 584,520, dated June 15, 1897.

Application filed March 16, 1897. Serial No. 627,754. (No model.)

To all whom it may concern:

Be it known that I, CHARLES REICHERT, a citizen of the United States, residing at Chester, in the county of Delaware and State of 5 Pennsylvania, have invented certain new and useful Improvements in Saw-Filing Guides; and I do declare the following to be a full, clear, and exact description of the invention, such as will enable others skilled in the art to 10 which it appertains to make and use the same.

My invention has relation to adjustable sawfiling guides; and the object is to provide a simple, cheap, and effective device for guiding the file while sharpening an ordinary

15 handsaw.

To this end the novelty consists in the construction, combination, and arrangement of the same, as will be hereinafter more fully described, and particularly pointed out in the 20 claims.

In the accompanying drawings the same reference-characters indicate the same parts of the invention.

Figure 1 is a perspective view of my adjust-25 able saw-filing guide as it appears in operation. Fig. 2 is a longitudinal section through one of the clamps, and Fig. 3 is a transverse section of the same.

1 represents an ordinary three-cornered 30 file provided with the usual handle 2.

3 and 4 represent adjustable parallel clamps, and as they are identical in construction the description of one will answer for both. These clamps comprise a frame 5, formed with in-35 tegral stationary blocks 6 6, and a longitudi-

nal slot 7, having converging walls 8 9.
10 represents an enlarged rectangular recess formed midway in the frame 5, and in it is detachably secured by a screw 11 a sta-40 tionary jaw 12, provided with a V-shaped

groove 13.

 $14\,15\,\mathrm{represent}\,\mathrm{adjustable}\,\mathrm{jaws,one}\,\mathrm{of}\,\mathrm{which}$ is located on each side of the stationary jaw, and these adjustable jaws are each provided 45 with an integral dovetail tongue 16, which permits a free lateral movement of said tongues 16 in the slot 7 between the converging walls 89, and the upper face of each sliding jaw is formed with a V-shaped groove 17, which receives the outer ends of the parallel

three-cornered guide-bars 18 and 19, the extreme ends of which are formed with flanged | heads 20 20 to prevent their accidental dis-

placement in the clamps 3 and 4.

2121 represent transverse adjusting-screws 55 mounted in the stationary blocks 6 6, which engage the movable jaws 14 15 to permit their parallel adjustment with the central fixed jaws 12 12. These adjusting-screws 21 21 are each provided with a projecting head 22 and 60 a shoulder 23, which abuts against the outer end of the block 6, and a collar 24 is secured to the screw contiguous to the inner face of said block to permit the rotary movement of the screw without allowing any end play 65 thereof.

25 represents a top plate which bears upon the horizontal face of the file to rigidly clamp

it in place in its fixed jaw 12.

26 26 represent thumb-screws passing 70 through the outer ends of said top plate and extending into the blocks 6 6 to adjustably secure the plate in place. A set-screw 27 is also secured centrally in the plate 25, and its inner end bears against the face of the file to 75 assist in rigidly securing it in the fixed jaw.

The operation of the device is very simple, as will be seen from the following explanation:

The file is first rigidly secured in the clamps 3 and 4, as above described, and the parallel 80 guide-bars 18 19 adjusted to correspond to the contiguous V-shaped spaces between the saw-teeth on each side of the space in which the file is operating. All that is necessary then is to hold the file-guide horizontal and 85 diagonal to the line of teeth and reciprocate the file in the usual manner.

The guide-bars traveling in the adjoining spaces preserve the proper alinement of the file and cut or sharpen the teeth in an even 90

and regular manner.

Although I have specifically described the construction and relative arrangement of the several elements of my invention, I do not desire to be confined to the same, as such 95 changes or modifications may be made as clearly fall within the scope of my invention without departing from the spirit thereof.
Having thus fully described my invention,

what I claim, and desire to secure by Letters 100

1. A saw-filing guide comprising the clamps 3 and 4, each provided with a fixed and a movable jaw, and a top plate removably se584,520

cured to each clamp, in combination with a triangular guide-bar adjustably secured be-tween said clamps 3 and 4, substantially as

and for the purpose set forth.

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2. A saw-filing guide comprising the clamps 3 and 4, each provided with the fixed jaw 12, having a V-shaped groove 13, and the lateral adjustable jaws 14 15 formed with the V-shaped grooves 17 17, the removable top plate 10 25, in combination with the parallel triangu-

lar guide-bars 18 and 19, provided with the flanged heads 20 20 and adapted to be adjustably secured in said adjustable jaws 14 and 15, substantially as and for the purpose set forth.

In testimony whereof I hereunto affix my 15 signature in presence of two witnesses.

CHARLES REICHERT.

Witnesses:

ROBERT SMITH, MATTHEW S. HUTTON.